

CATALOGUE B.

# Safford Radiators

1893-4

THE TORONTO RADIATOR MFG. CO., LTD.  
TORONTO, ONT.

114  
1075.53  
107  
1074

Eng.

7-17-17

Revised - 1917

rental - Equipment and supplies - 1917

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By **THE TORONTO RADIATOR MANUFACTURING CO., LTD.**  
Toronto, Ontario.

PRINTERS

BRUGH & GOSWELL

TORONTO



WORKS AND BRANCH WAREHOUSES OF  
**The Toronto Radiator Manufacturing Company, Limited, Toronto.**

## Names and Addresses of Selling Agents and Representatives

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|   |                |                         |         |                     |
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| <b>THE TORONTO RADIATOR MANFG. CO., Ltd.</b><br>(The Largest Manufacturers in the Dominion) | - -            | 366 to 376 Dufferin St. | - -     | TORONTO, Ont., Can. |
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ILLUSTRATED . . .  
... CATALOGUE **B**

1893-4

— OF —  
**Safford** HOT WATER  
AND STEAM **Radiators**

POWERS . . . .  
TEMPERATURE  
REGULATORS .

**Kieley's Steam  
Traps** and Specialties, used in connection  
and Fittings with Heating Apparatus.



MANUFACTURED EXCLUSIVELY BY

**The Toronto Radiator Manufacturing Co'y, Ltd.**

**TORONTO, ONT.**

MONTREAL, QUE.  
QUEBEC, QUE.  
ST. JOHN, N.B.

HAMILTON, ONT.  
WINNIPEG, MAN.  
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3-4

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1887...

## To Our Patrons

... 1893

**I**N presenting our New Catalogue (Edition B) of Safford Radiators, we avail ourselves of the opportunity thus afforded to direct special attention to our extensive facilities for handling a very large trade, and to the character of our Works and Branch Warerooms.

We shall continue to manufacture the well-known Safford (patent) Hot Water and Steam Radiators, which have proven beyond peradventure superior in every particular to all other forms of Radiators now upon the market.

The Safford Radiator is constructed with screwed nipple connections, and is similar to the ordinary box coil (which has an iron to iron connection). No bolts, packing, or gaskets of any kind are used in our Radiators, consequently absolutely nothing to get out of repair. Both Water and Steam Radiators can be easily taken apart and repaired by any fitter without difficulty; we provide necessary tools for doing the work.

Safford Radiators are being specified for in all first-class buildings, and have been used in fully eighty per cent. of the new buildings erected during the past five years.

**THE TORONTO RADIATOR MANFG. CO., LTD.**

**JOHN M. TAYLOR, Sec'y and Gen'l Manager.**

## Safford Radiators

### Description of Hot Water Joints

**W**ITH our patent right and left nipple system we are enabled to connect the loops of our Hot Water Radiator simultaneously at the top and bottom, without the use of bolts, packing, or lead, thereby producing connections that are (universally conceded to be equal to the old box coil) all iron, and, like our steam connections, are absolutely permanent.

Having the foregoing system of connection, we offer to the trade a Radiator far superior in construction to that of any other manufacturer on this continent. All other styles of Radiators depend largely on the bolts and packing, and which, by the constant expansion and contraction of a few short seasons' use, cracks the packing and stretches the bolts, resulting in disagreeable and expensive leaks.

The "Safford" system renders the making of additions and subtractions to the size of the Radiator very simple. On the inside of each nipple are heavy lugs, so that with a piece of wrought iron flattened out at one end, and inserted in the Radiator at the joint to be disconnected, one or more loops can be taken out independent of all the others. We are prepared to furnish wrenches to our customers to do this work.

---

**Radiators Patented**

**Design Registered**

# Safford Radiators

## Description "Safford" Steam Joints

**I**T is universally conceded that the most important part of the construction of a Radiator is its joints, and, having sole control of the "Safford" patent right and left screwed nipple, it enables us to produce, not only an absolutely perfect joint, but with the patented machinery (which we also control) we obtain a faced joint by milling the surfaces perfectly true, thereby securing a double connection, and of the most practical known to mechanism.

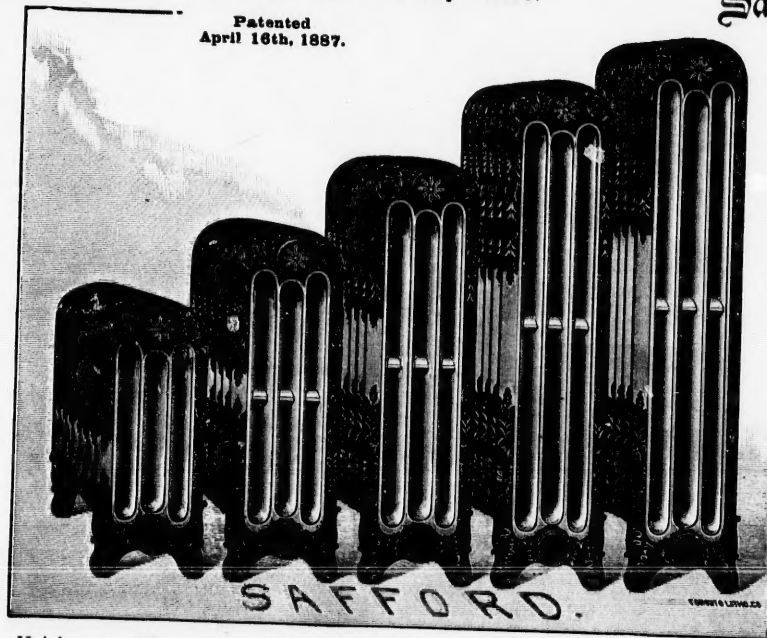
With our "Safford" right and left nipple system, each section is drawn face to face and held firmly without the use of red lead or any other substance, so commonly used by all other manufacturers. The screwed nipple makes an absolutely permanent joint: the longer it stands the tighter it becomes.

Every section of our Radiator is subjected to a pressure of 120 lbs. to the square inch, and after being assembled in stacks are again tested to the same pressure, thereby assuring steam fitters that there can be no possible liability of having leaky joints.

We use no bolts or packing of any description. The "Safford" system renders the making of additions and subtractions to the size of the Radiator very simple. On the inside of each nipple are heavy lugs, so that with a piece of wrought iron flattened out at one end, and inserted in the Radiator at the joint to be disconnected, one or more loops can be taken out independent of all the others. We are prepared to furnish wrenches to our customers to do this work.

"Favorite" Pattern, made four and two loops wide.

Patented  
April 16th, 1897.



Heights are  $20\frac{1}{2}$ ,  
Four loop, extreme width,  $8\frac{1}{2}$  inches.

$26\frac{1}{2}$ ,

$32\frac{1}{2}$ ,

$38\frac{1}{2}$ , and  $42\frac{1}{2}$  inches.

Two loop, extreme width,  $6\frac{1}{2}$  inches.

Safford Radiators



See tableted list of sizes.  
Pages 10 to 26.



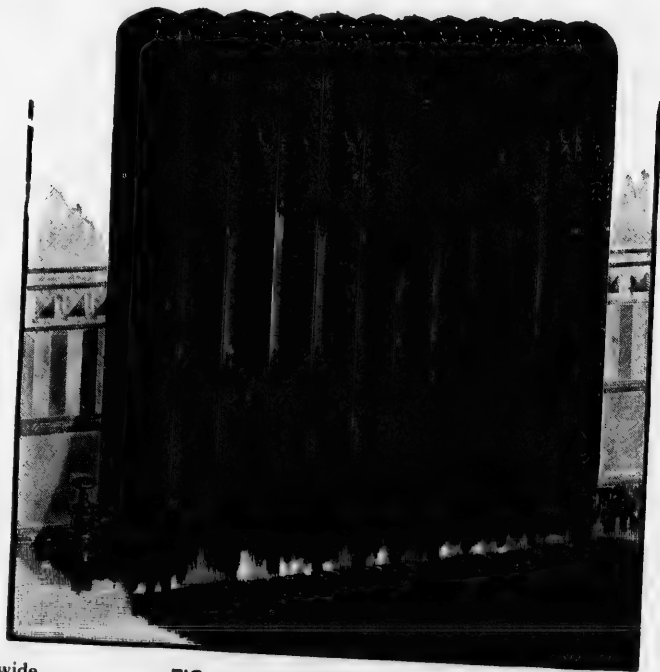
REGISTERED

Safford Radiators

TRADE MARK



# fford Radiators



Four loops wide.

FIG. 1—"FAVORITE" PATTERN.

—9—

42½ inches high.



## This Height

is specially adapted for rooms and halls where a very large amount of heating surface is required, and particularly where wall and floor spaces are limited.





# Safford Radiators

## PRICE LIST—4 x 42½ INCHES HIGH

Four Loops Wide. Each Section contains 9½ Square Feet.

| Nos. | Description of Radiator | Square feet of Heating Surface | Equivalent Feet of One-inch Pipe | Extreme Width | Extreme Length | Price Complete | Telegraph Code |
|------|-------------------------|--------------------------------|----------------------------------|---------------|----------------|----------------|----------------|
| 40   | 4 x 2                   | 19.4                           | 58                               | 8½ inch       | 9 inch         | \$ 8.41        | Aberdeen       |
| 41   | 4 x 3                   | 29.                            | 87                               | "             | 13 "           | 12.61          | Acton          |
| 42   | 4 x 4                   | 38.8                           | 116                              | "             | 17 "           | 16.82          | Addison        |
| 43   | 4 x 5                   | 48.4                           | 145                              | "             | 21 "           | 21.02          | Adelaide       |
| 44   | 4 x 6                   | 58.                            | 174                              | "             | 25 "           | 25.23          | Algoma         |
| 45   | 4 x 7                   | 67.8                           | 203                              | "             | 29 "           | 29.43          | Almonte        |
| 46   | 4 x 8                   | 77.4                           | 232                              | "             | 33 "           | 33.64          | Alton          |
| 47   | 4 x 9                   | 87.                            | 261                              | "             | 37 "           | 37.84          | Ancaster       |
| 48   | 4 x 10                  | 96.8                           | 290                              | "             | 41 "           | 42.05          | Arthur         |
| 49   | 4 x 11                  | 106.4                          | 319                              | "             | 45 "           | 46.25          | Arnprior       |
| 50   | 4 x 12                  | 116.                           | 348                              | "             | 49 "           | 50.46          | Athens         |
| 51   | 4 x 13                  | 125.8                          | 377                              | "             | 53 "           | 54.66          | Aurora         |
| 52   | 4 x 14                  | 135.4                          | 406                              | "             | 57 "           | 58.87          | Aylmer         |
| 53   | 4 x 15                  | 145.                           | 435                              | "             | 61 "           | 63.07          | Ayr            |

4 x 42½

4 x 38½

4 x 32½

4 x 26½

4 x 20½

2 x 38½

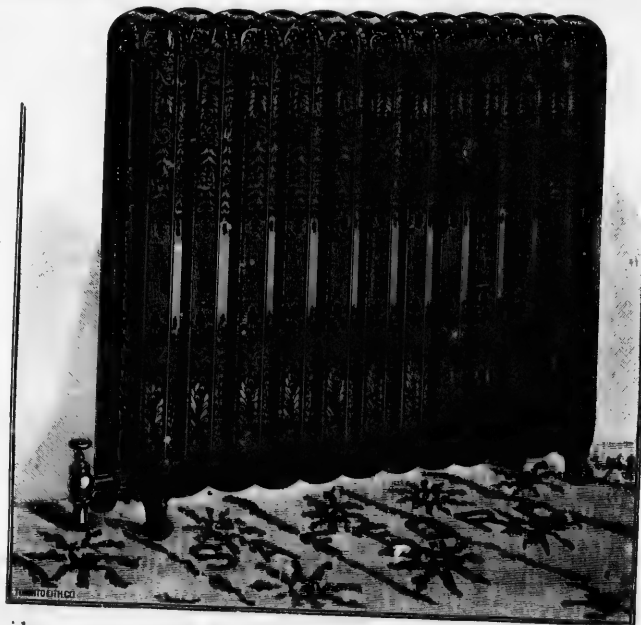
2 x 32½

2 x 26½

2 x 20½

# Safford Radiators

STANDARD HEIGHT



Four loops wide.

**FIG. 2—"FAVORITE" PATTERN.**  
(Also two loops wide, page 10.)

88½ inches high.

# Safford Radiators

## PRICE LIST-4 x 38½ INCHES HIGH

| Four Loops wide. Each Section contains 8 Square Feet |                         |                                |                                  |               |                |                |                |
|--|-------------------------|--------------------------------|----------------------------------|---------------|----------------|----------------|----------------|
| No.  | Description of Radiator | Square feet of Heating Surface | Equivalent Feet of One-inch Pipe | Extreme Width | Extreme Length | Price Complete | Telegraph Code |
| 54   | 4 x 2                   | 16.                            | 48                               | 8½ inch       | 9 inch         | \$ 6.96        | Barrie         |
| 55   | 4 x 3                   | 24.                            | 72                               | "             | 13 "           | 10.44          | Bethany        |
| 56   | 4 x 4                   | 32.                            | 96                               | "             | 17 "           | 13.92          | Binkham        |
| 57   | 4 x 5                   | 40.                            | 120                              | "             | 21 "           | 17.40          | Bismarck       |
| 58   | 4 x 6                   | 48.                            | 144                              | "             | 25 "           | 20.88          | Blackstock     |
| 59   | 4 x 7                   | 56.                            | 168                              | "             | 29 "           | 24.36          | Blackburn      |
| 60   | 4 x 8                   | 64.                            | 192                              | "             | 33 "           | 27.84          | Blenheim       |
| 61   | 4 x 9                   | 72.                            | 216                              | "             | 37 "           | 31.32          | Blyth          |
| 62   | 4 x 10                  | 80.                            | 240                              | "             | 41 "           | 34.80          | Bangor         |
| 63   | 4 x 11                  | 88.                            | 264                              | "             | 45 "           | 38.28          | Bolton         |
| 64   | 4 x 12                  | 96.                            | 288                              | "             | 49 "           | 41.76          | Bothwell       |
| 65   | 4 x 13                  | 104.                           | 312                              | "             | 53 "           | 45.24          | Bowmanville    |
| 66   | 4 x 14                  | 112.                           | 336                              | "             | 57 "           | 48.72          | Bradford       |
| 67   | 4 x 15                  | 120.                           | 360                              | "             | 61 "           | 52.20          | Brantford      |

4 x 38½

4 x 32½

4 x 26½

4 x 20½

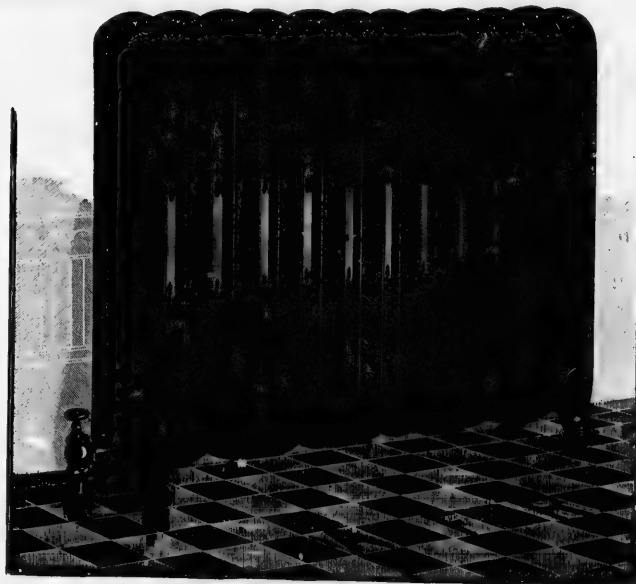
2 x 38½

2 x 32½

2 x 26½

2 x 20½

## Safford Radiators



Four loops wide.

**FIG. 3—"FAVORITE" PATTERN.**

32½ inches high.

(Also two loops wide, page 21.)

# Safford Radiators

## PRICE LIST—4 x 32½ INCHES HIGH

Four Loops Wide. Each Section contains 6½ Square Feet.

| Nos. | Description of Radiator | Square Feet of Heating Surface | Equivalent Feet of One-inch Pipe | Extreme Width | Extreme Length | Price Complete | Telegraph Code |
|------|-------------------------|--------------------------------|----------------------------------|---------------|----------------|----------------|----------------|
| 68   | 4 x 2                   | 13.4                           | 40                               | 8½ inch       | 9 inch         | \$ 6.40        | Cameron        |
| 69   | 4 x 3                   | 20.                            | 60                               | "             | 18 "           | 9.60           | Camilla        |
| 70   | 4 x 4                   | 26.8                           | 80                               | "             | 17 "           | 12.80          | Canaan         |
| 71   | 4 x 5                   | 33.4                           | 100                              | "             | 21 "           | 16.00          | Canfield       |
| 72   | 4 x 6                   | 40.                            | 120                              | "             | 25 "           | 19.20          | Cardinal       |
| 73   | 4 x 7                   | 46.8                           | 140                              | "             | 29 "           | 22.40          | Carleton       |
| 74   | 4 x 8                   | 53.4                           | 160                              | "             | 33 "           | 25.60          | Casselman      |
| 75   | 4 x 9                   | 60.                            | 180                              | "             | 37 "           | 28.80          | Cataract       |
| 76   | 4 x 10                  | 66.8                           | 200                              | "             | 41 "           | 32.00          | Cayuga         |
| 77   | 4 x 11                  | 73.4                           | 220                              | "             | 45 "           | 35.20          | Chatham        |
| 78   | 4 x 12                  | 80.                            | 240                              | "             | 49 "           | 38.40          | Claremont      |
| 79   | 4 x 13                  | 86.8                           | 260                              | "             | 53 "           | 41.60          | Clayton        |
| 80   | 4 x 14                  | 93.4                           | 280                              | "             | 57 "           | 44.80          | Clinton        |
| 81   | 4 x 15                  | 100.                           | 300                              | "             | 61 "           | 48.00          | Colborne       |

4 x 32½

4 x 26½

4 x 20½

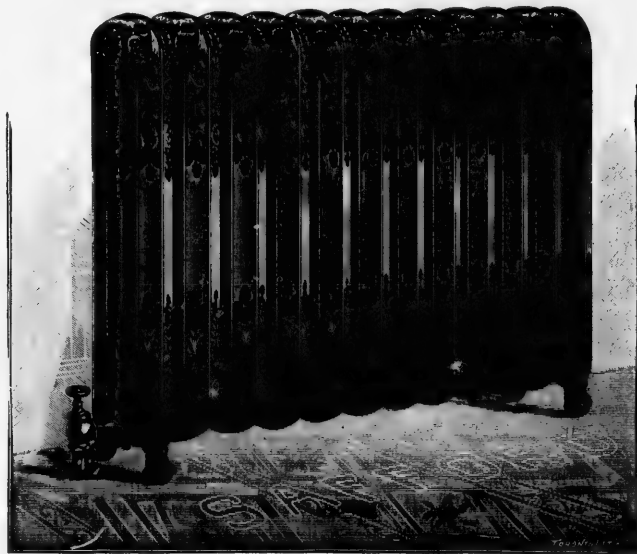
2 x 38½

2 x 32½

2 x 26½

2 x 20½

## Safford Radiators



Four loops wide.

**FIG. 4—"FAVORITE" PATTERN.**

(Also two loops wide, page 23.)

26½ inches high.

# Safford Radiators

## PRICE LIST 4 x 26 $\frac{1}{2}$ INCHES HIGH

| Four Loops Wide. Each Section contains 5 $\frac{1}{2}$ Square Feet. |                         |                                |                                  |                      |                |                |                |
|---|-------------------------|--------------------------------|----------------------------------|----------------------|----------------|----------------|----------------|
| Nos.  | Description of Radiator | Square Feet of Heating Surface | Equivalent Feet of One-inch Pipe | Extreme Width        | Extreme Length | Price Complete | Telegraph Code |
| 82  | 4 x 2                   | 10.8                           | 32                               | 8 $\frac{1}{2}$ inch | 9 inch         | \$ 5.60        | Delhi          |
| 83  | 4 x 3                   | 16.                            | 48                               | "                    | 13 "           | 8.40           | Delta          |
| 84  | 4 x 4                   | 21.4                           | 64                               | "                    | 17 "           | 11.20          | Deseronto      |
| 85  | 4 x 5                   | 26.8                           | 80                               | "                    | 21 "           | 14.00          | Dixie          |
| 86  | 4 x 6                   | 32.                            | 96                               | "                    | 25 "           | 16.80          | Doon           |
| 87  | 4 x 7                   | 37.4                           | 112                              | "                    | 29 "           | 19.60          | Drayton        |
| 88  | 4 x 8                   | 42.8                           | 128                              | "                    | 33 "           | 22.40          | Drumbo         |
| 89  | 4 x 9                   | 48.                            | 144                              | "                    | 37 "           | 25.20          | Dundas         |
| 90  | 4 x 10                  | 53.4                           | 160                              | "                    | 41 "           | 28.00          | Durham         |
| 91  | 4 x 11                  | 58.8                           | 176                              | "                    | 45 "           | 30.80          | Dutton         |
| 92  | 4 x 12                  | 64.                            | 192                              | "                    | 49 "           | 33.60          | Dwight         |
| 93  | 4 x 13                  | 69.4                           | 208                              | "                    | 53 "           | 36.40          | Dunsford       |
| 94  | 4 x 14                  | 74.8                           | 224                              | "                    | 57 "           | 39.20          | Dunnville      |
| 95  | 4 x 15                  | 80.                            | 240                              | "                    | 61 "           | 42.00          | Dunlop         |

4 x 26 $\frac{1}{2}$

4 x 20 $\frac{1}{2}$

2 x 38 $\frac{1}{2}$

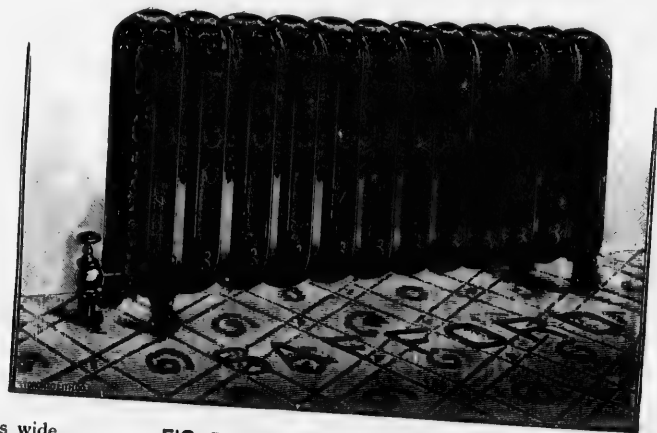
2 x 32 $\frac{1}{2}$

2 x 26 $\frac{1}{2}$

2 x 20 $\frac{1}{2}$



# Safford Radiators



Four loops wide.

**FIG. 5—"FAVORITE" PATTERN.**  
(Also two loops wide, page 25.)

Height,  $20\frac{1}{2}$  inches.

Made to suit any angle for  
low windows.

Can be furnished  
 $18\frac{1}{2}$  inches high  
to order . . . . .

# Safford Radiators

## PRICE LIST 4 x 20 $\frac{1}{2}$ INCHES HIGH

Four Loops Wide. Each Section contains 4 Square Feet.

| Nos. | Description of Radiator | Square Feet of Heating Surface | Equivalent Feet of One-inch Pipe | Extreme Width        | Extreme Length | Price Complete | Telegraph Code |
|------|-------------------------|--------------------------------|----------------------------------|----------------------|----------------|----------------|----------------|
| 96   | 4 x 2                   | 8                              | 24                               | 8 $\frac{1}{2}$ inch | 9 inch         | \$ 4.56        | Eagle          |
| 97   | 4 x 3                   | 12                             | 36                               | "                    | 13 "           | 6.84           | Eastville      |
| 98   | 4 x 4                   | 16                             | 48                               | "                    | 17 "           | 9.12           | Eden           |
| 99   | 4 x 5                   | 20                             | 60                               | "                    | 21 "           | 11.40          | Edgar          |
| 100  | 4 x 6                   | 24                             | 72                               | "                    | 25 "           | 13.68          | Elgin          |
| 101  | 4 x 7                   | 28                             | 84                               | "                    | 29 "           | 15.96          | Elliott        |
| 102  | 4 x 8                   | 32                             | 96                               | "                    | 33 "           | 18.24          | Elma           |
| 103  | 4 x 9                   | 36                             | 108                              | "                    | 37 "           | 20.51          | Elmira         |
| 104  | 4 x 10                  | 40                             | 120                              | "                    | 41 "           | 22.82          | Elora          |
| 105  | 4 x 11                  | 44                             | 132                              | "                    | 45 "           | 25.10          | Embro          |
| 106  | 4 x 12                  | 48                             | 144                              | "                    | 49 "           | 27.38          | Emerald        |
| 107  | 4 x 13                  | 52                             | 156                              | "                    | 53 "           | 29.66          | Enterprise     |
| 108  | 4 x 14                  | 56                             | 168                              | "                    | 57 "           | 31.94          | Erie           |
| 109  | 4 x 15                  | 60                             | 180                              | "                    | 61 "           | 34.24          | Esther         |

4 x 20 $\frac{1}{2}$

2 x 38 $\frac{1}{2}$

2 x 32 $\frac{1}{2}$

2 x 26 $\frac{1}{2}$

2 x 20 $\frac{1}{2}$

# Safford Radiators

STANDARD HEIGHT



Two loops wide.

FIG. 6—"FAVORITE" PATTERN.

—19—

Height, 38½ inches.

# Safford Radiators

## PRICE LIST—2 x 38½ INCHES HIGH

Two Loops Wide. Each Section contains 4 Square Feet

| No. | Description of Radiator | Square Feet of Heating Surface | Equip. Fee—One-Loop | Extreme Width | Extreme Length | Price Complete | Tele-graph Code |
|-----|-------------------------|--------------------------------|---------------------|---------------|----------------|----------------|-----------------|
| 110 | 2 x 2                   | 8                              | 24                  | 6½ inch       | 8 inch         | \$ 3.48        | Fairbank        |
| 111 | 2 x 3                   | 12                             | 36                  | "             | 11½ "          | 5.22           | Fairmount       |
| 112 | 2 x 4                   | 16                             | 48                  | "             | 15 "           | 6.96           | Fairview        |
| 113 | 2 x 5                   | 20                             | 60                  | "             | 18½ "          | 8.70           | Fargo           |
| 114 | 2 x 6                   | 24                             | 72                  | "             | 22 "           | 10.44          | Fenwick         |
| 115 | 2 x 7                   | 28                             | 84                  | "             | 25½ "          | 12.18          | Fergus          |
| 116 | 2 x 8                   | 32                             | 96                  | "             | 29 "           | 13.92          | Fermoy          |
| 117 | 2 x 9                   | 36                             | 108                 | "             | 32½ "          | 15.66          | Fingal          |
| 118 | 2 x 10                  | 40                             | 120                 | "             | 36 "           | 17.40          | Flamboro        |
| 119 | 2 x 11                  | 44                             | 132                 | "             | 39½ "          | 19.14          | Florence        |
| 120 | 2 x 12                  | 48                             | 144                 | "             | 43 "           | 20.88          | Fonthill        |
| 121 | 2 x 13                  | 52                             | 156                 | "             | 46½ "          | 22.62          | Forest          |
| 122 | 2 x 14                  | 56                             | 168                 | "             | 50 "           | 24.36          | Formosa         |
| 123 | 2 x 15                  | 60                             | 180                 | "             | 53½ "          | 26.10          | Frankford       |

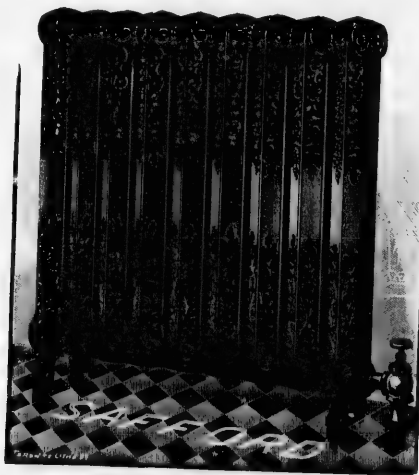
2 x 38½

2 x 32½

2 x 26½

2 x 20½

## Safford Radiators



Two loops wide.

FIG. 7—"FAVORITE" PATTERN.



### This Pattern

Is well adapted for Bath  
Rooms and Lavatories, or  
where small amount of  
surface is required.



Height, 32½ inches.

# Safford Radiators

## PRICE LIST-2 x 32½ INCHES HIGH

Two Loops Wide. Each Section contains 3½ Square Feet.

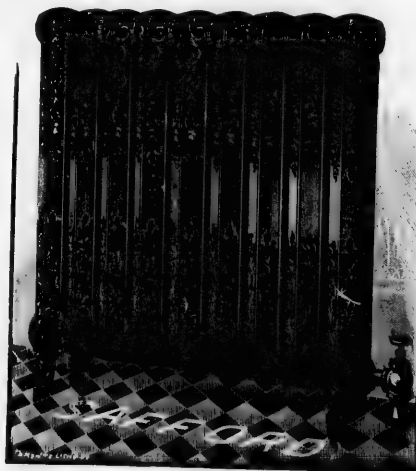
| Nos. | Description of Radiator | Square feet of Heating Surface | Equivalent Feet of One-inch Pipe | Extreme Width | Extreme Length | Price Complete | Telegraph Code |
|------|-------------------------|--------------------------------|----------------------------------|---------------|----------------|----------------|----------------|
| 124  | 2 x 2                   | 6.8                            | 20                               | 6½ inch       | 8 inch         | \$ 3.20        | Galetta        |
| 125  | 2 x 3                   | 10.                            | 30                               | "             | 11½ "          | 4.80           | Galt           |
| 126  | 2 x 4                   | 13.4                           | 40                               | "             | 15 "           | 6.40           | Gananoque      |
| 127  | 2 x 5                   | 16.8                           | 50                               | "             | 18½ "          | 8.00           | Garnet         |
| 128  | 2 x 6                   | 20.                            | 60                               | "             | 22 "           | 9.60           | Georgetown     |
| 129  | 2 x 7                   | 23.4                           | 70                               | "             | 25½ "          | 11.20          | Gibson         |
| 130  | 2 x 8                   | 26.8                           | 80                               | "             | 29 "           | 12.80          | Gilford        |
| 131  | 2 x 9                   | 30.                            | 90                               | "             | 32½ "          | 14.40          | Glanford       |
| 132  | 2 x 10                  | 33.4                           | 100                              | "             | 36 "           | 16.00          | Gladstone      |
| 133  | 2 x 11                  | 36.8                           | 110                              | "             | 39½ "          | 17.60          | Glencoe        |
| 134  | 2 x 12                  | 40.                            | 120                              | "             | 43 "           | 19.20          | Glendale       |
| 135  | 2 x 13                  | 43.4                           | 130                              | "             | 46½ "          | 20.80          | Glenroy        |
| 136  | 2 x 14                  | 46.8                           | 140                              | "             | 50 "           | 22.40          | Goderich       |
| 137  | 2 x 15                  | 50.                            | 150                              | "             | 53½ "          | 24.00          | Goodwood       |

2 x 32½

2 x 26½

2 x 20½

## Safford Radiators



Two loops wide.

FIG. 8—"FAVORITE" PATTERN.

\*  
Suitable for  
Windows  
Base Boards  
Curved Walls  
Etc. . . .



Height, 26 $\frac{1}{2}$  inches.



# Safford Radiators

## PRICE LIST-2 x 26 $\frac{1}{2}$ INCHES HIGH

Two Loops wide. Each Section contains 2 $\frac{2}{3}$  Square Feet

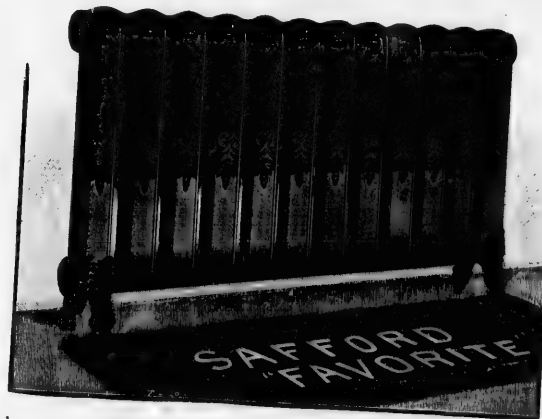
| Nos. | Description of Radiator | Square feet of Heating Surface | Equivalent Feet of One-inch Pipe | Extreme Width        | Extreme Length     | Price Complete | Telegraph Code |
|------|-------------------------|--------------------------------|----------------------------------|----------------------|--------------------|----------------|----------------|
| 138  | 2 x 2                   | 5.4                            | 16                               | 6 $\frac{1}{2}$ inch | 8 inch             | \$ 2.80        | Hamilton       |
| 139  | 2 x 3                   | 8.                             | 24                               | "                    | 11 $\frac{1}{2}$ " | 4 20           | Havelock       |
| 140  | 2 x 4                   | 10.8                           | 32                               | "                    | 15 "               | 5.60           | Huntsville     |
| 141  | 2 x 5                   | 13.4                           | 40                               | "                    | 18 $\frac{1}{2}$ " | 7 00           | Halton         |
| 142  | 2 x 6                   | 16.                            | 48                               | "                    | 22 "               | 8.40           | Hamburg        |
| 143  | 2 x 7                   | 18.8                           | 56                               | "                    | 25 $\frac{1}{2}$ " | 9.80           | Hammond        |
| 144  | 2 x 8                   | 21.4                           | 64                               | "                    | 29 "               | 11.20          | Hanover        |
| 145  | 2 x 9                   | 24.                            | 72                               | "                    | 32 $\frac{1}{2}$ " | 12.60          | Harold         |
| 146  | 2 x 10                  | 26 8                           | 80                               | "                    | 36 "               | 14.00          | Harriston      |
| 147  | 2 x 11                  | 29.4                           | 88                               | "                    | 39 $\frac{1}{2}$ " | 15.40          | Hartford       |
| 148  | 2 x 12                  | 32.                            | 96                               | "                    | 43 "               | 16.80          | Hastings       |
| 149  | 2 x 13                  | 34.8                           | 104                              | "                    | 46 $\frac{1}{2}$ " | 18.20          | Haydon         |
| 150  | 2 x 14                  | 37.4                           | 112                              | "                    | 50 "               | 19.60          | Hensall        |
| 151  | 2 x 15                  | 40.                            | 120                              | "                    | 53 $\frac{1}{2}$ " | 21.00          | Holly          |

2 x 26 $\frac{1}{2}$

2 x 20 $\frac{1}{2}$

# Safford Radiators

A Radiator designed for Low Windows, or where base board heaters are required this size can be more easily fitted than any other style in the market.



✧  
Made to suit any  
templet or sketch  
on shortest notice.



✧  
For specially low windows  
this pattern can be furnished  
18½ inches high.



Two loops wide.

FIG. 9—"FAVORITE" PATTERN.

Height, 20½ inches.

# Safford Radiators

## PRICE LIST—2 x 20½ INCHES HIGH

Two Loops Wide. Each Section contains 2 Square Feet.

| Nos. | Description of Radiator | Square Feet of Heating Surface | Equivalent Feet of One-inch Pipe | Extreme Width | Extreme Length | Price Complete | Telegraph Code |
|------|-------------------------|--------------------------------|----------------------------------|---------------|----------------|----------------|----------------|
| 152  | 2 x 2                   | 4                              | 12                               | 6½ inch       | 8 inch         | \$ 2.28        | Kenne          |
| 153  | 2 x 3                   | 6                              | 18                               |               | 11½ "          | 3.42           | Kemble         |
| 154  | 2 x 4                   | 8                              | 24                               |               | 15 "           | 4.56           | Kingston       |
| 155  | 2 x 5                   | 10                             | 30                               |               | 18½ "          | 5.70           | Kent           |
| 156  | 2 x 6                   | 12                             | 36                               | "             | 22 "           | 6.84           | Kilburn        |
| 157  | 3 x 7                   | 14                             | 42                               | "             | 25½ "          | 7.98           | Kincardine     |
| 158  | 2 x 8                   | 16                             | 48                               | "             | 29 "           | 9.12           | King           |
| 159  | 2 x 9                   | 18                             | 54                               | "             | 32½ "          | 10.26          | Kinghorn       |
| 160  | 2 x 10                  | 20                             | 60                               | "             | 36 "           | 11.40          | Kinmount       |
| 161  | 2 x 11                  | 22                             | 66                               | "             | 39½ "          | 12.54          | Korah          |
| 162  | 2 x 12                  | 24                             | 72                               | "             | 43 "           | 13.68          | Komoka         |
| 163  | 2 x 13                  | 26                             | 78                               | "             | 46½ "          | 14.82          | Kirkton        |
| 164  | 2 x 14                  | 28                             | 84                               | "             | 50 "           | 15.96          | Kirkwall       |
| 165  | 2 x 15                  | 30                             | 90                               | "             | 53½ "          | 17.10          | Kinkora        |

2 x 20½

# Safford Radiators

## "DAISY" PATTERN, Flat Top

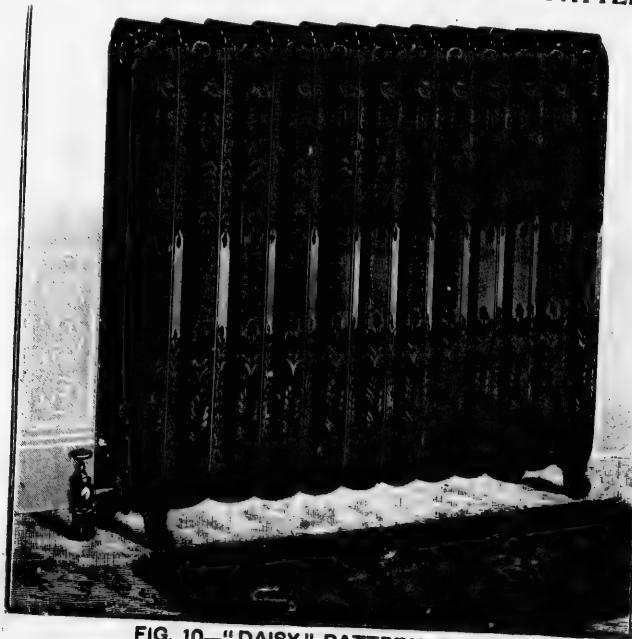


FIG. 10—"DAISY" PATTERN (Flat Top).

This style made Two or Four Loops wide; same heights and lists as on pages 10 to 26 apply to this Radiator.  
NO CHARGE FOR THE ABOVE PATTERN.

—27—

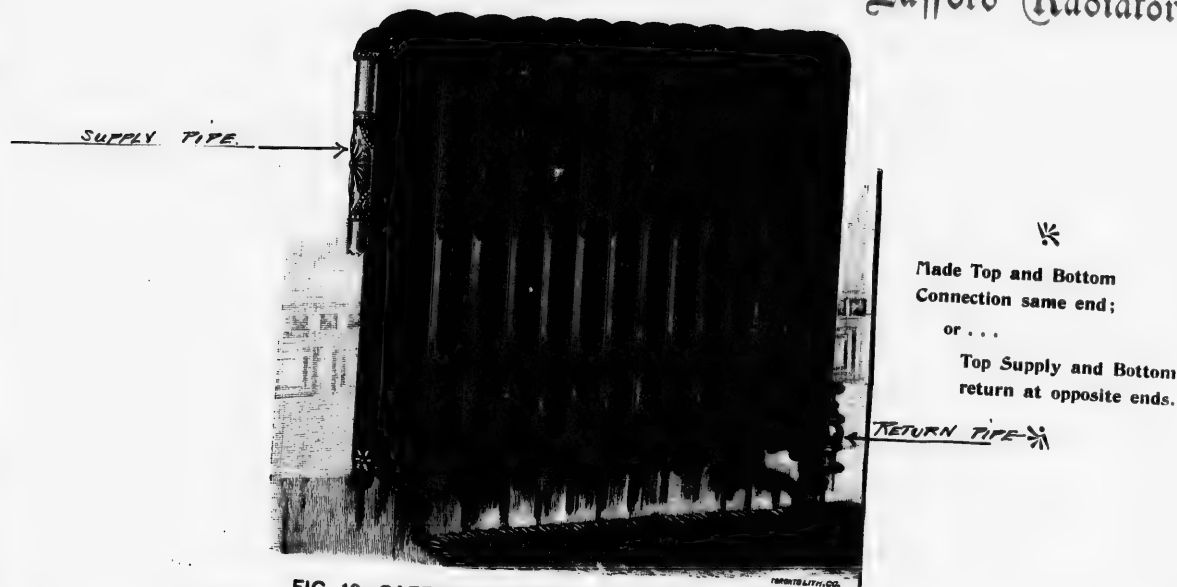
Also made to suit  
MARBLE  
or  
CAST-IRON TOPS  
to order



FIG. 11—END VIEW OF (DOUBLE)  
OR TWIN CONNECTION  
RADIATOR

Any of the Radiators illustrated in this book will  
be furnished with Twin connections WITHOUT  
EXTRA CHARGE when ordered.

## Safford Radiators



Made Top and Bottom  
Connection same end;

or . . .

Top Supply and Bottom  
return at opposite ends.

**FIG. 12—SAFFORD RADIATOR (with Top Supply Pipe).**  
Made two and four loops wide.

Heights,  $20\frac{1}{2}$ ,  $26\frac{1}{2}$ ,  $32\frac{1}{2}$ ,  $38\frac{1}{2}$ , and  $42\frac{1}{2}$  inches.  
Either "Favorite," "Daisy," or "Perfect" pattern.

List of Sizes and Prices same as on pages 10 to 26.

# Safford Radiators

## Dining-Room Radiator

WE are confident a consideration of our claims will convince all those in need of Steam or Hot Water Dining Room Radiators that the "Safford" is superior to all others on the market. The cuts show this Radiator to have three doors. The upper portion of the closet with double doors, when open, discloses two shelves twenty-one inches long, twelve inches wide, with nine inches space between each. The lower portion of the closet, with drop door, has one shelf the same length as those in the upper portion, and when the door is dropped forms a very convenient rest or shelf in addition to the shelf in the oven.

It is so constructed as to form a continuous steam or hot water space around the entire closet, making it air-tight, and overcoming completely the difficulty experienced by using Radiators where the hot closet sets upon short loops, which not only prevent the possibility of heating the oven to nearly so high a temperature as can be obtained in the "Safford," but also admits the dust and dirt to settle in the oven.



Made for Hot Water or Steam.

**FIG. 13—DINING-ROOM RADIATOR (with Cast Iron Top).**

Four loops wide.

Height, 88½ inches.

Sizes and Price List on page 30.

# Safford Radiators

| size | No of loops in Radiator (exclusive of oven) | Square feet of heating surface | Extreme length, inches | Price, without top | Price, with plain top | Price, with plated top |
|------|---|--------------------------------|------------------------|--------------------|-----------------------|------------------------|
| AA   | 2   | 21                             | 28                     | \$48.31            | \$50.25               | \$52.55                |
| A    | 4   | 37                             | 38                     | 53.83              | 55.53                 | 58.20                  |
| B    | 6   | 53                             | 44                     | 60.01              | 63.03                 | 66.30                  |
| C    | 8   | 69                             | 52                     | 68.14              | 70.53                 | 74.10                  |
| D    | 10  | 85                             | 60                     | 74.25              | 78.00                 | 82.50                  |
| E    | 12  | 101                            | 68                     | 80.05              | 85.50                 | 90.00                  |
| F    | 14  | 117                            | 76                     | 87.73              | 93.90                 | 98.70                  |



FIG. 14—DINING-ROOM RADIATORS (Open, without Top).

Four loops wide.

Height, 38½ inches.

Made for Hot Water or Steam.



# Safford Radiators

Made in

"FAVORITE,"

"DAISY," or

"PERFECT"

Pattern.

List of Sizes and Prices same as  
ordinary Radiators, with 38 cents  
per loop extra added to list prices.

Any Desired Style  
of Connection . . .

furnished without extra charge.



**FIG. 15—CORNER RADIATOR, "FAVORITE" PATTERN.**

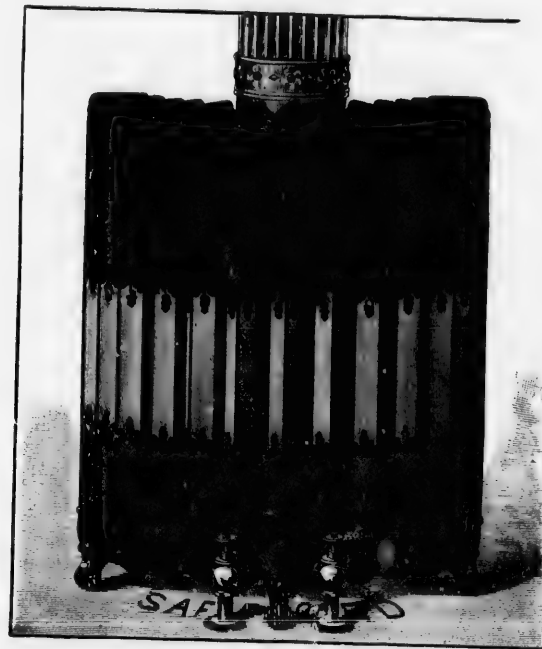
Two and four loops wide.

Heights,  $20\frac{1}{2}$  to  $42\frac{1}{2}$  inches.

When ordering, send diagram; also state square feet of surface required.

For Steam or Hot Water.

## Safford Radiators



**FIG. 16—CIRCULAR OR "COLUMN" RADIATOR.**  
 Made for Steam or Hot Water. Two or Four loops wide.  
 "Favorite," "Daisy," "Perfect," or "Provincial" Pattern.

This style made to order.  
 Smallest inside diameter, 16½  
 inches.

When ordering, state height and square  
 feet of heating surface required.



### Additional Cost . .

9 cents square foot to regu-  
 lar Price Lists.

Height, 20½ to 45 inches.

# Safford Radiators



**FIG. 17—SEMI-CIRCULAR OR CURVED RADIATOR.**

Made in "Favorite," "Daisy," or "Perfect" Pattern.

Made for Hot Water or Steam.

Two or four loops wide.

Heights,  $20\frac{1}{2}$ ,  $26\frac{1}{2}$ ,  $32\frac{1}{2}$ ,  $38\frac{1}{2}$ , and  $42\frac{1}{2}$  inches.

Radiators of this style made to suit any curve.

Add  $37\frac{1}{2}$  cents per loop to List Prices on pages 10 to 26.

When ordering, send diagram of curve desired.

**A Special Radiator** designed for use in Schools,  
Hospitals, and Public Buildings.  
It combines in one a Heating and Ventilating Radiator.

**Safford Radiators**

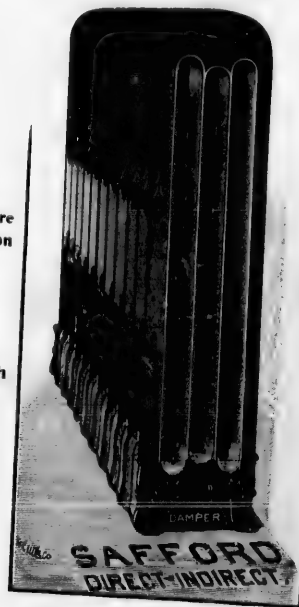


**FIG. 18—DIRECT-INDIRECT RADIATOR.**  
Made for Hot Water or Steam.

**Price List**

Add 9 cents per square  
foot to List Prices on  
pages 10 to 26.

Made  
20 to 45 inches high  
to order.



**END VIEW OF FIG. 18.**

"Favorite" or "Perfect" Pattern.

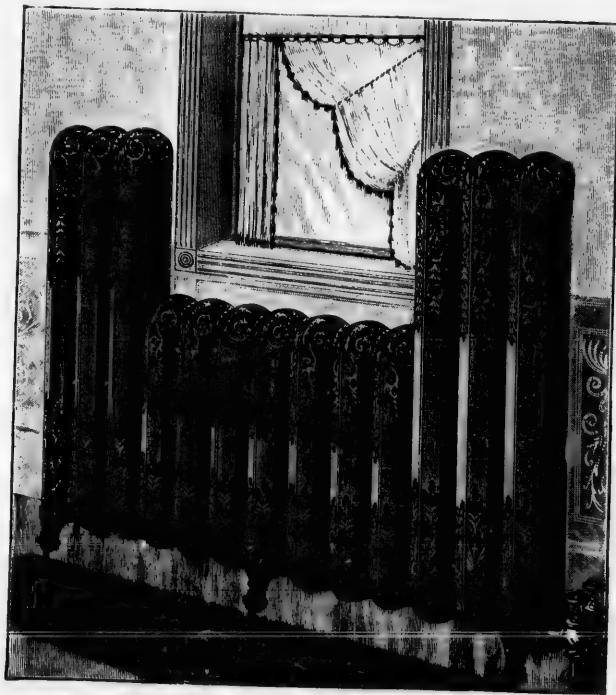
## Safford Radiators

Made in any of the different  
patterns shown in this  
Catalogue.

(To order only.)



Twin Connection, Top Supply,  
Single Connection, or  
One Pipe system.



**FIG. 19—WINDOW RADIATOR, "FAVORITE" PATTERN.**

For Steam only; made to suit the requirements of any window.

When ordering, send diagram of window.

Prices quoted on application.



**FIG. 20—"FAVORITE" PATTERN.**

Side or Stairway Radiator.

For Steam only.

Made to suit any desired pitch.

Prices quoted on application.

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## Safford Radiators

Loops are from 20½ to 45 inches high.

(To order only.)

Two or four loops wide.

\*

Made in . .

"FAVORITE,"

"DAISY,"

"PERFECT," or

"PROVINCIAL"

. . Patterns

# Safford Radiators

Full area of Heating Surfaces  
guaranteed

As shown on page 38.



Price List and Sizes  
on page 38.

Made into . .

Column, Semi-Circular,  
Corner, Window, or  
Stairway Radiators.



**FIG. 21—SAFFORD "PERFECT" RADIATOR (with ornamental loops).**

For Hot Water or Steam.

Heights, 20, 26, 32, 38, and 45 inches.

Extreme width, 8½ inches.

# Safford Radiators

## "Perfect" and "Provincial" Patterns

### DESCRIPTION

#### Steam Radiators

Width of Loop,  $7\frac{1}{2}$  inches. Width across feet,  $8\frac{1}{2}$  inches. Distance from floor to centre of inlet,  $3\frac{3}{8}$  inches.

Radiators containing 48 square feet and under,  $1 \times \frac{3}{4}$  inch.

Radiators containing over 48 square feet,  $1\frac{1}{2} \times 1$  inch.

When not ordered otherwise, Radiators will be tapped as above. If openings varying from the above are required, they will be provided without extra charge.

#### Hot Water Radiators

The heights and capacities of our Hot Water Radiators are the same as in the Steam Radiators. The flow and return openings are tapped as follows:

Radiators containing 48 square feet and under -  $1 \times 1$  inch.  
" " over 48 square feet -  $1\frac{1}{2} \times 1\frac{1}{2}$  "

### PRICE LIST

| Height.....                 | 30 in. | 36 in. | 42 in. | 48 in. | 54 in. |
|-----------------------------|--------|--------|--------|--------|--------|
| Hot Water, per sq. foot.... | 80 57  | 80 52½ | 80 48  | 80 43½ | 80 43½ |
| Steam, per sq. foot.....    | 52½    | 46½    | 42     | 37½    | 37½    |

### LIST OF SIZES

| No. of<br>Loops<br>Long | Extreme<br>Length,<br>Inches | HEATING SURFACE--SQUARE FEET |                   |                   |                   |                   | Telegraph<br>Code |
|-------------------------|------------------------------|------------------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
|                         |                              | 45 Inches<br>High            | 36 Inches<br>High | 32 Inches<br>High | 28 Inches<br>High | 20 Inches<br>High |                   |
| 2                       | 5                            | 10                           | 8                 | 6½                | 5½                | 4                 | London            |
| 3                       | 7½                           | 15                           | 12                | 10                | 8                 | 6                 | Lake              |
| 4                       | 10                           | 20                           | 16                | 13½               | 10½               | 8                 | Lakefield         |
| 5                       | 12½                          | 25                           | 20                | 16½               | 13½               | 10                | Laggan            |
| 6                       | 15                           | 30                           | 24                | 20                | 16                | 12                | Lakeside          |
| 7                       | 17½                          | 35                           | 28                | 23½               | 19½               | 14                | Lakeport          |
| 8                       | 20                           | 40                           | 32                | 26½               | 21½               | 16                | Lakeview          |
| 9                       | 22½                          | 45                           | 36                | 30                | 24                | 18                | Lambeth           |
| 10                      | 25                           | 50                           | 40                | 33½               | 26½               | 20                | Lambton           |
| 11                      | 27½                          | 55                           | 44                | 36½               | 29½               | 22                | Lanark            |
| 12                      | 30                           | 60                           | 48                | 40                | 32                | 24                | Lancaster         |
| 13                      | 32½                          | 65                           | 52                | 43½               | 34½               | 26                | Lancaster         |
| 14                      | 35                           | 70                           | 56                | 46½               | 37½               | 28                | Lansing           |
| 15                      | 37½                          | 75                           | 60                | 50                | 40                | 30                | Larkin            |
| 16                      | 40                           | 80                           | 64                | 53½               | 42½               | 32                | Latimer           |
| 17                      | 42½                          | 85                           | 68                | 56½               | 45½               | 34                | Laurel            |
| 18                      | 45                           | 90                           | 72                | 60                | 48                | 36                | Layton            |
| 19                      | 47½                          | 95                           | 76                | 63½               | 50½               | 38                | Lindsay           |
| 20                      | 50                           | 100                          | 80                | 66½               | 53½               | 40                | Linton            |
| 21                      | 52½                          | 105                          | 84                | 70                | 56                | 42                | Liston            |
| 22                      | 55                           | 110                          | 88                | 73½               | 58½               | 44                | Listowel          |
| 23                      | 57½                          | 115                          | 92                | 76½               | 61½               | 46                | Lobo              |
| 24                      | 60                           | 120                          | 96                | 80                | 64                | 48                | Lockton           |
| 25                      | 62½                          | 125                          | 100               | 83½               | 66½               | 50                | Lombardy          |
| 26                      | 65                           | 130                          | 104               | 86½               | 69½               | 52                | Lonsford          |
| 27                      | 67½                          | 135                          | 108               | 90                | 72                | 54                | Longwood          |
| 28                      | 70                           | 140                          | 112               | 93½               | 74½               | 55                | Loretto           |
| 29                      | 72½                          | 145                          | 116               | 96½               | 77½               | 56                | Lothian           |
| 30                      | 75                           | 150                          | 120               | 100               | 80                | 60                | Louise            |
| 31                      | 77½                          | 155                          | 124               | 103½              | 82½               | 62                | Loves             |
| 32                      | 80                           | 160                          | 128               | 106½              | 85½               | 64                | Lucan             |
| 33                      | 82½                          | 165                          | 132               | 110               | 88                | 66                | Lucknow           |
| 34                      | 85                           | 170                          | 136               | 113½              | 90½               | 68                | Lundy             |
| 35                      | 87½                          | 175                          | 140               | 116½              | 93½               | 70                | Luton             |
| 36                      | 90                           | 180                          | 144               | 120               | 96                | 72                | Lurgan            |
| 37                      | 92½                          | 185                          | 148               | 123½              | 98½               | 74                | Lyn               |
| 38                      | 95                           | 190                          | 152               | 126½              | 101½              | 76                | Lynch             |
| 39                      | 97½                          | 195                          | 156               | 130               | 104               | 78                | Lynden            |
| 40                      | 100                          | 200                          | 160               | 133½              | 106½              | 80                | Lyndhurst         |
| 41                      | 102½                         | 205                          | 164               | 136½              | 109½              | 82                | Lynn              |
| 42                      | 105                          | 210                          | 168               | 140               | 112               | 84                | Lyons             |



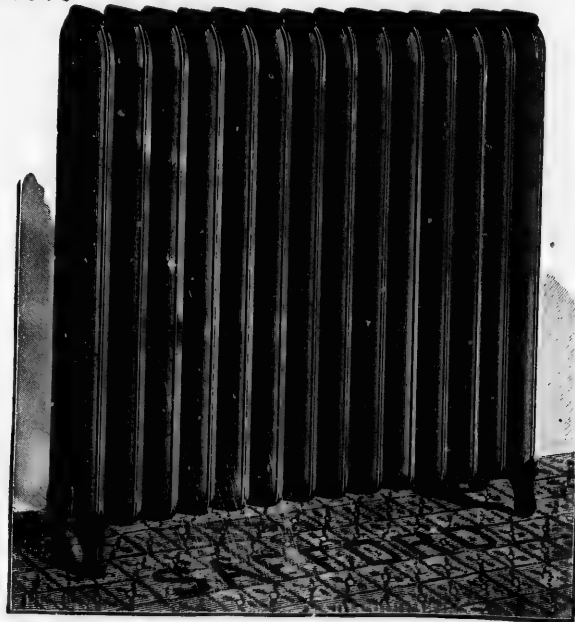
## Safford Radiators



Made into

Column, Semi-Circular,  
Corner, Window,  
or Stairway Radiators.

(To order.)



Prices and List of Sizes  
same as on page 38.

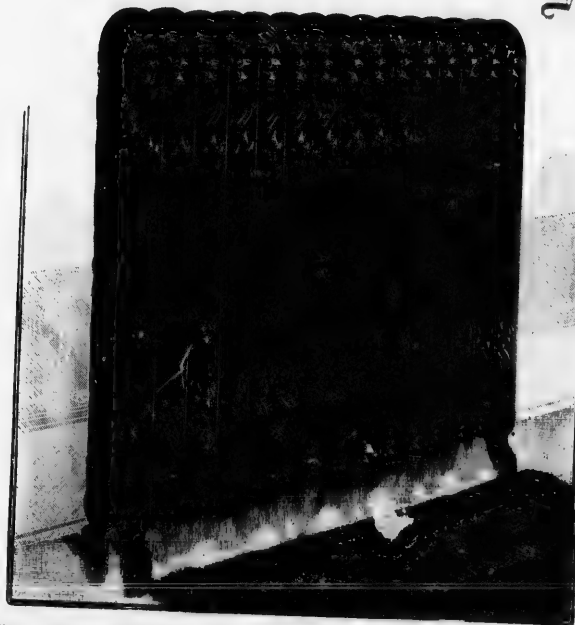


**FIG. 22—SAFFORD "PERFECT" RADIATOR** (plain loops).  
Made in following heights: 45, 38, 32, 26, and 20 inches.

For Hot Water or Steam.

## Safford Radiators

Made in  
Column, Semi-Circular,  
Corner, Window, or  
Stairway Radiators.  
(To order.)



Prices and List of Sizes same  
as on page 88.

**FIG. 23—SAFFORD "PROVINCIAL" PATTERN RADIATOR.**  
Made in following heights: 45, 88, and 92 inches.

For Steam Only.

# Safford Radiators

## "Climax" Indirect Steam Radiators

Length, 86 inches. Height, 11 inches.

Width, 8½ inches.

Each section contains 18 square feet of Radiating surface.

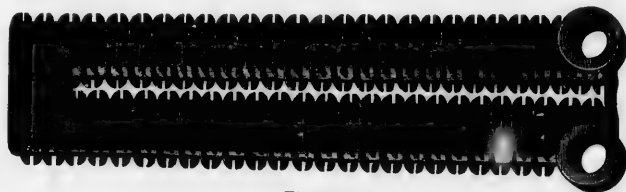
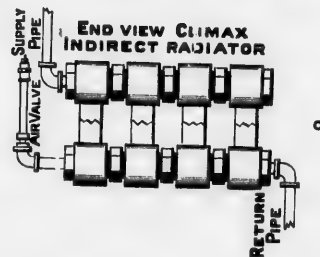
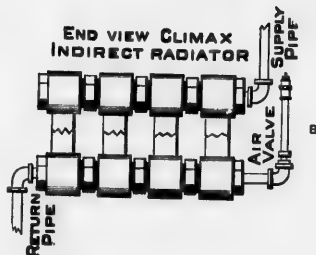
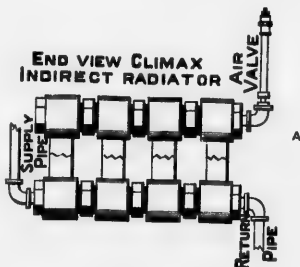


Fig. 24



The accompanying cuts show where the air valve should be placed on Climax Radiator, under different systems of piping.

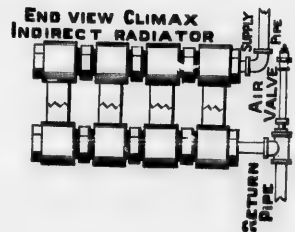
All Climax Radiators are connected with Right and Left Hexagon Nipples.

Sections are always shipped loose.

Always break the small cast-iron strip connecting between the hubs, to allow for expansion of the section.

See Data, etc., page 42.

Price, \$4.01 per section (18 sq. feet).



# Safford Radiators

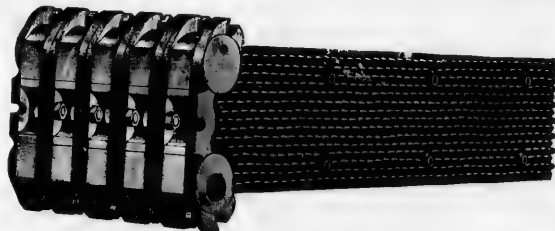
## DATA FOR "CLIMAX" INDIRECT RADIATORS

| Sections<br>in<br>Sack | Square Feet<br>of<br>Heating Surface | Area<br>Cold Air<br>Supply<br>Square Inches | Area<br>Hot Air<br>Flue<br>Square Inches | Size for<br>Brick Work<br>Hot Air Flues<br>Inches | Size Register<br>Inches | Ratio of<br>1 to 30 | Ratio of<br>1 to 35 | Ratio of<br>1 to 40 |
|------------------------|--------------------------------------|---|--|---|-------------------------|---------------------|---------------------|---------------------|
| 2                      | 26                                   | 54  | 72                                       | 8 x 8   | 9 x 12                  | 780                 | 910                 | 1040                |
| 3                      | 39                                   | 72  | 96                                       | 8 x 12  | 10 x 14                 | 1170                | 1865                | 1560                |
| 4                      | 52                                   | 90  | 120                                      | 8 x 12  | 12 x 15                 | 1560                | 1820                | 2080                |
| 5                      | 65                                   | 108   | 144                                      | 12 x 12   | 12 x 19                 | 1950                | 2275                | 2600                |
| 6                      | 78                                   | 126   | 168                                      | 12 x 12   | 14 x 22                 | 2340                | 2730                | 3120                |
| 7                      | 91                                   | 144   | 192                                      | 12 x 16   | 14 x 24                 | 2730                | 3185                | 3640                |
| 8                      | 104                                  | 162   | 226                                      | 12 x 16   | 16 x 20                 | 3120                | 3640                | 4160                |
| 9                      | 117                                  | 180   | 240                                      | 12 x 20   | 16 x 24                 | 3510                | 4095                | 4680                |
| 10                     | 130                                  | 198   | 264                                      | 12 x 20   | 20 x 20                 | 3900                | 4550                | 5200                |
| 11                     | 143                                  | 216   | 288                                      | 12 x 24   | 20 x 24                 | 4290                | 5005                | 5720                |
| 12                     | 156                                  | 234   | 312                                      | 12 x 24   | 20 x 24                 | 4680                | 5460                | 6240                |

Price List on Page 41.

# Safford Radiators

## Gold Pin Indirect Radiators



Stack of Gold Pin—INDIRECT.

### .. DIMENSIONS ..

■ ■

Each section contains 10 sq. feet surface.

Extreme length, .86 inches. Width,  $11\frac{1}{2}$  inches.

Width at connecting point,  $15\frac{1}{2}$  inches.

Each section occupies  $2\frac{1}{2}$  inches space.

NO POSSIBLE CHANCE FOR JOINTS TO SPRING.

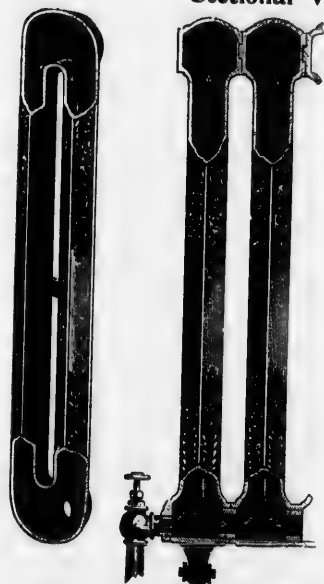
Price per section (10 ft.) . . . . . \$2 55  
(Discount to trade.)



Fig. 25—Sectional View of Gold Pin—INDIRECT.

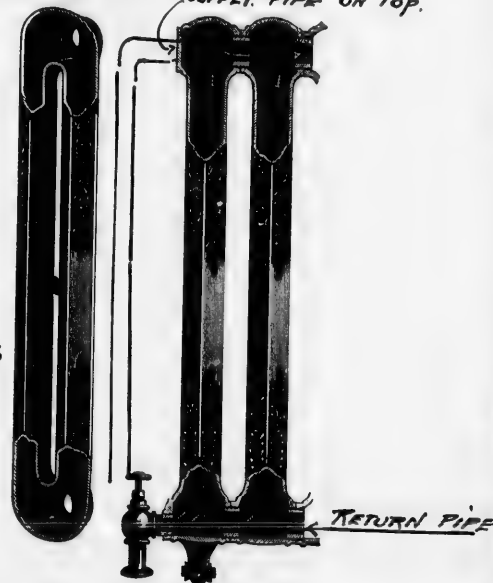
# Safford Radiators

Sectional Views of Hot Water and Steam Radiators. *SUPPLY PIPE ON TOP.*



Sectional view of Steam Loop showing form of bottom  
NIPPLE CONNECTION.

No Bolts  
Packing  
Red Lead  
Leaky Joints



Sectional view of Hot Water Loop showing form of top and bottom  
NIPPLE CONNECTION.

FIG. 26.

Read full description of above on pages 6 and 7.

## Safford Radiators Safford Radiator Valves.

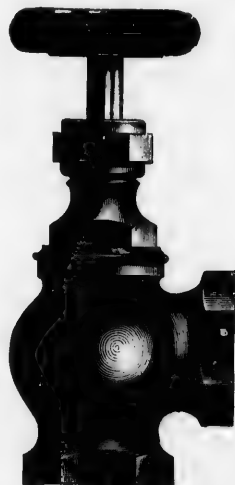


FIG. 27.

Best quality angle valves,  
wood wheels, and plated  
mountings.

Large Water-way.  
Simplest in operation.

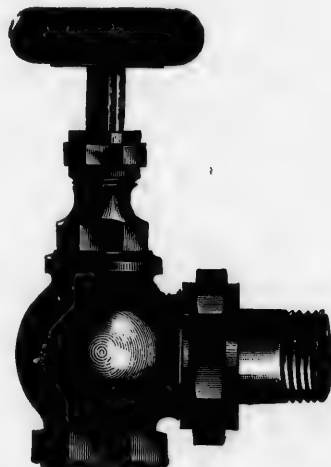


FIG. 28.

Fig. 27 represents Safford valve which we furnish with every Hot Water Radiator (according to terms of sale). This valve has wood wheel and is plated all over.

Fig. 28 represents Safford valve with union; this valve will be supplied, if desired, at additional cost of 67½ cents for 1 inch, and 82½ cents for 1½ inch.

We recommend above valves because they are properly made and have full opening water-ways.

**Valves tapped left hand** will be furnished, when ordered, without extra charge.

We recommend valves tapped left hand to be used instead of Locknut Nipples; the latter are rarely ever made tight, and are tiresome to look at.

# Safford Radiators

## ... Safford Radiator Valves ...

Quick Opening Valve for Hot  
Water Radiators

Made with and without Unions  
also tapped Left Hand to order

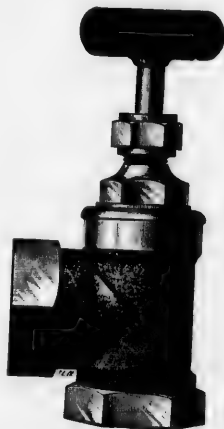


FIG. 29—FULL VIEW.

One-quarter turn of the handle opens or closes the passage, an arrow on the top of the handle indicating the position of the valve. The openings are of full area, with no obstruction to the free passage of water. Circulation is maintained at all times, thus obviating danger from freezing. The valve proper, or rotating disc, is practically a piston ring; therefore readily adjusts itself to any variation in size due to expansion and contraction, consequently the usual annoyance from this source is positively prevented. A simple mechanism rotates the valve disc, and the engagement with the top is such as to prevent any strain on the disc.

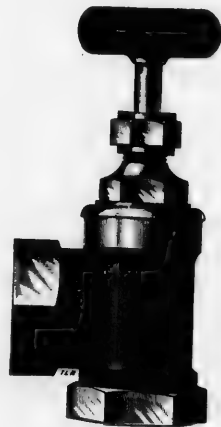


FIG. 29—BROKEN VIEW.  
Showing disc inside.

The above Valve is only supplied to order, and at an additional price, to be quoted on application.



# Safford Radiators

## Radiator Air Valves

### "Eureka" Automatic Air Valve

For Hot Water or Steam

Closes against water by a float without dripping.  
Closes against steam by expansion without leaking.



FIG. 30—(For  $\frac{1}{2}$  pipe)

Easy to Apply.  
Quick to Work.  
Always Reliable.  
Sensitive, Durable.  
Requires no Attention.

Special Prices on Application.

### Jenkin's Patent Air Valve

For Steam (Automatic)



FIG. 31—(For  $\frac{1}{2}$  pipe)  
Plated or Plain.

Special Prices on  
Application

### Compression Radiator Valve

For Hot Water



FIG. 32—(For  $\frac{1}{2}$  pipe)  
Plated or Plain. Wood or Metal Wheels.

**Cast Iron Floor and Ceiling Plates for Safford Radiators.**  
**Double Floor Plate for Twin Connection Radiators.**



FIG. 33.



FIG. 34.

**Single Plate for Single Connection or One-Pipe Radiators.**



FIG. 35.



FIG. 36.

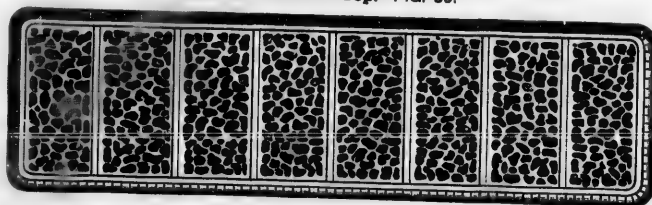
**Ceiling Plate with Set Screw.**



FIG. 37.

|                                      |                   |       |                    |                    |       |                        |              |                         |                                    |
|--------------------------------------|-------------------|-------|--------------------|--------------------|-------|------------------------|--------------|-------------------------|------------------------------------|
| Sizes, inches.....                   | $\frac{3}{4}$ in. | 1 in. | $1\frac{1}{4}$ in. | $1\frac{1}{2}$ in. | 2 in. | $1 \times \frac{3}{4}$ | $1 \times 1$ | $1\frac{1}{4} \times 1$ | $1\frac{1}{4} \times 1\frac{1}{4}$ |
| Figs. 33 and 34, plain, price each.. |                   |       |                    |                    |       | \$ .15                 | \$ .15       | \$ .15                  | \$ .15                             |
| Figs. 33 and 34, plated, price each  |                   |       |                    |                    |       | .30                    | .30          | .30                     | .30                                |
| Figs. 35 and 36, plain, price each.. | 9                 | 9     | 12                 | 15                 | 19    |                        |              |                         |                                    |
| Figs. 35 and 36, plated, price each  | 15                | 15    | 18                 | 21                 | 25    |                        |              |                         |                                    |
| Fig. 37, plain only, price each....  | 15                | 15    | 18                 | 21                 | 24    |                        |              |                         |                                    |

**Safford Radiator Top.—FIG. 39.**



**Bushing.**

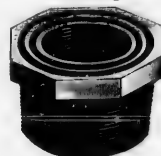


FIG. 40.

**Hexagon Nipple.**



FIG. 38.

**Plug.**



FIG. 41.

**Price, Plated—**4 loop Radiator tops, 40 cents per section extra : 2 loop Radiator tops, 30 cents per section extra.  
 Tops made to suit Radiators, Figs. 1 to 18.

Figs. 38, 40, and 41 quoted on application.

## General Instructions.



### Hot Water Radiators.

Radiators containing 48 square feet and under, 1 inch.

Radiators containing over 48 square feet,  $1\frac{1}{4}$  inch.

### "Favorite" and "Daisy" Patterns.

Width of 2 loop, 6 inches.

Width across feet,  $6\frac{1}{4}$  inches.

Width of 4 loop, 8 inches.

Width across feet,  $8\frac{1}{4}$  inches.

Distance from centre of inlet to floor line,

Single connection,  $8\frac{1}{8}$  inches.

(Double or) Twin connection,  $8\frac{1}{2}$  inches.

### "Perfect" and "Provincial" Patterns.

Width of loop,  $7\frac{1}{4}$  inches.

Width across feet,  $9\frac{1}{4}$  inches.

Distance from centre of inlet to floor line,

Single connection,  $8\frac{1}{2}$  inches.

Double connection,  $8\frac{1}{2}$  inches.

### Steam Radiators.

Radiators containing 48 square feet and under  $1 \times \frac{3}{4}$  inch.

Radiators containing over 48 square feet,  $1\frac{1}{4} \times 1$  inch.



---

All Radiators will be shipped as above, unless otherwise ordered.

All Radiators are tapped right hand, excepting those with double connections on same end, which are tapped left.

# ... Telegraph and Cable Code ...

In ordering by WIRE, we suggest the use of the following  
Code. It will save expense, and lessen  
liability for mistakes to occur.

Cable and Telegraph Address:

"Radiator," Toronto, Ont.

## MISCELLANEOUS

|  |           |
|--|-----------|
| Ship by freight  | Hurry     |
| " express  | Haste     |
| Add to our order of — inst.                                  | Hungry    |
| When will order be shipped?                                  | Help      |
| Change order of — inst. to read                              | Haphazard |
| Quote lowest prices on                                       | Hack      |
| Steam Radiators  | Hot       |
| Hot Water Radiators  | Humid     |
| Quote freight rates on car load of Radiators                 | Heavy     |
| Quote freight rates on less than car lot of Radiators        | Hail      |
| Ship via Canadian Pacific Railway                            | Hamlet    |
| " Grand Trunk Railway  | Handy     |
| " Northern and North-Western                                 | Highest   |
| " lake and rail  | Hated     |
| " steamer  | Holiday   |
| How soon could you ship?                                     | Humming   |
| Ship all you can now, balance soon as possible               | Hindered  |
| — order booked, specification will be sent early as possible | Hit       |
| Has order been shipped? Wire reply                           | Hamper    |
| Book order for — feet  | Habitual  |

## TAPPING

|                                 |        |
|---------------------------------|--------|
| $\frac{3}{4}$ x $\frac{3}{4}$   | Small  |
| 1 x $\frac{3}{4}$               | Size   |
| 1 x 1                           | Simple |
| $1\frac{1}{2}$ x $\frac{3}{4}$  | Stood  |
| $1\frac{1}{2}$ x 1              | South  |
| $1\frac{1}{2}$ x $1\frac{1}{2}$ | Song   |
| $1\frac{1}{2}$ x $1\frac{1}{2}$ | Sold   |
| $1\frac{1}{2}$ x $1\frac{1}{2}$ | Sure   |
| 2 x 2                           | Safety |

## STYLE OF CONNECTIONS

|  |          |
|--|----------|
| Top feed pipe and bottom return on same end      | Shabby   |
| Top feed pipe and bottom return on opposite ends | Sever    |
| Single connections at opposite ends              | Suitable |
| Twin connections                                 | Saving   |
| One pipe for Steam                               | Seldom   |

## QUANTITY

|          |         |
|----------|---------|
| 250 feet | Angle   |
| 500 "    | Angular |

|          |            |
|----------|------------|
| 750 feet | Ankle      |
| 1000 "   | Anatomy    |
| 1500 "   | Anapest    |
| 2000 "   | Annex      |
| 2500 "   | Answer     |
| 3000 "   | Antagonist |
| 3500 "   | Antedate   |

## HEIGHTS AND WIDTHS

|                                 |           |
|---------------------------------|-----------|
| 20 $\frac{1}{2}$ inch Steam     | Muster    |
| 26 $\frac{1}{2}$ " "            | Mix       |
| 32 $\frac{1}{2}$ " "            | Medium    |
| 38 $\frac{1}{2}$ " "            | Monarch   |
| 42 $\frac{1}{2}$ " "            | Moment    |
| 2 loop " "                      | Meter     |
| 4 " "                           | Motor     |
| 20 $\frac{1}{2}$ inch Hot Water | Malleable |
| 26 $\frac{1}{2}$ " "            | Machinery |
| 32 $\frac{1}{2}$ " "            | Mitre     |
| 38 $\frac{1}{2}$ " "            | Mistitle  |
| 42 $\frac{1}{2}$ " "            | Mistook   |
| 2 loop " "                      | Mystic    |
| 4 " "                           | Mistake   |

## Directions for Decorating

ONE of the many advantages the "Safford" has over other Radiators is that the artistic design of the ornamentation, and its particularly convenient shape for decorating, renders it possible to obtain an extremely rich and beautiful effect by finishing in combination of different colored bronzes, so that at a reasonable expense the Radiator can be made to correspond and harmonize with its surroundings, even the most costly and elegant.

We therefore submit the following directions, which can be easily and simply executed. First, give the Radiator a coat of paint, properly mixed, so that it will stand the heat; and when dry go over the **entire surface** of the loops with **Bronze Liquid**, after which apply the **Dry Bronze** with an ordinary camel's-hair brush.

The advantages derived are many by putting on the bronze **dry**. You obtain a much better lustre; it will last longer, and takes much less material.

After the first coat of bronze is thoroughly dry, go over the **raised ornamentation** with bronze liquid, using wide, flat brush, making it very easy to touch **only the ornamental part**, and then apply dry bronze in **different color** from first coat, of course selecting for this a color that will harmonize with the body or first coat.

If these directions are carefully followed, an extremely rich and elegant finish is obtained.

We mention the following combinations as being particularly effective, viz.:

Silver body with copper on ornamental part.  
Copper body with silver on ornamental part.

Copper body with gold on ornamental part.  
Blue-green body with gold on ornamental part.

Other combinations will suggest themselves by the finish and surroundings of the apartment where the Radiator is placed.

Blue-green, fire, lemon, and lilac bronzes also make rare and beautiful combinations.

We keep constantly on hand a stock of first-class bronzes and liquids, and shall be pleased to quote prices and send sample card of colors on application.

# The Powers Automatic Temperature Regulator

PATENTED OCT. 19th, 1889, and MAY 12th, 1891.

## A Non-Electric Regulator for Controlling Temperatures

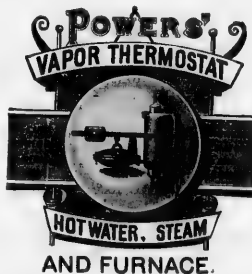
**Absolutely Automatic. Used with any Heating Apparatus. Applicable to all purposes where it is desired to maintain a Uniform Temperature.**

**Secures Uniform Temperature.**—It automatically controls the draught to ANY HEATING APPARATUS; THE TEMPERATURE OF THE HOUSE ITSELF furnishing the motive power to operate the dampers.

**Used with a Hot Water Plant,** it adds 15 PER CENT. TO THE HEATING POWER, and prevents it from BOILING OVER.

**Low Pressure Steam.**—It keeps the steam down whenever the house is at the right temperature, and absolutely prevents overheating.

**Hot Air Furnace.**—It perfectly controls the draughts, and gives the best results that are possible with the apparatus.



**It Saves Fuel,** by maintaining an even, steady fire, and never overheating the house. No clinkers are formed, and the coal all burns to ashes.

**Hot Water Tanks in Asylums, Hospitals, and Hotels.**—It automatically controls the temperature of water for household purposes, heated in tanks, either by steam or hot water heaters.

**Steam Distributing Plants, Offices in Factories, Etc.**—It perfectly controls the temperature of residences, offices, or shop rooms when heated by steam discharged through a trap.

**Used for all places** where it is desired to limit the temperature at any certain point.

— — — Manufactured by — — —

## The Toronto Radiator Manufacturing Co., Ltd.

TORONTO - ONTARIO

BRANCHES:

Montreal, Que.

Quebec, Que.

St. John, N.B.

Hamilton, Ont.

Winnipeg, Man.

Victoria, B.C.

# Powers Regulators

## DESCRIPTION OF The Powers Vapor Thermostat



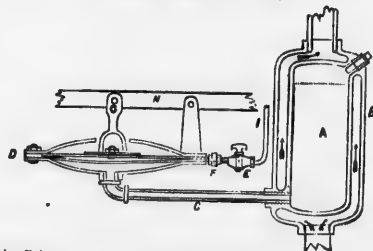
The Thermostat is here shown in a front and side view, in section, parts being cut away. It consists of a disk twelve inches in diameter and one and one-quarter inches in thickness at the centre.

It is made of heavy sheet brass of antique finish, and has inside a metallic diaphragm which divides it into two separate compartments. This diaphragm is corrugated to give it elasticity, and travels easily from one side to the other. In one compartment, hermetically sealed, is placed a liquid which boils at 60 degrees, forming steam in the same way that water does at 212 degrees. When cold, this fluid condenses and forms a partial vacuum in the chamber, and the diaphragm is forced over closely against the front or smooth wall of the Thermostat by the pressure of the air on the other side.

The Thermostat is hung upon the wall of a central room, as shown on page 51. Connected with the space back of the diaphragm is a small lead pipe which leads down inside the partition, and connects with the chamber, D, on the diaphragm at the heater, shown in detail on page 56.

## DESCRIPTION OF The Powers Hot Water Regulator

Patented September 10, 1889.



The casting B is a shell nine inches long, tapped at either end to receive a two-inch pipe, and containing within a second shell, A, called the supplementary boiler or steam generator. This is called the generator, and is placed in one of the flow pipes immediately above the boiler (as shown on page 56), and the water circulating through it between the two shells heats the inner one.

When the flow pipe is larger than two inches, a tee should be put in and a return run to the bottom (as shown on page 56), placing the generator in the return as near as possible to the flow pipe and heater. This pipe may be 1 1/2 inch, using bushings in the generator.

When used to limit a hot water heater, the inner shell of the generator contains water, entirely separate from that in the heater. A tube, C, leads from the generator to and supports the diaphragm and check draught, the same as in a steam heater. The diaphragm is held down, except in the No. 1, by a steel spring, the tension and resistance increasing as it is forced up.

The generator A is supplied with water through the plug at the upper right hand corner, as shown in the cut. Being hermetically sealed, the water can never escape. This water, being under atmospheric pressure only, boils at 212 degrees. The water of the heating system is under added pressure, due to the height of the column of water up to the expansion tank.

It is a well-known law that the boiling point of liquids varies as the pressure upon their surfaces increases or diminishes. Thus the water in the generator will begin to boil at 212 degrees, while that in the boiler, where the expansion tank is twelve feet above, will not boil until about 225 degrees is reached.

As soon as the temperature of the circulating water rises above 212 degrees, steam begins to form in the supplementary boiler, and pressing the water out through tube C raises the two rubbers as its boiling point has not been reached. The fire is at once checked and no steam can form in the heater, condensate, and the damper opens. So, as long as the fire is kept up, the heat will remain constant at about 215 or 220 degrees. To secure action at different temperatures for special work, liquids having appropriate boiling points are used in the generator.

lator

inch pipe, and  
ator. This is  
(as shown on  
the No. 1, by

un to the hot-  
the flow pipe  
water, entirely  
the diaphragm  
damper and  
the No. 1, by

and corner, as  
being under  
under added  
ther surfaces  
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55 degrees is  
m begins to  
two rubbers  
the heater,  
y, the steam  
ain constant  
work, liquids



## The Powers Thermostat

The accompanying cut shows the Thermostat as it appears on the wall with the Thermometer on its face. It is nearly twelve inches in diameter, and one and a quarter inches thick, and being handsomely finished in antique brass is very ornamental in appearance. The Thermostat is fastened upon the Thermometer by the open leaf and scroll work which passes over and behind the edge of the Thermometer on the lower side, while the top is held by a small screw which turns down behind the Thermostat. They are easily removed, and can be attached to any Thermostat which we have heretofore sent out.

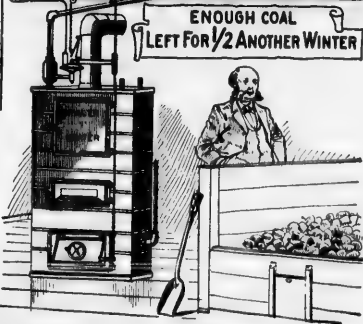
The Thermometer is six inches in diameter. By it the temperature can be read from any part of the room.

A Heater equipped with  
this Regulator becomes a

Living  
Breathing  
Creature  
Endowed with  
Intelligence

It knows enough to shut  
the Damper when the house  
is comfortable, and to open  
it when it begins to get cold.

A heating apparatus that  
knows when it has done  
enough, and holds its breath,  
and so saves the fire until  
more is needed.



## Powers Automatic Temperature Regulator

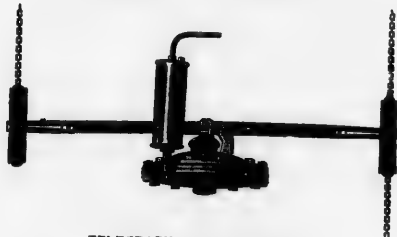
As used with hot water, showing the Thermostat on the wall and the lead pipe running down inside the partition, connecting with the diaphragm at the heater.



# Powers Regulators

## No. 5 Regulator for Hot Water Double Lever Attachment

Applied to No. 4, making No. 5.



TELEGRAPH CIPHER, ULSTER.

**No. 5 Regulator and Thermostat  
complete for Two Heaters . . . \$42.00.**

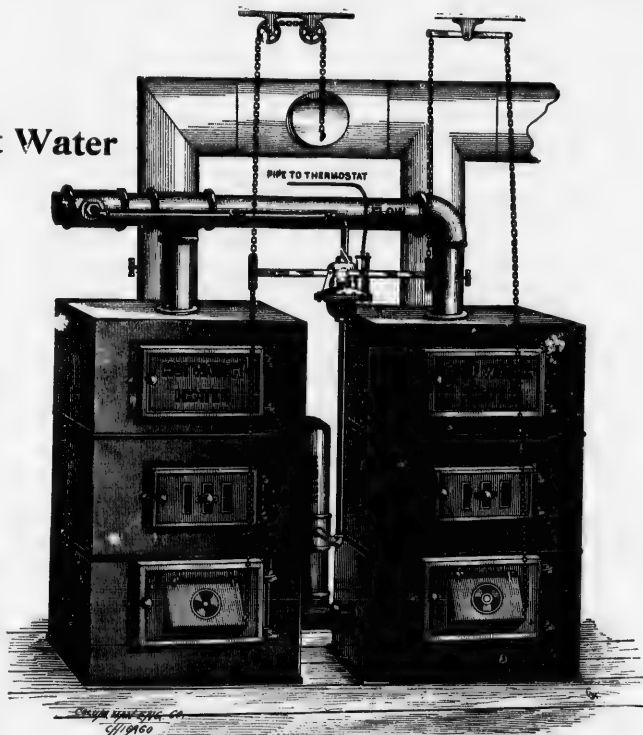
We illustrate above the Double Lever Diaphragm designed for the control of twin heaters, as shown on this page. A special lever is used above the other, by which the second damper is operated.

By detaching the plate of either one the other can be used singly.

This **Double Lever** can be added to any of the diaphragms, and the regulator will control two sets of dampers, provided they are **light**. It will not satisfactorily operate dampers, either single or double, that are too large or too heavy. Dampers should not weigh over five pounds.

The return may be run in any way that will secure a free circulation through it. Care must be taken that there is no trap in the pipe by which it may become air-bound and thus stop the circulation. Where a number of feet of pipe intervene between the heater and the generator, it should be wrapped to prevent loss of heat while the water is passing through it.

**Never put the Generator in a return from a Radiator. The full heat of the boiler must be in the Generator.**



—55— **The Powers Regulator, as used on Double Hot Water Heaters.**

## No. 4 Regulator for Hot Water



TELEGRAPH CIPHER, UNICORN.

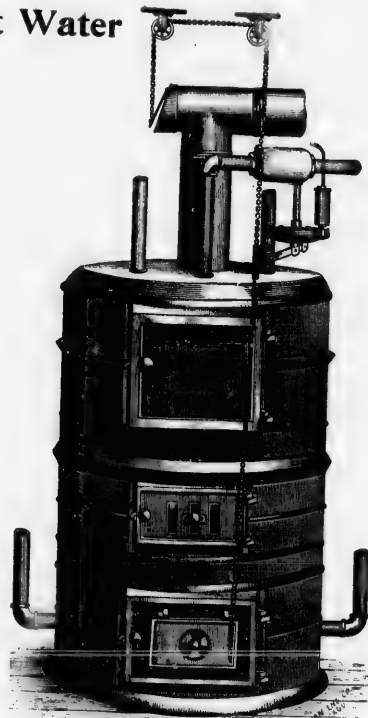
### No. 4, Complete, with Thermostat . . . . . \$40.00.

The Number 4 Diaphragm and Generator is shown in the cut above, and also on the two preceding pages in position, as used on a hot water heater where there is a flow pipe of two inches or less in which the generator can be placed.

On page 12 the generator is shown located in a horizontal pipe, which is sometimes necessary where the basement ceiling is low and there is not room for it in the vertical pipe. In such cases the diaphragm may be inverted and hung directly under the generator, or it may be placed at some distance from the generator, using nipples and elbows to bring it to the desired position. In such cases it may be used either side up, but care must be taken to support it, either by hangers from joists above or otherwise, so that it will remain firm where placed. In this way it may be located several feet distant from the generator. The brass chamber is reversible, and can be used on either side of the diaphragm by changing the plug in the ring connection.

Where the flow pipe is larger than two inches the generator is connected as shown on page 55 on page 53. The generator and diaphragm, and the principles upon which they operate, are fully described on page 53. The hot water flows through the generator and imparts its full heat to the interior shell or supplemental boiler, where the steam is formed, to close the damper when near the boiling point. The small tube is shown on page 7, running along the ceiling to connect with the thermostat above, which affords a pressure generated by the heat of the ceiling to connect with the thermostat above, right position to do the work required. The check draught is also shown, connected to the lever, so that it opens when the draught damper closes, thus securing perfect control of the fire. The check draught is an important feature, and is shown in different forms and sizes on page 61. It should **never be omitted.**

Without this regulator, it is not practicable to carry a temperature of more than 185 degrees in a hot water heater, for fear it will boil over in the fluctuations likely to occur, unless very carefully watched, and so all the radiation has heretofore been based upon this temperature of the water. The regulator raises the limit to 220 degrees, adding fully 15 per cent. of heating power to the radiators, the effect of which is very apparent as well as agreeable in severe weather. The main objection that has been alleged against hot water heating disappears when this regulator is used, namely, the time it takes to heat the house on cold mornings. With the regulator the house **never gets cold**, the temperature being the same morning, noon, and night, if the fire is kept supplied with fuel and clean.



HOT WATER REGULATOR

—56— As used with Generator in Horizontal Pipe with Diaphragm Inverted.

# Powers Regulators

## The No. 3 Regulator

As used with Low Pressure Steam.



TELEGRAPH CIPHER, DEXTER.

**No. 3. Complete, with Thermostat . . . . . \$35.00.**

The above cut represents the No. 3 Diaphragm which is used in connection with the Thermostat, as shown on preceding page, to control a Low Pressure Steam Apparatus.

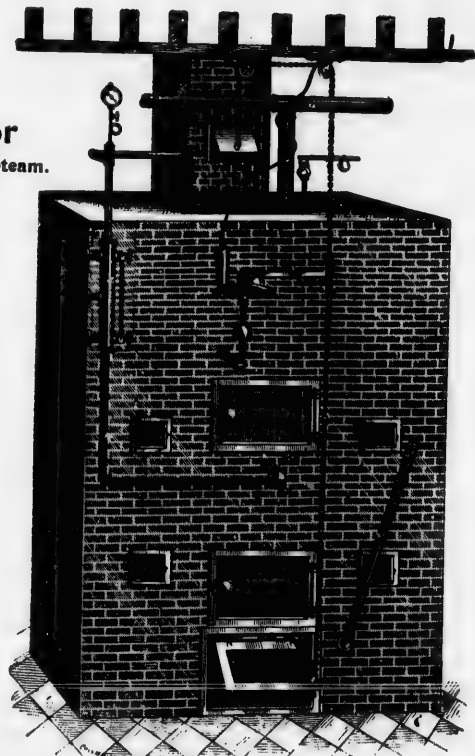
It is connected below the water line in the same manner as the ordinary Diaphragm, and serves the same purpose, that is, to limit the steam at the desired pressure. Both rubbers are raised by the steam, while the pressure from the Thermostat raises the upper one only, as described on page 53.

Whenever the house reaches the temperature to which the regulator has been adjusted, the damper is closed by the action of the Thermostat whether there is any steam in the boiler or not. In all ordinary weather no steam will be indicated on the gauge, a light vapor filling the radiators and maintaining a uniform temperature, the result being a **great saving of fuel.**

**A house cannot be overheated** in ordinary winter weather with a steam plant when left to the control of this Thermostat.

A temperature as low as 60 degrees can be secured at night, although the best and most economical way is to maintain the same temperature during the night in the main rooms of the house, closing the valves in sleeping rooms if desired. In this way a comfortable house in the early morning is assured, and no more fuel is burned than would be required to bring the temperature up if allowed to run down during the night. All who have adopted this plan agree as to its economy.

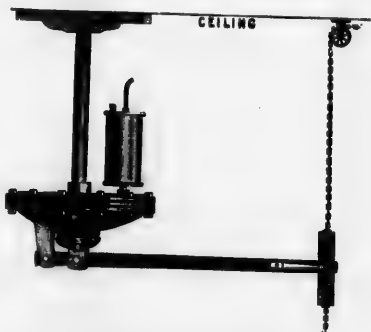
With this Regulator on a steam plant, it is very important to have **good Automatic Air Valves** on all the radiators. Without them good results cannot be obtained. We can furnish Valves that are reliable, if desired.



— 57 — **The Powers Regulator—** On a Low Pressure Steam Heater controls both the steam and the house temperature.

## The No. 2 Regulator

As used with a Hot Air Furnace.

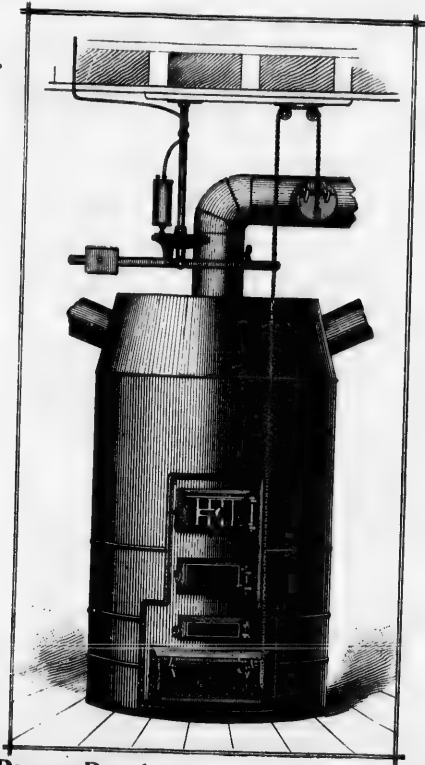


TELEGRAPH CIPHER, ATLAS.

No. 2 with Thermostat, complete, price . . . \$30.00.

The No. 2, as shown above and in position opposite, controls the dampers of a Hot Air Furnace. The diaphragm is inverted for convenience in hanging, and is supported from a flange attached to a board on the ceiling by means of a short piece of iron pipe. It is placed in any convenient position, so that the end of the lever comes over the damper. The check draft is also connected by means of a chain and pulleys. All these parts and everything necessary to put up the apparatus are furnished with every outfit, including thirty-five feet of lead tube with which to connect the thermostat.

With a hot air furnace there is but one thing to do, that is, close the damper when the house is at the right temperature, and open it when more heat is needed. Hence the duplex feature of the regulator is not used as with steam and hot water, both of which require limiting at a certain point, without any regard to the temperature of the house. With this Regulator, a good hot air furnace gives very perfect results, and a great saving of fuel is effected. As long as coal is supplied and the grates kept clean, a uniform temperature will be maintained without any care of the dampers, provided the apparatus is capable of doing it. We do not claim to be able to give perfect results where the heating system itself is deficient or poorly proportioned; all we can do is to bring out, with the regulator the best results that are possible to the apparatus. There is less danger from fire, and the house can be safely left alone for hours at a time, or over night, with a good fire, knowing that the regulator will take perfect care of it during your absence.

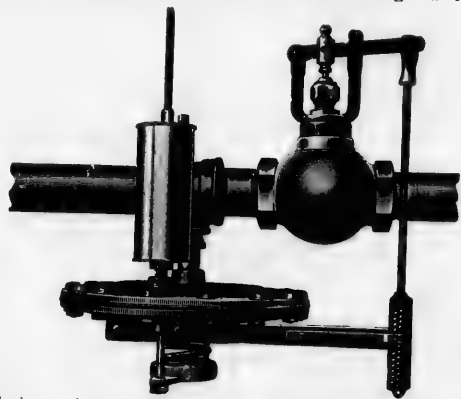


—58— The Powers Regulator—As used with a Hot Air Furnace

## Powers Regulators

### The Powers Regulator, No. 6

For Automatically Controlling the  
Temperature of Residences or Offices  
when heated by Live Steam, Drained through a Trap.



The above cut shows the No. 6 Regulator applied to a balanced valve located in the steam supply pipe.

The diaphragm is here shown attached by a solid plug to a fitting in the pipe, for support only, making a very convenient and permanent arrangement. It may, however, be suspended from the ceiling either above or below the valve by means of a flange and nipple, as shown on page 58.

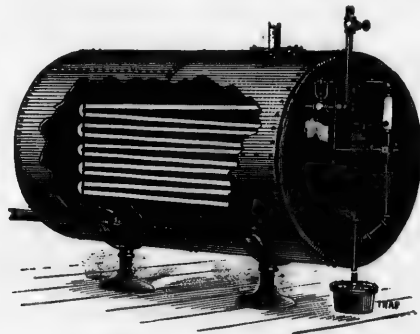
The Thermostat located above in the rooms to be heated perfectly controls the valve, admitting only what steam is required to maintain the desired temperature. It is applicable to **Residences heated from a Steam Distributing Plant**, giving the best of results, both in economy and comfort.

It is also used in offices in manufacturing establishments where steam is taken from the boiler through a reducing valve and drained into a trap. For this purpose **it is invaluable**.

### The Powers Regulator

For Controlling the Temperature of  
Water Heated by Steam in Tanks.

Used in Hotels, Hospitals, Asylums,  
and Public Institutions of all kinds.



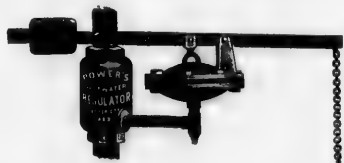
Uniform temperature is secured at any desired point, and a constant supply of properly-heated water is always on hand. **No danger of scalding.**

The Generator is located in a circulation pipe as shown above, connected a little below the top of the tank and returning into the bottom. The operation of the Generator is described on page 56.

The inside shell of the Generator is nearly filled with water, and above the water is placed a coil of gasoline, benzine, or kerosene, as desired, these different fluids having boiling points varying from 120 to 160 respectively. A temperature about 10 degrees higher is secured in the water, the balanced valve being closed by the vapor pressure formed from the fluid whenever the temperature reaches its boiling point.

## The No. 1 Limiting Device

For the Control of Hot Water Heaters  
and Steam Supply Valves.



TELEGRAPH CIPHER, AGATE.

No. 1, Limiting Device only, price . . . . . \$18.00.

The cut above represents the No. 1 or Limiting Device. Used to control hot water heaters at a certain definite temperature, usually the boiling point of water. Also to control at any desired temperature water or other liquids when heated by steam coils in tanks, as shown on page 50.

On the preceding page it is shown attached to a heater used in connection with a tank containing water for household purposes.

In apartment buildings, hotels and public institutions, where large quantities of hot water are required, it is a valuable and necessary appliance.

Without automatic control, the water is either too hot or too cold a great part of the time, and very close attention is required to maintain any degree of uniformity.

With the Regulator, a constant supply of hot water is assured, no matter how little or how much is used, with the least possible consumption of fuel.

All danger of boiling in the tank is obviated, and the noise and the objectionable steaming of overheated water when drawn in the house is entirely prevented. It can be made to operate at different temperatures by the use of liquids, with different boiling points, in the generator, as described on page 50.

The principle of its operation is fully described on page 50.

The No. 1 may be used on any hot water heating plant to prevent boiling over. It will enable a high temperature to be carried in cold weather when desired, and add a great deal to the efficiency of the apparatus.

The No. 1, however, has no control over the house temperature, and must not be confounded with the No. 4, which not only limits the heater at the boiling point, but also maintains a uniform temperature in the house.

The No. 1 may be attached to a balanced valve, for the automatic control of steam supplied to a coil for heating water in a tank, and perfect control the same way. We have many in operation in public institutions, giving the best of satisfaction. This application is shown on page 50.



The Powers Regulator—As used to control a Hot Water Boiler



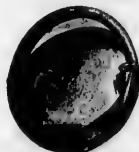
No. 1 Draught.



No. 2 Draught.



No. 3 Check.



No. 4 Check.



No. 5 Check.

## LIFTING DRAUGHT AND CHECK DAMPERS

These Draught Dampers are made so bolt on to the ordinary slide in the ash-pit door, the joint between being filled with stove putty. They are made in different sizes and will fit any flat surface. Where there is no opening in the door, one should be made by drilling out a piece of the right size. Where the door is curved, we can furnish them to fit approximately if a paper pattern is sent showing the size and shape and curve of the face on which the damper is to go. If they do not fit very closely they can be made tight with putty, which soon hardens. The damper need not be of length sufficient to cover the full openings in the ash-pit door, as one or more of the holes in the slide can be permanently covered by a piece of sheet iron bolted on.

It is necessary to cover in this way the opening in the slide next to the handle where it is made to turn in opening the door. Without this the damper and the handle will interfere with one another in some cases.

The check draughts No. 3 and No. 4 are made to fit inside of an eight-inch thimble, which can be put on any sized pipe at the place desired by a tinner.

The No. 5 Dampers go on the outside, and are made to fit all sizes of pipe from 6 to 12 inches.

There should always be a check draught opening outward, and of similar pattern to these. Never connect the regulator with any inside turning damper. Good, light, easy-working dampers are of vital importance to its success.

| No. 1.                        |                     |  |
|-------------------------------|---------------------|--|
| 4 inches by 6 inches          | Price, \$1.00 each. |  |
| 4 " 8 "                       |                     |  |
| 4 " 10 "                      |                     |  |
| 6 " 6 "                       |                     |  |
| 6 " 8 "                       | " \$1.25 "          |  |
| 6 " 10 "                      |                     |  |
| 6 " 12 "                      |                     |  |
| No. 2.                        |                     |  |
| 5 inches by 12 inches         | Price, \$1.00 each. |  |
| Nos. 3 and 4.                 |                     |  |
| 8 inches diameter             | Price, \$1.00 each. |  |
| No. 5.                        |                     |  |
| For 6, 7, 8, and 9-inch pipe. | Price, \$1.00 each. |  |
| " 10 and 12 "                 | " 1.25 "            |  |

## Questions Often Asked

**YES.**

Will it operate on a hot water heater?  
Will it work on a hot air furnace?  
Will it control low pressure steam?  
How long has it been in use? Four years.  
Is it an electrical apparatus? No.  
Is it likely to get out of order? It is not.  
Do you guarantee it? We do, fully.

Will the Thermostat lose its energy? It will not. Any one that fails within five years we will make good if returned to us.

How long will the rubber diaphragm last? Many years; we will furnish new ones free in place of any that fail in five years.

Do you send them on trial to be paid for if satisfactory? Yes, to responsible parties anywhere in Canada. The efficiency of the regulator can be demonstrated, when put up, at any time of the year by proving tests described in the directions.

Can I put it up myself? Yes, if you are anything of a mechanic, and will read and follow the directions. They are very explicit.

Are they complicated? No; they are simple in construction, and can be put up by any person of fair mechanical skill.

Do you make a discount? We prefer to handle them through the heating trade, and to it we allow a discount from the list price sufficient to enable them to be put in operation at the price given, if done when the heater is put in.

Do you furnish lifting dampers? Yes, but they must be paid for extra.

## Price List of Powers Automatic Regulators

Telegraph Cipher.

|          |        |   |         |
|----------|--------|---|---------|
| Agate.   | No. 1. | Limiting Device only, for Hot Water Heater. | \$18 00 |
| Atlas.   | No. 2. | Regulator complete, for Furnace.            | 30 00   |
| Dexter.  | No. 3. | " " " " Steam.                              | 35 00   |
| Unicorn. | No. 4. | " " " " Hot Water.                          | 40 00   |
| Uster.   | No. 5. | " " " " two Heaters.                        | 42 00   |
| Valor.   | No. 6. | " " " " Steam Valve.                        | 30 00   |

The Latest  
Invention

# Kieley's Steam.. Trap....

AND

Steam  
Heating  
Specialties

All Patent Rights  
and Manufacturing  
controlled by



The Toronto Radiator Mfg. Co., Ltd.

Toronto, Ontario

Montreal, Que.

Quebec, Que.

St. John, N.B.

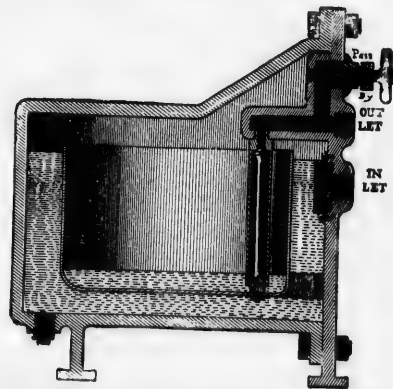
Hamilton, Ont.

Winnipeg, Man.

Victoria, B.C.



## Kieley's Standard Steam Trap



For Automatically drawing the Condensation from all kinds of Steam Apparatus, independent of returning it to the boiler.

| PRICE LIST AND SIZES.                              |                   |         |                     |                     |                     |
|--|-------------------|---------|---------------------|---------------------|---------------------|
| Number . . . .                                     | 1                 | 2       | 3                   | 4                   | 5                   |
| Inlet or Outlet . . . .                            | $\frac{3}{4}$ in. | 1 in.   | 1 $\frac{1}{2}$ in. | 1 $\frac{3}{4}$ in. | 1 $\frac{1}{2}$ in. |
| Number of lineal feet of In. Pipe Trap will drain. | 4,000             | 6,000   | 10,000              | 15,000              | 25,000              |
| Prices . . . .                                     | \$16.00           | \$30.00 | \$45.00             | \$60.00             | \$80.00             |

## Kieley's Standard Steam Trap

THE construction of the steam trap (shown by accompanying cut) is such as to enable it to work satisfactorily under a pressure of 100 pounds or more.

The float, being an open one, prevents all danger of it ever collapsing; and, being hinged to the cover, its power is increased to three or four times that of all open floats used in drain traps heretofore.

All the working parts are fastened to the cover, to which are also connected the inlet and outlet pipes. The result is, that by simply unbolting the body of the trap and moving it back, all the working parts can be seen in exactly the same position as they are when the trap is working. The inlet and outlet pipes, being connected to the cover only, admits of this trap being taken apart and cleaned without disconnecting a single pipe.

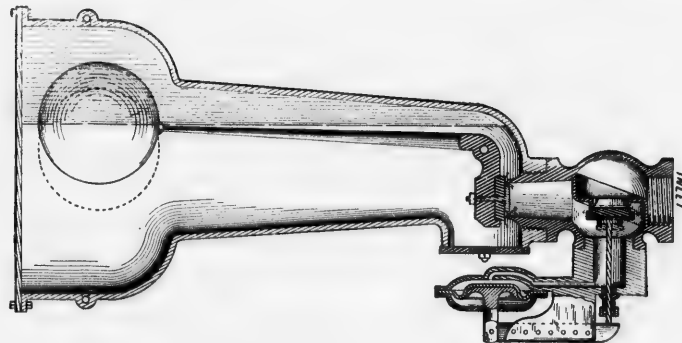
The pass-by, when open, will allow the air and water to pass out of or through the trap independent of the opening controlled by the float—which is of great advantage, outside of avoiding the otherwise necessary cost of a valve, pipe, fittings, and labor in making a pass-by.

In ordering, if possible, state whether for high or low pressure.

If you want to drain the condensation from any kind of steam apparatus, independent of returning it to the boiler, specify the STANDARD STEAM TRAP.

## Kieley's Combined Pressure Regulator and Water Feeder

**Most Perfect  
Apparatus in the  
Market.**



**Price, \$50.00**

### Combined Pressure Regulator and Water Feeder

More or less trouble has been experienced with most Water Feeders used on house-heating and other boilers depending upon the pressure upon the street main to force the water into them. This has been due mainly to the valve in the water feeder becoming stopped up with dirt deposited by the water, which generally occurred during that part of the season in which the boiler was idle. Especially has this been the case where the pressure on the street main is very high, and where it was therefore necessary to have a water feeder with a very small valve, so as to enable the float to close it against the excessive high pressure.

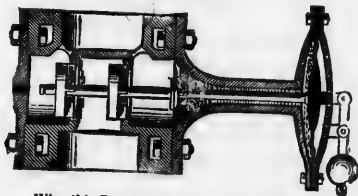
This trouble is entirely overcome by the Combined Pressure Regulator and Water Feeder. The area of the valve in this Water Feeder is equal to that of the pipe, which entirely prevents all chances of it ever becoming stopped up with dirt. To make it possible for the float to close so large a valve, it became necessary to bring about a reduction in the water pressure. And yet allow sufficient pressure to cause the water to enter the boiler. This is done automatically by the pressure regulator, through which the water must pass before it can enter the water feeder, thus holding back the excessive high pressure so that the valve in the water feeder will have to close against a properly reduced pressure only.

Connect the water feeder to boiler the usual way. Connect water pipe to inlet end of regulator. The little valve on side of casting, when screwed in as far as it will go, closes the channel between the low pressure side of regulator and the diaphragm, and at the same time releases the pressure under the diaphragm so that the pin in the variable fulcrum can be moved. In this condition the regulator allows the full pressure to pass. It is consequently necessary to back the little valve out as far as it will go, in order to cause the regulator to reduce the pressure.

The regulator should be set to give from 5 to 10 lbs. more pressure than it is intended to carry on the boiler. To do this, connect pressure gauge to  $\frac{1}{2}$  outlet opposite the little valve, first having placed the fulcrum pin in the hole nearest the inlet end of regulator. Then turn on the water and allow the boiler to fill until the water feeder closes, after which place the pressure gauge. If it does not show 5 to 10 lbs. more pressure than it is intended to carry on the boiler, move the pin one hole closer to the diaphragm, and keep on doing this until the reduced pressure is sufficiently high to cause the water to enter the boiler against the pressure it is intended to carry thereon.

## Improved Eureka Pressure Regulating Valve

For Reducing Pressure on all kinds of Steam Heating Apparatus.  
(KIELEY'S PATENT)



### Why this Regulator is Superior to all Others.

- 1st. Because the Diaphragm is made of the most flexible and durable material in the market.
- 2d. Because the Disks of the Valve are so made as to produce a perfectly-balanced Valve, which has not been accomplished heretofore.
- 3d. Because it has no waste pipe to cause extra waste of steam and water.
- 4th. Because it has no springs to get out of order.
- 5th. Because it gives the full area of the pipe.
- 6th. Its great simplicity, there being no complicated parts to get out of order.
- 7th. Because it makes less noise than any other Valve made.
- 8th. On account of its flexible diaphragm, accurately balanced Disks, nicety of adjustment and great area of Diaphragm, it is the best and most sensitive Pressure Regulating Valve made.

### DIRECTIONS FOR CONNECTING.

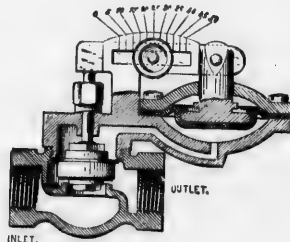
Connect end of valve marked "Inlet" to the high pressure. Have the diaphragm underneath, so as to allow the water of condensation to remain on it, and also to prevent steam from coming in contact with it. Connect the short or slotted end of lever to the two lugs extending down through centre of diaphragm, so that the two lugs extending down from the casing become the fulcrum. To adjust the weight so that the valve will give the desired pressure, move it in or out as the case may demand until the desired pressure is obtained, after which fasten the weight to the lever by setting up on the thumb-screw.

### PRICES AND DIMENSIONS.

| Size of Valve.....                       | 1"    | 1½"   | 2"    | 2½"   | 3"    | 4"    |
|--|-------|-------|-------|-------|-------|-------|
| Diameter of Flanges.....                 | 1     | 1½    | 2     | 2½    | 3     | 4     |
| Distance, face to face<br>of Flanges - } | 5     | 7     | 9     | 11    | 13    | 15    |
| Prices.....                              | \$25  | \$28  | \$35  | \$44  | \$57  | \$72  |
| Size of Valve.....                       | 5     | 6     | 7     | 8     | 9     | 10    |
| Diameter of Flanges.....                 | 11    | 12    | 13    | 14    | 15    | 16    |
| Distance, face to face<br>of Flanges - } | 11½   | 12½   | 13½   | 14½   | 15½   | 16½   |
| Prices.....                              | \$135 | \$150 | \$225 | \$275 | \$350 | \$470 |

## KIELEY'S Patent Pressure Regulator

Constructed especially for  
Regulating Water Pressure

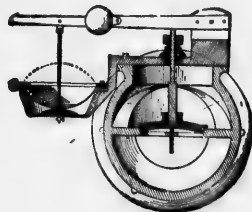


The high pressure enters the valve at the end marked "Inlet," then passes through between the seat and disk and through the channel to the diaphragm chamber. When the desired pressure has been obtained it causes the diaphragm to move upward, which movement is conveyed through lever to the valve, causing it to close, thus allowing only the desired portion of the initial pressure on the reduced side. The variable fulcrum enables one to carry any desired portion of the initial pressure, and the figures thereon show pretty accurately where to place the pin to get the desired pressure.

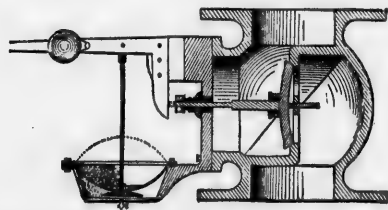
### PRICE LIST.

|            |         |            |          |
|------------|---------|------------|----------|
| 4 in.....  | \$20 00 | 4 in.....  | \$100 00 |
| 1 in.....  | 22 00   | 5 in.....  | 135 00   |
| 12 in..... | 28 00   | 6 in.....  | 180 00   |
| 14 in..... | 35 00   | 7 in.....  | 220 00   |
| 2 in.....  | 44 00   | 8 in.....  | 250 00   |
| 24 in..... | 57 00   | 9 in.....  | 350 00   |
| 3 in.....  | 72 00   | 10 in..... | 500 00   |
| 12 in..... |         |            | \$470 00 |

## Kieley's Patent Back Pressure Valve



The above is a Sectional View of Back Pressure Valve  
for Horizontal Pipe.



The above is a Sectional View of Back Pressure Valve  
for Vertical Pipe.

The accompanying views are sectional cuts of Kieley's Patent Horizontal and Vertical Back Pressure Valves. The cuts give a very correct idea of the construction of these valves. Their action is entirely noiseless, though effective. In this we would advise the use of valves for horizontal pipe.

Where exhaust steam is mingled with live steam for heating purposes, a *sensitive*, and, at the same time, a *tight and reliable back pressure valve* becomes a very important factor, since a leaky and unreliable valve will allow the live steam, with the exhaust, to escape to the roof, instead of being held in the heating apparatus.

With this valve, if desired, 10 to 20 pounds back pressure can be carried as well as one pound.

### PRICES AND DIMENSIONS.

| Sizes of Valves | Diameter of Flanges | Distance, face to face of Flanges | Prices |
|-----------------|---------------------|-----------------------------------|--------|
| 2 in.           | 6 in.               | 8½ in.                            | \$20   |
| 2½ in.          | 7 in.               | 7 in.                             | \$24   |
| 3 in.           | 8 in.               | 8½ in.                            | \$30   |
| 4 in.           | 10 in.              | 10½ in.                           | \$40   |
| 5 in.           | 11 in.              | 11½ in.                           | \$55   |
| 6 in.           | 12 in.              | 13½ in.                           | \$75   |
| 7 in.           | 13 in.              | 14½ in.                           | \$100  |
| 8 in.           | 14 in.              | 15½ in.                           | \$130  |
| 10 in.          | 16 in.              | 18½ in.                           | \$200  |
| 12 in.          | 20 in.              | 24½ in.                           | \$275  |

ugh between  
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initial pres-  
the desired

... \$100 00  
... 135 01  
... 180 00  
... 220 00  
... 250 00  
... 350 00  
... 500 00

## To the Trade and Architects



**W**E draw special attention to the accompanying illustrations (which have been made at a very great cost), of a few of the best buildings erected in the Dominion of Canada during the past few years, each of which has been fitted throughout with "Safford" Patent Radiators for either Steam or Hot Water.

Owing to lack of space in this edition, we cannot show but very few of the many photographs that we have received.

We trust our efforts to present a varied selection of Canada's best buildings will be appreciated by those who desire to know what is being done in architecture in the different provinces throughout the Dominion.

**THE TORONTO RADIATOR MANFG. CO., LTD.**



ONTARIO GOVERNMENT PROVINCIAL PARLIAMENT BUILDINGS, TORONTO, ONT.



2. Biological Department (Toronto University)

5. Residence Mr. W. D. Matthews.

3. Residence Mr. Geo. Gooderham

6. Toronto University and Museum

4. University Library Building

7. Residence Mr. F. Crompton

**TORONTO ONT.**



8. Presbyterian Ladies' College  
11. New Upper Canada College



9. Wycliffe College

**TORONTO, ONT.**



10. Bishop Strachan School  
12. School of Practical Science







13. Confederation Life Association, Head Offices  
16. Globe Publishing Co.



14. Freehold Loan and Savings Co.



15. Coffin Block  
Offices of Gooderham & Worts

**TORONTO, ONT.**



19, Central Methodist Church

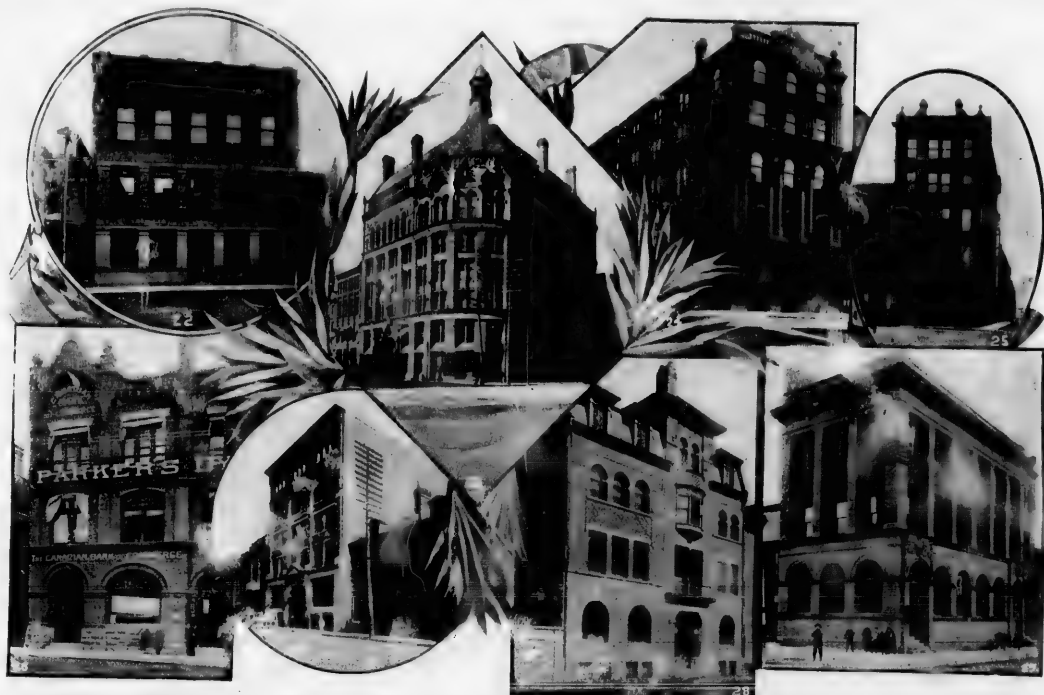
17, St. Alban's Cathedral

18, West Association Hall (Y. M. C. A.)

20, Church of the Messiah

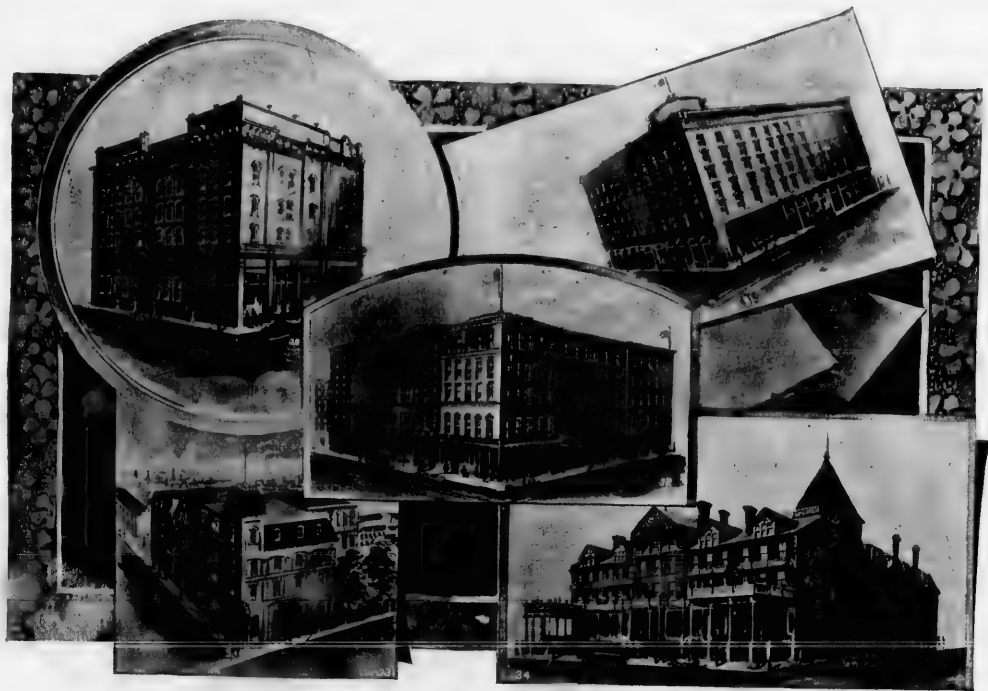
21, St. Mary's Convent

**TORONTO, ONT.**



22, Bell Telephone Co., Head Offices  
23, Toronto Board of Trade  
24, Toronto General Trusts Corporation  
25, Traders' Bank of Canada  
26, Branch Canadian Bank of Commerce  
27, Toronto Times Publishing Co.  
28, Athenaeum Club,  
29, Dominion Bank

**TORONTO, ONT.**

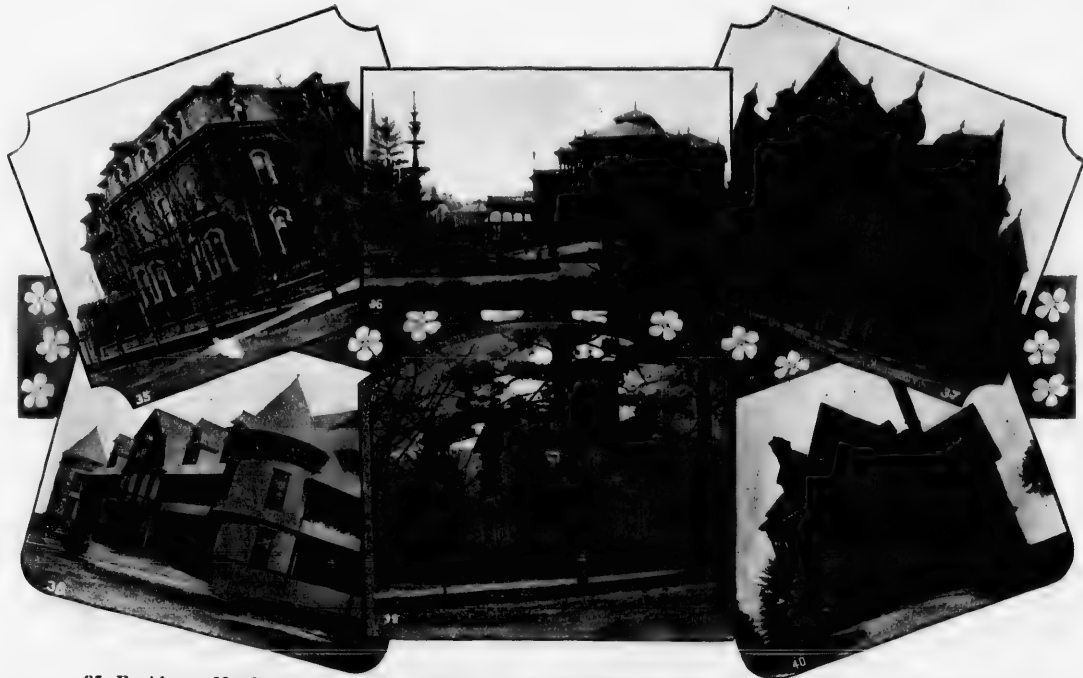


30. Metropole Hotel  
33. Elliott House

32. Rossin House

31. Kensington Hotel  
34. Arlington Hotel

TORONTO, ONT.



35, Residence Mr. Duncan Coulson  
38, Island Hospital for Sick Children

36, Horticultural Gardens Pavilion  
39, Residence Mr. John Drynan

37, Homoeopathic Hospital  
40, Residence Mr. E. Henderson

**TORONTO, ONT.**



41. Residence Dr. Sweetnam  
44. Residence Mr. Gus. Thomas



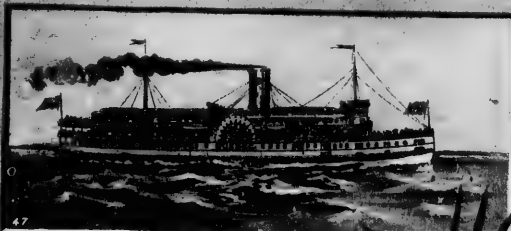
42. Residence Mr. Adam Armstrong  
45. Residence Dr. G. S. Ryerson



43. Residence Mr. T. Eaton  
46. Residence Capt. Krangle



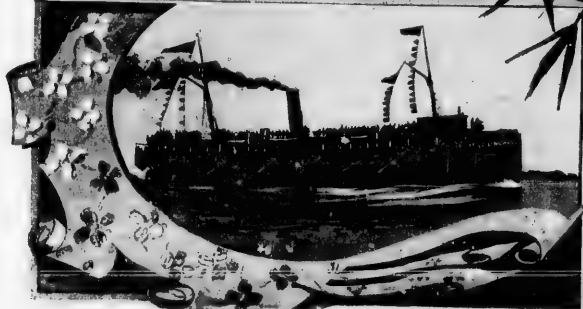
TORONTO, ONT.



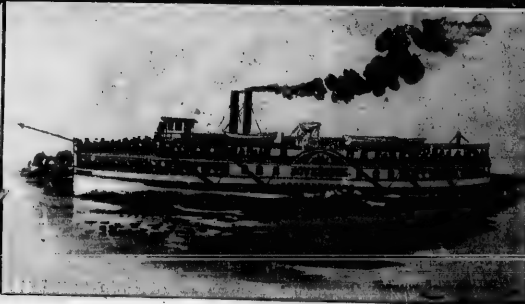
47. Steamship "City of Quebec," Montreal, Que. ...



48. Steamship "City of Montreal," Montreal, Que.



49. Steamship "City of Collingwood," Owen Sound, Ont.



50. Steamship "Sovereign," Ottawa, Ont.



51. Boys' Home  
53. Self-Contained Residence

59. Residences Mr. H. J. Toller and Mr. E. E. Rothwell  
54. La Banque Nationale  
55. Head Offices Sun Life Insurance Co.  
**MONTREAL, QUE.**





56. Residence Mr. R. A. Mainwaring

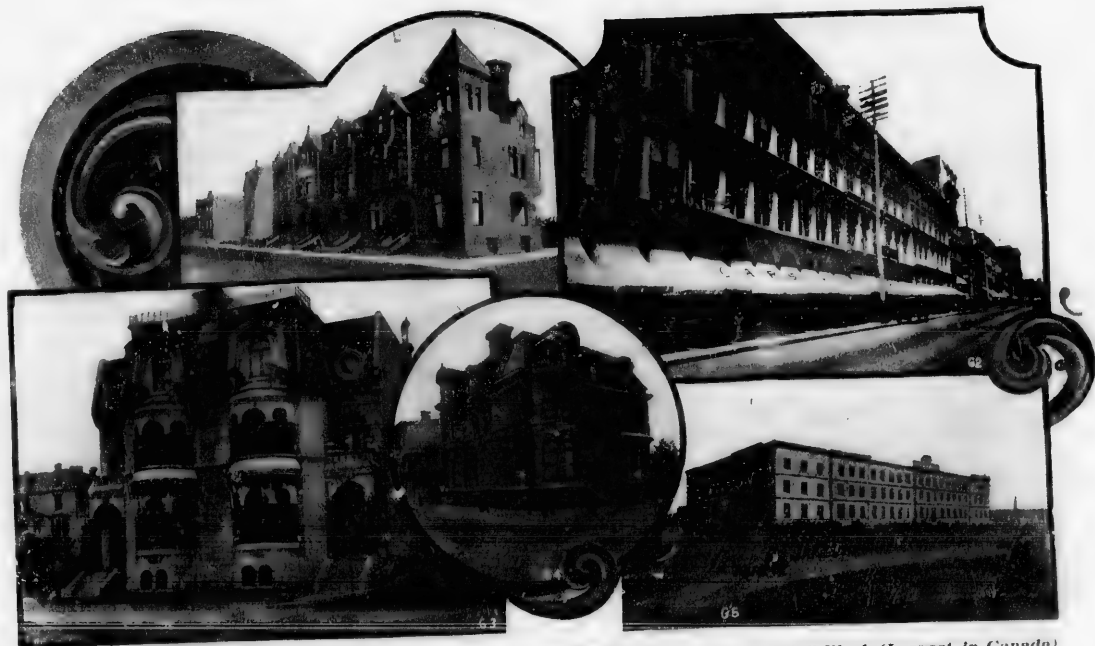
57. Mr. Jas. Shearer's Block Self-Contained Residences

58. Wilson Frost's Block Self-Contained Residences

59. Wilson Frost's Block Self-Contained Residences

60. Monument National

**MONTREAL, QUE.**



61. Shearer's Block  
63. Self-Contained Residences

64. Residence Mr. O'Brien

62. Carlsby's "Dry Goods" Block (Largest in Canada)

65. College of Immaculate Conception

**MONTREAL, QUE.**



68. Fire Hall and Police Station

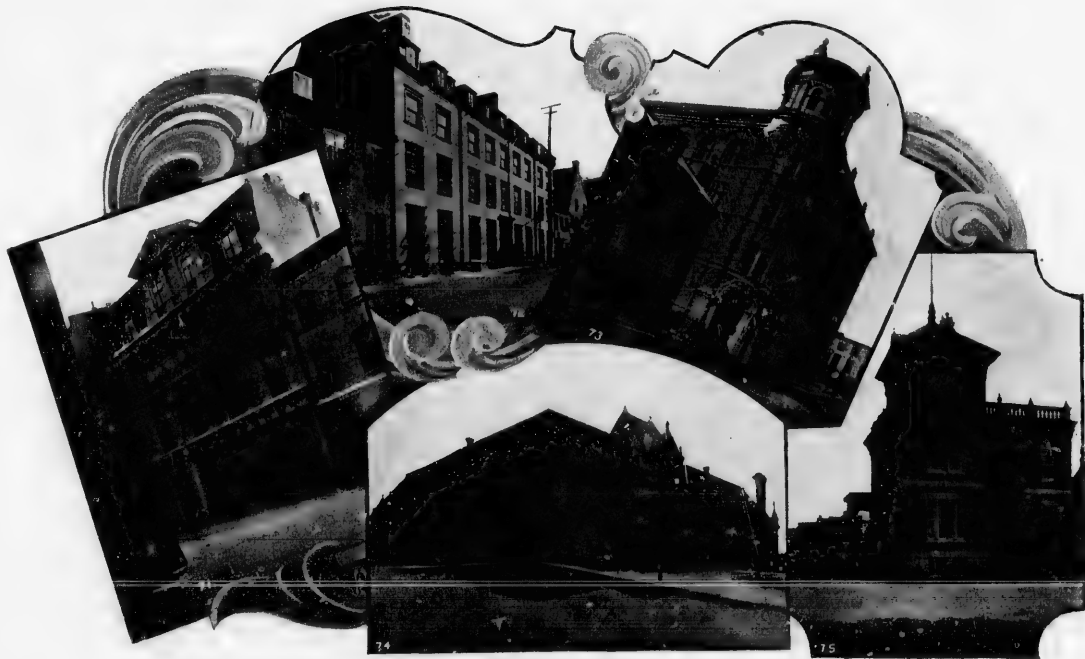
69. Library Building McGill University

69. Grace Church

67. Block of Wilson & Frost's Self-Contained Residences

70. Physics Building McGill University

**MONTREAL, QUE.**



71. Stores of Cyr Duquet

72. Albion Hotel

73. Wholesale Warehouses of P. Garnett & Fils

74. Hotel Dieu Hospital

75. Residence Mr. Chas. Gagnon

**QUEBEC, QUE.**



76. Warehouses, St. John, N.B.

77. Church School for Girls, Edgehill, Windsor, N.S.

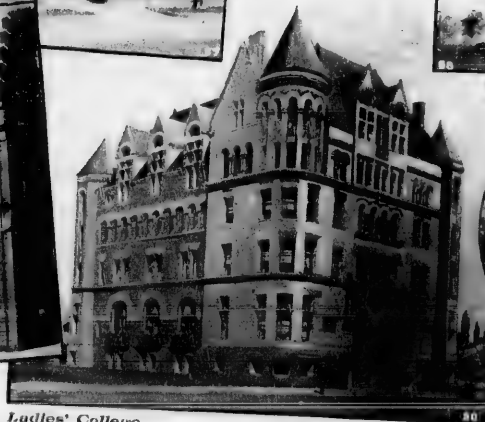
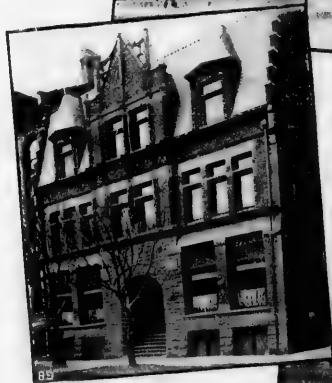
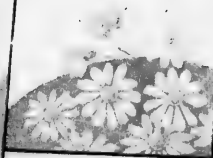
79. Public Hospital, St. John, N.B.

78. Acacia College, Wolfaville, N.S.

80. Passenger Depot, New Glasgow, N.S.



81. St. Joseph Church, Sydney, C.B. 82. Convent, Sydney, C.B. 83. Academy, Sydney, C.B.  
 84. Parliament Buildings, Fredericton, N.B. 85. Rev. Dr. Brossard's, Montreal, Que. 86. Union Club, St. John, N.B.

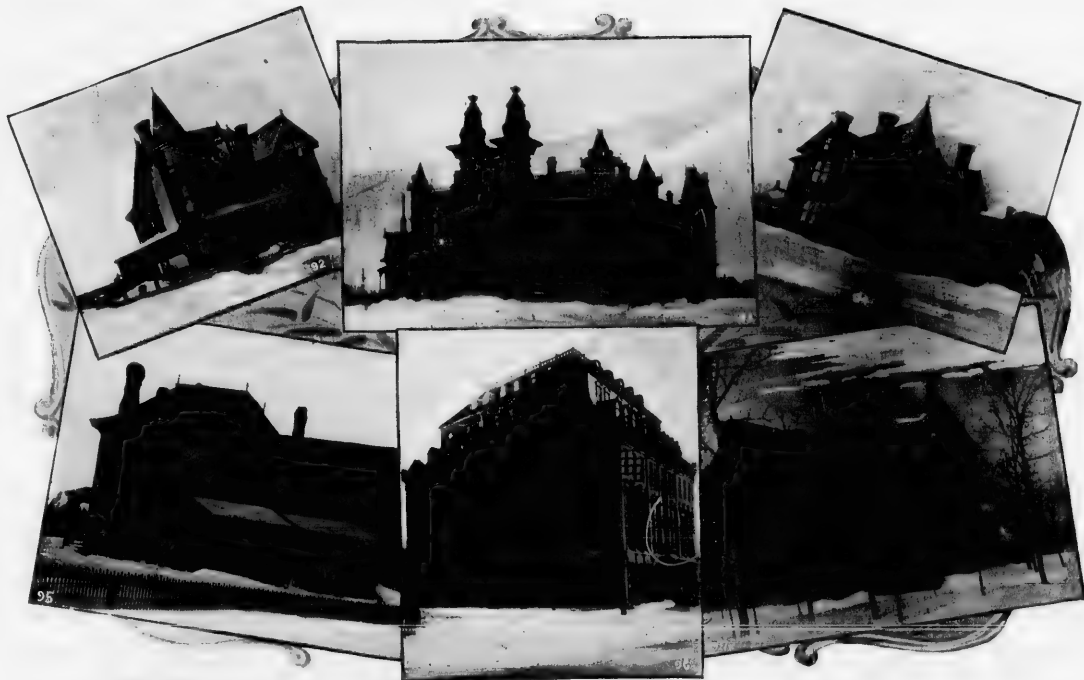


87. Moulton Ladies' College  
88. St. George's Hall

89. Toronto Athletic Club

90. Fire Hall and Police Station  
91. Young Women's Christian Guild

TORONTO, ONT.



92. Residence Mr. J. G. Carroll  
95. Residence Chief Justice Taylor

93. Manitoba College  
96. Hotel Leland

94. Residence Mr. —  
97. Residence Mr. John F. Galt

WINNIPEG, MAN.





98. Masonic Hall, New Westminster, B.C.    99. Bank of Montreal, Calgary, Alta.    100. Alexander Block, Calgary, Alta.  
 101. Hotel Victoria, Victoria, B.C.    102. Stobart, Sons & Co., Winnipeg, Man.



103. City Hall  
106. Bank of Montreal

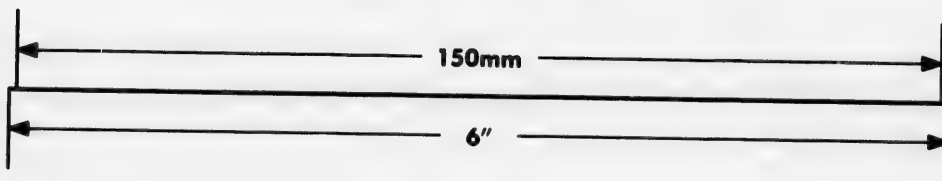
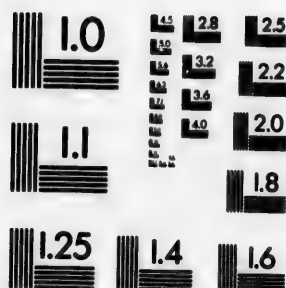
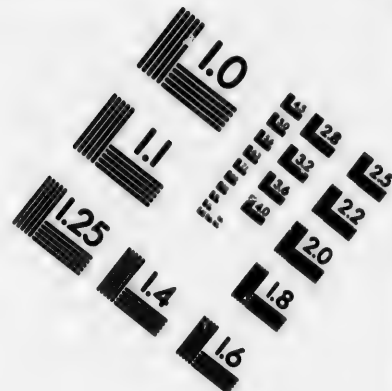
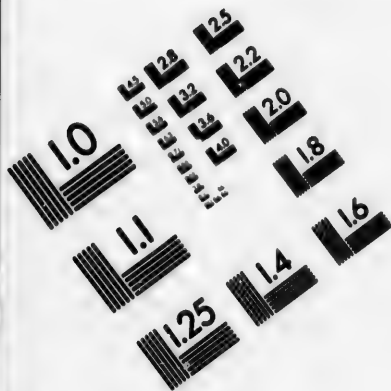
104. Bank of British North America  
107. Vancouver Hotel

105. Hotel Metropole

VANCOUVER, B.C.



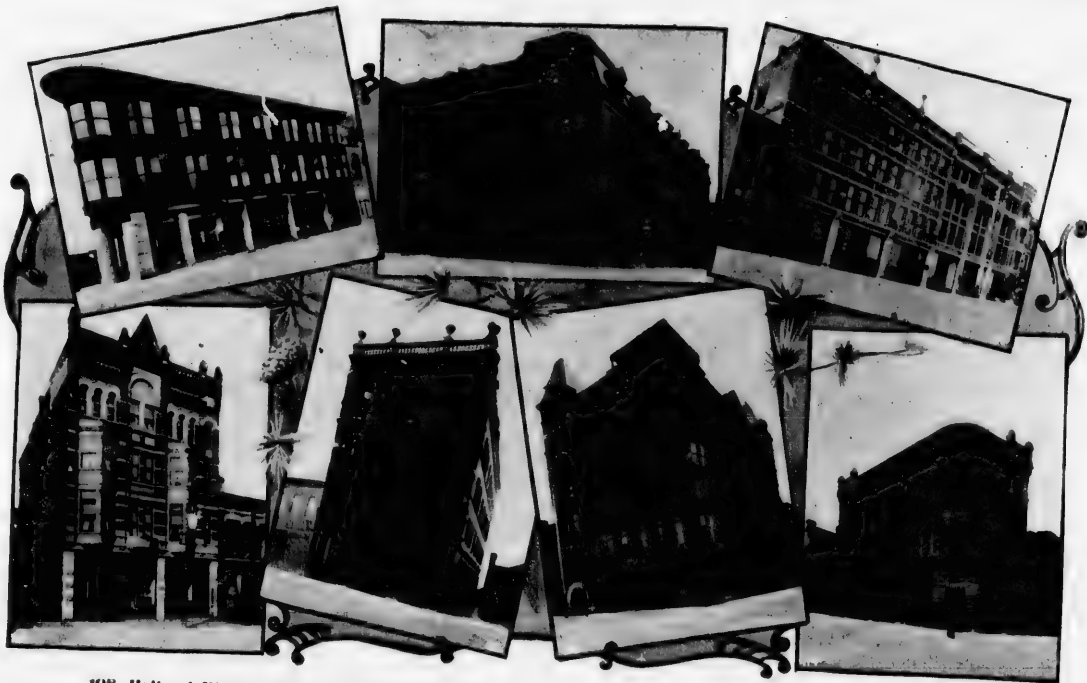
# IMAGE EVALUATION TEST TARGET (MT-3)



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108. Holland Block, Vancouver, B.C.    109. Five Sisters' Block, Victoria, B.C.  
 111. New England Hotel, Vancouver, B.C.    110. Higbie & Burns' Block, New Westminster, B.C.  
 112. Board of Trade, Victoria, B.C.    113. Oriard Hotel, Victoria, B.C.    114. Davis Block, Victoria, B.C.



115



116



117



118

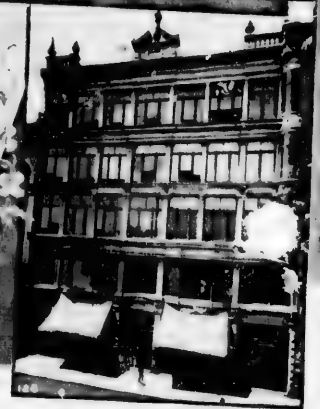
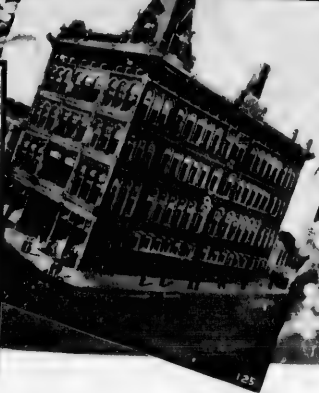
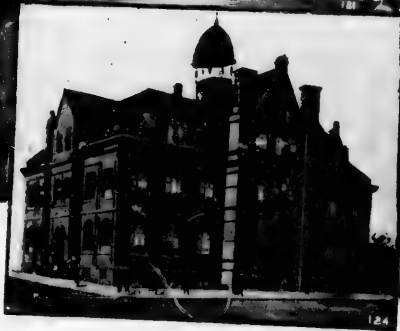


119



120

115. Loretto Convent, Hamilton, Ont. 116. Residence Mr. George E. Tuckett, Hamilton, Ont.  
 118. Amasa Wood Hospital, St. Thomas, Ont. 117. General Hospital, Chatham, Ont.  
 119. Oxford County Court House, Woodstock, Ont. 120. Two Residences, Hamilton, Ont.



121. Residence Ames Pugsley, Amherst, N.S.  
124. Collegiate Institute, Kingston, Ont.

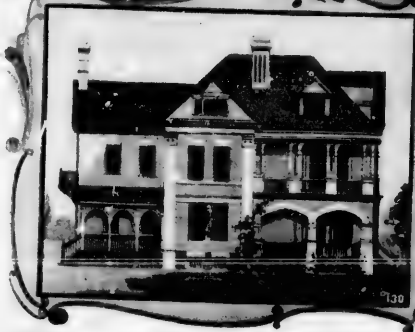
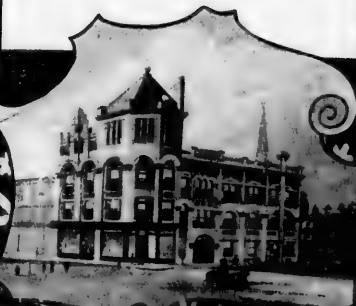
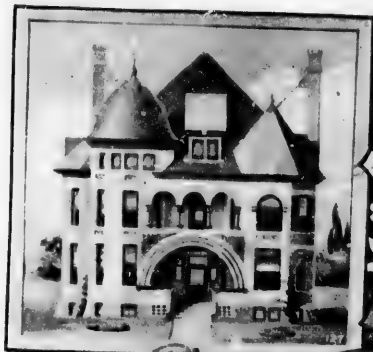
122. Residence Mr. D. McManney, Sherbrooke, Que.

123. L'Eglise de la Nativite, Hochelaga, Montreal, Que.

125. Dry Goods Warehouse Mr. Thomas Watkins, Hamilton, Ont.

120. McGarvey & Sons' Furniture Warerooms, Montreal, Que.





127. Mr. Thomas Trow, Stratford, Ont. 128. Myers' Block, Stratford, Ont. 129. Residence of Mr. S. C. Warner, Napanee, Ont.  
 130. Residence Mr. Thomas G. Whiskard, Victoria Park, London, Ont. 131. Sisters of St. Joseph Hospital, London, Ont.

# Safford Radiators

Safford Radiators are now used in heating the largest and finest buildings in Canada. We give a few references from the many thousand we have on file, as follows:

## Colleges, Schools, Convents, and Churches.

|   |                      |                             |                        |
|---|----------------------|-----------------------------|------------------------|
| Agricultural College .....              | Guelph, Ont.         | Ladies' College.....        | Toronto, Ont.          |
| Queen's College (in part) .....         | Kingston, Ont.       | St. Michael's College ..... | "                      |
| Hellmuth Ladies' College .....          | London, Ont.         | Acadia University.....      | Windsor, N.S.          |
| McGill University (Engineering Bldgs.), | Montreal, Que.       | Manitoba College .....      | Winnipeg, Man.         |
| " " (Library Bldg.).....                | "                    | Baptist College .....       | Woodstock, Ont.        |
| " " (Physics Bldg.).....                | "                    | Collegiate Institute .....  | Galt, Ont.             |
| College of Immaculate Conception.....   | "                    | Collegiate Institute .....  | Kingston, Ont.         |
| Ottawa College .....                    | Ottawa, Ont.         | Trafalgar Institute.....    | Montreal, Que.         |
| Bishop Ridley College.....              | St. Catharines, Ont. | School of Art.....          | "                      |
| Alma Ladies' College.....               | St. Thomas, Ont.     | Public School .....         | Niagara Falls, Ont.    |
| Toronto University .....                | Toronto, Ont.        | Norwood Public School.....  | Norwood, Ont.          |
| University Biological Dept. ....        | "                    | Bishop Bethune School.....  | Oshawa, Ont.           |
| University Museum.....                  | "                    | Normal School.....          | Ottawa, Ont.           |
| University Library.....                 | "                    | Public School .....         | Pt. Aux Trembles, Que. |
| University Gymnasium.....               | "                    | Commercial School.....      | Quebec, Que.           |
| Wycliffe College.....                   | "                    | School of Arts.....         | "                      |
| Upper Canada College .....              | "                    | Public School .....         | St. Catharines, Ont.   |
| Veterinary College.....                 | "                    | Academy .....               | N. Sydney, C.B.        |
| School of Practical Science.....        | "                    | Convent School.....         | St. Boniface, Man.     |
| Moulton Ladies' College.....            | "                    | Collegiate Institute .....  | Toronto, Ont.          |
| Presbyterian Ladies' College.....       | "                    | Normal School.....          | "                      |
| The Commercial College.....             | "                    | Bishop Strachan School..... | "                      |
| Conservatory of Music.....              | "                    | School of Arts.....         | "                      |

## Safford Radiators

### Colleges, Schools, Convents, and Churches—Continued.

|                                      |                      |                                       |                       |
|--------------------------------------|----------------------|---------------------------------------|-----------------------|
| Dorset School.....                   | Toronto, Ont.        | St. Peter's Cathedral (in part).....  | Montreal, Que.        |
| St. Andrew's Church Institute.....   | "                    | German Lutheran Church.....           | "                     |
| St. Mary's School.....               | "                    | St. Anne's Church.....                | "                     |
| Loretto Convent School.....          | "                    | St. Charles' Church.....              | "                     |
| Society of Arts.....                 | "                    | R. C. Church, Mile End.....           | "                     |
| College of Commerce.....             | "                    | Grace Church.....                     | "                     |
| Church School for Girls.....         | Windsor, N.S.        | Notre Dame Church.....                | "                     |
| Loretto Convent.....                 | Hamilton, Ont.       | St. Joseph's Church.....              | N. Sydney, C.B.       |
| Hotel Dieu (Convent).....            | Levis, Que.          | Presbytere de St. Jean.....           | Port Solis, Que.      |
| St. Joseph's Convent.....            | N. Sydney, N.S.      | Ecole Chetienne des Presbytaires..... | St. Roche, Que.       |
| Hotel Dieu (Convent).....            | Quebec, Que.         | Church (Cure, J. Giroux).....         | St. Ambroise, Que.    |
| Notre Dame de St. Roche (Convent)... | "                    | St. James' Cathedral.....             | Toronto, Ont.         |
| Convent of Trois Pistoles.....       | Trois Pistoles, Que. | Church of Messiah.....                | "                     |
| St. Mary's Convent.....              | Toronto, Ont.        | Baptist Church (Walmer Road).....     | "                     |
| St. Basil's Novitiate.....           | "                    | Central Presbyterian Church.....      | "                     |
| Sunnyside Orphanage.....             | "                    | St. Alban's Cathedral.....            | "                     |
| Loretto Abbey.....                   | "                    | Central Methodist Church.....         | "                     |
| Dr. Barnardo's Home.....             | "                    | R. C. Church.....                     | Joliette, Que.        |
| Boys' Home.....                      | "                    | R. C. Church.....                     | Yamachiche, Que.      |
| R. C. Cathedral.....                 | Belleville, Ont.     | R. C. Church.....                     | Cape St. Ignace, Que. |
| R. C. Cathedral.....                 | Gananoque, Ont.      | Hochelaga R. C. Church.....           | Montreal, Que.        |
| Church Notre Dame de Grace.....      | Hull, Que.           | Little Sisters of the Poor.....       | "                     |
| Christ Church Cathedral.....         | Hamilton, Ont.       | New High School.....                  | "                     |
| St. Mary's Cathedral.....            | Kingston, Ont.       | Bishops' College.....                 | Lennoxville, Que.     |

# Safford Radiators

## Government, Municipal, Hospital, and other Buildings.

|                                       |                     |                                      |                  |
|---------------------------------------|---------------------|--------------------------------------|------------------|
| Parliament Buildings.....             | Fredericton, N.B.   | County Registry Office.....          | Toronto, Ont.    |
| Custom House.....                     | Kingston, Ont.      | New Court House.....                 | Woodstock, Ont.  |
| Post Office.....                      | Port Arthur, Ont.   | Widows' Home.....                    | Brantford, Ont.  |
| Custom House.....                     | Peterborough, Ont.  | Home of Friendless.....              | Chatham, Ont.    |
| New Parliament Buildings.....         | Toronto, Ont.       | General Public Hospital.....         | "                |
| Government House.....                 | "                   | Public Hospital.....                 | Galt, Ont.       |
| Board of Trade.....                   | Victoria, B.C.      | Insane Asylum.....                   | Hamilton, Ont.   |
| Provincial Jail.....                  | "                   | House of Providence.....             | Kingston, Ont.   |
| Post Office and Customs.....          | Walkerton, Ont.     | Hotel Dieu (Hospital).....           | "                |
| Court House.....                      | Barrie, Ont.        | London Hospital.....                 | London, Ont.     |
| C.P.R. Passenger Depot.....           | Chatham, Ont.       | General and Marine Hospital.....     | Owen Sound, Ont. |
| Police Court and Central Station..... | "                   | Hotel Dieu (Hospital).....           | Quebec, Que.     |
| County Buildings.....                 | Guelph, Ont.        | Amasa Wood Hospital.....             | St. Thomas, Ont. |
| C.P.R. Passenger Depot.....           | Ingersoll, Ont.     | Public Hospital.....                 | St. John, N.B.   |
| C.P.R. Passenger Depot.....           | London, Ont.        | Toronto General Hospital.....        | Toronto, Ont.    |
| C.P.R. Offices.....                   | "                   | Homeopathic Hospital.....            | "                |
| New Station.....                      | New Glasgow, N.S.   | Sick Children's Hospital.....        | "                |
| County Court House.....               | Pictou, N.S.        | Deer Park Sanatorium.....            | "                |
| Court House.....                      | Quebec, Que.        | Home for Incurables.....             | "                |
| Smith's Falls Station.....            | Smith's Falls, Ont. | Protestant Orphans' Home.....        | "                |
| C.P.R. Passenger Depot.....           | Sherbrooke, Que.    | Aged Women's Home.....               | "                |
| County Registry Offices.....          | St. John, N.B.      | House of Refuge.....                 | Woodstock, Ont.  |
| Fire Hall and Police Station.....     | Toronto, Ont.       | Fish and Game Club.....              | Louisville, Que. |
| C.P.R. Passenger Depot.....           | "                   | Toronto Asylum (Main Buildings)..... | Mimico, Ont.     |

## Safford Radiators

### Government, Municipal, Hospital, and other Buildings *(Continued)*

|                                     |                   |   |                        |
|-------------------------------------|-------------------|---|------------------------|
| Boys' Home.....                     | Montreal, Que.    | Y.W.C. Guild (New Building) .....         | Toronto, Ont.          |
| Hall and Club Room.....             | New Glasgow, N.S. | Y.W.C. Guild (Old Building).....          | "                      |
| Union Club Building.....            | St. John, N.B.    | The Auditorium .....                      | "                      |
| Toronto Asylum (Old Buildings)..... | Toronto, Ont.     | St. George's Hall .....                   | "                      |
| The Ontario Reform Club.....        | "                 | Victoria Skating Rink .....               | "                      |
| The Toronto Club.....               | "                 | Kilbourn Opera House .....                | Toronto Junction, Ont. |
| The Toronto Athletic Club.....      | "                 | Conservatory of Music .....               | Victoria, B.C.         |
| The Athenaeum Club.....             | "                 | Fire Hall and Police Station (Rachel St.) | Montreal, Que.         |
| Academy of Music.....               | "                 | The Laurentian Swimming Baths.....        | "                      |
| Y.M.C.A. (New Building).....        | "                 | The Reformatory (Mignonne St.).....       | "                      |

### Bank and Office Buildings and Stores.

|                                |                   |                                |                   |
|--------------------------------|-------------------|--------------------------------|-------------------|
| Bank of Toronto.....           | Barrie, Ont.      | Bank of Commerce.....          | Montreal, Que.    |
| Bank of Commerce.....          | "                 | Merchants Bank of Halifax..... | "                 |
| Merchants Bank.....            | Chatham, Ont.     | Bank of Montreal.....          | Ottawa, Ont.      |
| Standard Bank.....             | "                 | Bank Note Building.....        | "                 |
| Merchants Bank of Halifax..... | Fredericton, N.B. | Bank of Montreal .....         | Quebec, Que.      |
| Bank of Montreal .....         | Guelph, Ont.      | Banque Nationale .....         | Sherbrooke, Que.  |
| Bank of Montreal .....         | Hamilton, Ont.    | Banque Nationale .....         | St. Roche, Que.   |
| Bank of Hamilton.....          | "                 | Banque Nationale .....         | St. Sauveur, Que. |
| Traders Bank.....              | "                 | Banque Jacques Cartier .....   | "                 |
| Molsons Bank.....              | "                 | Dominion Bank (North).....     | Toronto, Ont.     |
| Dominion Bank.....             | Lindsay, Ont.     | Dominion Bank (East).....      | "                 |
| La Banque Nationale.....       | Montreal, Que.    | Imperial Bank .....            | "                 |
| La Banque du Peuple.....       | "                 | Imperial Bank (Branch).....    | "                 |

# Safford Radiators

## Bank and Office Buildings and Stores - Continued.

|   |                   |  |               |
|---|-------------------|--|---------------|
| Bank of Commerce .....                    | Toronto, Ont.     | Kerr's Arcade (Yonge St. Market) .....         | Toronto, Ont. |
| Traders Bank .....                        | "                 | McBean's Block (Stores and Offices) .....      | "             |
| Bank of British North America .....       | Vancouver, B.C.   | Richmond Chambers .....                        | "             |
| Bank of Montreal .....                    | "                 | Snowdon Block .....                            | "             |
| Bank of British North America .....       | Victoria, B.C.    | Thompson's Block .....                         | "             |
| Imperial Bank .....                       | Winnipeg, Man.    | Commercial Travellers' Building .....          | "             |
| Commercial Bank of Windsor .....          | Windsor, N.S.     | Toronto General Trust Co., Offices .....       | "             |
| New Bank Block .....                      | Walkerville, Ont. | Freehold Loan and Savings (New Bldg) .....     | "             |
| Bell Telephone Exchange .....             | Montreal, Que.    | Confederation Life Building .....              | "             |
| Sun Life Assurance Co. ....               | "                 | Consumers Gas Co., Works and Offices, .....    | "             |
| McKay Bros., Warehouse and Offices, ..... | "                 | Fisken's Buildings .....                       | "             |
| Seybold, Son & Co., " .....               | "                 | George A. Cox (Office Building) .....          | "             |
| James Hutton & Co., " .....               | "                 | Toronto Land and Investment Co., .....         | "             |
| Traders Bank Chambers .....               | Toronto, Ont.     | Block of Offices .....                         | "             |
| Board of Trade (New Building) .....       | "                 | Toronto Real Estate and Investment .....       | "             |
| The Globe Co. (New Building) .....        | "                 | Co., Block of Offices and Stores .....         | "             |
| Toronto Lith. Co. (New Building) .....    | "                 | Bickford's Block .....                         | "             |
| Travellers' Ins. Co., Offices .....       | "                 | Alex. Manning (50 Stores, Offices) .....       | "             |
| Citizens' Ins. Co., Offices .....         | "                 | Mallon's Block .....                           | "             |
| Manufacturers Ins. Co., Offices .....     | "                 | John Wanless & Sons, Stores and Offices, ..... | "             |
| Canada Life Ins. Co. (Old Building) ..... | "                 | Dr. Bryce's Block (Stores and Offices), .....  | "             |
| Canada Permanent Bldg. (50 Offices) ..... | "                 | A. C. Thompson's Buildings, upwards .....      | "             |
| London & Canadian Chambers .....          | "                 | of 350 Offices .....                           | "             |
| Toronto Chambers (100 Offices) .....      | "                 | A. G. Strathy's Building, upwards of .....     | "             |
| Arlington Chambers (20 Offices) .....     | "                 | 200 Offices .....                              | "             |

## Safford Radiators

### Bank and Office Buildings and Stores—Continued.

|  |                        |  |                |
|--|------------------------|--|----------------|
| J. L. Thompson's Warehouses, upwards of 500 Offices..... | Toronto, Ont.          | Hardware Publishing Co.....              | Toronto, Ont.  |
| Major Foster's Warehouses.....                           | "                      | Monetary Times Publishing Co.....        | "              |
| T. Milburn's Warehouses.....                             | "                      | Empire Publishing Co.....                | "              |
| P. W. Ellis' Warehouses.....                             | "                      | Globe Publishing Co.....                 | "              |
| S. H. Janes, Offices.....                                | "                      | Land Security Co., Block of Offices...   | "              |
| Pearson Bros., Offices.....                              | "                      | Major Carlaw's Wholesale Block.....      | "              |
| Roaf Estate, Stores and Offices.....                     | "                      | Douglass (Wholesale Warehouses).....     | "              |
| Bank of Commerce, East End Branch                        | "                      | Gooderham & Worts, "Coffin Block,"       | "              |
| Masonic Hall (East).....                                 | "                      | Joseph Estate (Block, Stores, Offices)   | "              |
| A. C. Thompson's Block.....                              | Toronto Junction, Ont. | Christie, Brown & Co. (Biscuit Factory)  | "              |
| Cowen's Wholesale Block.....                             | Toronto, Ont.          | Equity Chambers, Offices.....            | "              |
| Dingman's Wholesale Block.....                           | "                      | Home Loan & Savings Co., Offices....     | "              |
| Deahl's Warehouse and Offices.....                       | "                      | Coffee House Ass'n (Restaurant, Offices) | "              |
| Victoria Chambers (40 Offices).....                      | "                      | North British & Mercantile Ins. Co.....  | Montreal, Que. |
| Truth Publishing Co.....                                 | "                      | La Banque d'Hochelaga (St. Lawrence      |                |
| Times Publishing Co.....                                 | "                      | Branch).....                             | "              |
|  |                        | Le Monument Nationale.....               | "              |

### Hotels.

|                              |                      |                        |                  |
|------------------------------|----------------------|------------------------|------------------|
| Albion Hotel.....            | Belleville, Ont.     | Queen's Hotel.....     | Oshawa, Ont.     |
| Mississippi Hotel.....       | Carleton Place, Ont. | Patterson House.....   | Owen Sound, Ont. |
| Plunkett's Hotel.....        | Cobourg, Ont.        | Hotel Del Monte.....   | Preston, Ont.    |
| Parker's Hotel.....          | Drumbo, Ont.         | Albion Hotel.....      | Quebec, Que.     |
| Imperial Hotel.....          | Galt, Ont.           | F. Bouret's Hotel..... | "                |
| Windsor Hotel (in part)..... | Montreal, Que.       | Long's Hotel.....      | Ridgetown, Ont.  |

# Safford Radiators

|                             |                 |
|-----------------------------|-----------------|
| Fisher's Hotel.....         | St. John, N.B.  |
| C. Hand's Hotel.....        | Sarnia, Ont.    |
| Palmer & Moore Hotel.....   | Stratford, Ont. |
| Arlington Hotel.....        | Toronto, Ont.   |
| Palmer House.....           | "               |
| Kensington Hotel.....       | "               |
| Albion Hotel.....           | "               |
| Palace Hotel.....           | "               |
| Dominion Hotel.....         | "               |
| Strathy's Hotel.....        | "               |
| Pioneer Hotel.....          | "               |
| Booth's Hotel.....          | "               |
| Knowles' Hotel.....         | "               |
| Robinson House.....         | "               |
| Neelon House.....           | "               |
| Russell House.....          | "               |
| Evans' Hotel.....           | "               |
| Rossin House (in part)..... | "               |
| Metropole Hotel.....        | "               |
| Elliott House.....          | "               |

|                                     |                  |
|-------------------------------------|------------------|
| Steamer "City of Collingwood" ..... | Owen Sound, Ont. |
| Steamer "City of Montreal" .....    | Montreal, Que.   |
| Steamer "City of Quebec" .....      | "                |
| Steamer "Sovereign" .....           | Ottawa, Ont.     |

## Hotels—Continued.

|                           |                        |
|---------------------------|------------------------|
| Ayer's Hotel .....        | Toronto, Ont.          |
| Caer-Howell Hotel .....   | "                      |
| Mallon's Hotel .....      | "                      |
| White's Hotel .....       | "                      |
| Gladstone Hotel .....     | "                      |
| Clarke's Hotel .....      | "                      |
| The Headquarters.....     | "                      |
| Black Bull Hotel.....     | "                      |
| Stoneham's Hotel.....     | "                      |
| Haydon's Hotel .....      | Toronto Junction, Ont. |
| Driard Hotel .....        | Victoria, B.C.         |
| Hotel Metropole .....     | Vancouver, B.C.        |
| Hotel Victoria .....      | "                      |
| New England Hotel.....    | "                      |
| Vancouver Hotel.....      | "                      |
| Hotel Thomas .....        | Windsor, N.S.          |
| Walker's Hotel.....       | Walkerville, Ont.      |
| New York House Hotel..... | Montreal, Que.         |
| The Brennan House.....    | "                      |
| Roberval Hotel .....      | Lake St. John, Que.    |

## Steam Vessels.

|                              |                     |
|------------------------------|---------------------|
| Steamer "James Swift" .....  | Kingston, Ont.      |
| Steamer "Yosemite" .....     | Victoria, B.C.      |
| Dredge "Alex. Manning" ..... | Port Colborne, Ont. |



# Safford Radiators

## Residences and Stores

H. Hollgate, residence, Allandale, Ont.  
 John Watson, residence, Ayr, Ont.  
 Judge Plamondon, residence, Arthabaskaville, Que.  
 Madame V. Tessier, residence, Arthabasca, Que.  
 E. O. Kieley, store and residence, Aylmer, Que.  
 Mrs. A. Robb, residence, Amherst, N.S.  
 C. A. Lowe " "  
 Amos Purly " "  
 Dr. Allan " "  
 H. Lennox " Barrie, Ont.  
 W. W. Thomson " "  
 J. P. Cooper " Brampton, Ont.  
 Fred Chalcraft " Brantford, Ont.  
 G. E. Frankland " "  
 T. Hollindrake " "  
 T. Walsh " "  
 H. Shapeley " "  
 Peter Wood " "  
 J. S. Hamilton " "  
 James Livingstone, M. P., residence, Baden, Ont.  
 J. McDougall, residence, Berlin, Ont.  
 John Doyle " Belleville, Ont.  
 F. G. Lockett " "  
 J. Caldwell " "  
 L. B. Terwilliger " "  
 Dr. Coleman " "  
 A. McGinnis " "  
 James Vair " Barrie, Ont.  
 James Wilkinson " "  
 J. N. Kirchoffer " Brandon, Man.  
 Capt. B. Markler " Brule, Colchester Co.  
 Mr. St. Martin " Chatham, Ont.  
 T. H. Smith " "  
 George Stephens " "  
 John Driggott " "  
 American Consul " "  
 James Holmes " "  
 Angus McIntosh " "  
 M. Houston " "

Casselman Lumber Co., residence, Casselman, Ont.  
 Ferris & Co., warehouse, Campbellford, Ont.  
 Dr. E. Mallory, residence, Colborne, Ont.  
 F. J. Lighthorne " Colbourg, Ont.  
 Mrs. Crossen " "  
 W. H. Shoenberger " "  
 John Smart " Collingwood, Ont.  
 Mrs. Berry " "  
 E. R. Carpenter " "  
 Enterprise Office, office " "  
 C. B. Dunham, residence, Canso, N.S.  
 Senator J. A. Loughheed, residence, Calgary, N.W.T.  
 William Pierce " "  
 Peter McCarty " "  
 Hudson Bay Co.'s Stores, stores " "  
 E. J. Maxwell, 2 stores, Cote St. Aubonier, Que.  
 J. L. Goodhue, stores, Danville, Que.  
 Dr. Savage, residence, Elora, Ont.  
 R. Chestnut & Sons, residence, Fredericton, N.B.  
 J. Buchanan " Galt, Ont.  
 R. Scott " "  
 R. McDougall " "  
 A. J. Oliver " "  
 Thomas Smith " "  
 J. Sharpe " "  
 Ed. Koepell, barber shop " "  
 Thomas McDougall, residence " "  
 John Brown " "  
 J. N. McKendrick " "  
 J. Caves " "  
 Alexander Garishore, residence, Hamilton, Ont.  
 W. S. Duffield " "  
 John Weatherstone " "  
 Martin Malone " "  
 Joseph Lister " "  
 Wm. Stewart " "  
 James Balfour (architect) " "  
 John Stewart " "  
 F. E. Leather " "

H. B. Whitton, residence, Hamilton, Ont.  
 Ald. James Dixon " "  
 Samuel Barker " "  
 Thomas C. Watkins, store " "  
 Rev. S. Lyle, residence " "  
 J. M. Lottridge " "  
 Robert M. Johnston, residence, Halifax, N.S.  
 Charles E. Pattner " "  
 James Reeves " "  
 John C. Mahon " "  
 Frank Roberts " "  
 W. A. Freeman " "  
 W. L. Barnstead " "  
 Collins Estate " "  
 William Dennis " "  
 William T. Horton " "  
 John Borton " "  
 John McCrow " "  
 John W. Gorham " "  
 J. E. Roy " "  
 William Dunbar " "  
 Thomas Mowbray " "  
 C. W. Anderson " "  
 John W. Burton " "  
 W. H. Pallister " "  
 John Calder " "  
 J. A. Nadeau " Iberville, Que.  
 Dr. D. C. Hickey " Kingston, Que.  
 Dr. Herald " "  
 Dr. Clements " "  
 John Mudie " "  
 J. B. Caruthers, offices " "  
 Patrick Brown, residence " "  
 Thomas Brooks " "  
 Robert McFail " "  
 Mr. Maund " "  
 J. C. Mitchell " "  
 Judge Price " "  
 John McLeod, 2 " Kingston, Ont.

# Safford Radiators

## References—Continued.

|  |                                       |  |
|--|---------------------------------------|--|
| John O'Shea, residence, Kingston, Ont.                 | C. A. Briggs, offices, Montreal, Que. | T. H. Boyd, residence, Montreal, Que.          |
| Francis McNab " " "                                    | Henry Millen " "                      | R. B. Swain " "                                |
| Robert Sears " " "                                     | E. J. Barbeau " "                     | Alph David " "                                 |
| Prof. Goodwin (Queen's College), residence, Kingston   | F. E. Phelan " "                      | W. Ewing " "                                   |
| Mr. Campbell, residence, Kingston, Ont.                | James O'Brien " "                     | H. McLennan " "                                |
| C. H. Reid " " "                                       | Charles Brodeur " "                   | R. C. Jamieson " "                             |
| John Swan " Kincardine, Ont.                           | Mrs. Simpson " "                      | W. D. McLaren, office " "                      |
| Christie & Agar " " "                                  | R. K. Thomas " "                      | Machinery Supply Association, office " "       |
| R. Sylvester " Lindsay, Ont.                           | Thomas Lamb " "                       | Baylis Manufacturing Co., works and office " " |
| A. G. McPean " Lancaster, Ont.                         | Walter Kavanagh " "                   | John Burns, shop " "                           |
| A. McLennan " " "                                      | W. Fraser " "                         | Walker's Candy Store, shop " "                 |
| A. W. Woodward " London, Ont.                          | H. McLaren " "                        | W. Clendinning, jr., residence " "             |
| A. O. Graydon (architect), residence, London, Ont.     | John Gow " "                          | D. Bentley " "                                 |
| W. H. Heard, residence " "                             | H. Lacroix " "                        | John P. Seybold " "                            |
| J. R. Shuttleworth " " "                               | Mrs. E. Mackerrow " "                 | R. D. McGillibon " "                           |
| Globe Casket Co. " " "                                 | T. Chambers " "                       | L. R. Montebriand (architect) " "              |
| Dawes & Co., offices, Lachine, Que.                    | S. A. DeLarimier " "                  | Chris. Clift " "                               |
| George Hott, " Longue Pointe, Que.                     | G. F. Phelps " "                      | Walter Drake " "                               |
| Mrs. Aulry " Mitchell, Ont.                            | James Smith " "                       | James Coristine " "                            |
| Charles Knees " Milton, Ont.                           | Wilson & Frost, 200 houses " "        | W. G. Evans " "                                |
| John Culmore " " "                                     | John Anderson, 9 " "                  | W. A. Scott " "                                |
| E. Stock " Mimico, Ont.                                | H. H. Knight, 6 " "                   | Ed. Archibald " "                              |
| Mr. Atkinson " " "                                     | J. Ford, 4 " "                        | S. Carsley " "                                 |
| Hon. G. A. Drummond, offices, Montreal, Que.           | David McFarlane, 4 " "                | Walter Paul " "                                |
| Judge Doherty " " "                                    | L. Patton & Son, 3 " "                | Albert F. Smith " "                            |
| Dr. A. W. Gardiner " " "                               | McGill University, 2 " "              | John Murphy " "                                |
| Dr. Hingstone " " "                                    | Joseph Robert, 3 stores " "           | Thomas Mussen " "                              |
| E. P. Hannaford (Chief Eng. G.T.R.), offices, Montreal | James S. Snasdall, residence " "      | Dr. Goucher " "                                |
| Dr. Delome, offices, Montreal, Que.                    | R. Cooper " "                         | T. B. McAuley " "                              |
| J. J. Curran, Q.C., offices, " "                       | Wesleyan Parsonage " "                | Dr. Brossard " "                               |
| Henry Kavanagh, J.P., " " "                            | Mrs. Whalen " "                       | Dr. Vosburg " "                                |
| A. C. Hutchinson (architect), offices, Montreal, Que.  | Thomas Kinsella " "                   | H. J. Tellier " "                              |
| Rev. Joseph Barclay " " "                              | James Rafter " "                      | E. E. Rothwell " "                             |
| F. Gold Lyman 3 " " "                                  | Thomas Bain " "                       | R. A. Mainwaring " "                           |
| H. Montague Allan " " "                                | John O'Leary " "                      | J. J. McGill " "                               |
| W. R. Elmenhorst " " "                                 | Thomas Phelan " "                     | Hector Prayost " "                             |
| A. Baumgarten " " "                                    | J. T. Lyons " "                       | David Lewis " "                                |
| Henry Dohell " " "                                     | David Watson " "                      | John McDougall " "                             |
| W. D. McLaren " " "                                    | J. H. Badger " "                      | Robert Cowans " "                              |

# Safford Radiators

## References—Continued.

|   |            |                |                     |                          |                           |                         |
|---|------------|----------------|---------------------|--------------------------|---------------------------|-------------------------|
| Nap. Turcott,                           | residence, | Montreal, Que. | Rev. P. J. Harold,  | residence, Niagara, Ont. | P. A. Eagleson,           | residence, Ottawa, Ont. |
| Henry T. Bovey, L.L.D.                  | "          | "              | Mrs. Russell        | "                        | J. R. Arnold              | "                       |
| H. Joseph                               | "          | "              | William Hewson      | Niagara Falls, Ont.      | John Martin               | "                       |
| Thomas Lamb                             | "          | "              | John Bartle         | "                        | F. P. Bronson             | "                       |
| J. C. Wilson                            | "          | "              | John Worthington    | "                        | A. French                 | "                       |
| F. Fairman                              | "          | "              | John Robinson       | "                        | J. M. Garland             | "                       |
| Sir Joseph Hickson                      | 10         | "              | H. L. Flaherty      | "                        | J. C. Jamieson            | "                       |
| James Douglas                           | 6          | "              | Thomas Munford      | "                        | R. H. Crane               | "                       |
| David Hog                               | 6          | "              | James Smenton       | "                        | G. F. Stonehouse          | "                       |
| Beckham & Scott                         | 14         | "              | Z. B. Lewis         | "                        | W. A. Waters, drug store  | "                       |
| Peel & Simpson                          | 6          | "              | H. McGlashan        | "                        | James Taylor, 2 houses    | "                       |
| W. G. Cruickshank                       | 10         | "              | J. R. Peckham       | "                        | J. A. Corry, 3            | "                       |
| Fred Lyman                              | 6          | "              | James Lowell        | "                        | R. S. Williams, residence | Oshawa, Ont.            |
| MacIntosh & Hyde                        | 6          | "              | M. H. Buckley       | "                        | G. Marlett                | Oakville, Ont.          |
| James Shearer                           | 4          | "              | S. Marmby           | "                        | A. S. Patterson           | "                       |
| James S. Thompson                       | 6          | and offices    | J. A. Young         | "                        | Alfred Frost              | Owen Sound, Ont.        |
| Hirsch's Tobacco Store, store           | "          | "              | A. G. Hill          | "                        | W. H. Lowden              | "                       |
| J. & H. Taylor, office                  | "          | "              | M. Doran            | "                        | McCallum's Block, stores  | "                       |
| C.P.R. Ticket Office, office            | "          | "              | R. Coulson          | "                        | Robert Reid, residence    | "                       |
| Ewing, Herron & Co.                     | "          | "              | Jacob Keitz         | New Hamburg, Ont.        | W. J. Paterson            | "                       |
| Mark Workman, store                     | "          | "              | Harvey Graham       | New Glasgow, N.S.        | John Armstrong            | "                       |
| Thomas Robertson & Co., showroom        | "          | "              | Capt. McIntosh      | "                        | Judge Lane                | "                       |
| Wright's Dry Goods Store, store         | "          | "              | H. F. Cahoon        | "                        | H. E. Smith               | "                       |
| Dezouche's Fine Art Store               | "          | "              | Thomas Fraser       | "                        | William Brown             | "                       |
| E. H. Copeland, store and residence     | "          | "              | Mrs. McKenzie       | "                        | B. Travers                | Paris, Ont.             |
| Auer Incandescent Light Co., office     | "          | "              | Robert Graham       | "                        | H. Phelan                 | Peterborough, Ont.      |
| James Baxter, office and residence      | "          | "              | Daniel Poulson      | "                        | D. Fortye                 | "                       |
| Sohmer Block, stores                    | "          | "              | Baptist Parsonage   | "                        | H. Le Brun, 2             | "                       |
| Tooke Bros., Shirt Factory, factory     | "          | "              | C. F. Major         | New Westminster, B.C.    | C. H. Clements            | "                       |
| George Graham, store and residence      | "          | "              | J. Hendry           | "                        | E. Delaney                | "                       |
| P. P. Dodds & Co., warehouse            | "          | "              | I. B. Fisher        | "                        | W. Fitzgerald             | "                       |
| A. Ramsay & Sons, office                | "          | "              | Masonic Block       | "                        | J. J. McElin              | "                       |
| A. M. Featherstone, store               | "          | "              | Bigbie Block        | "                        | Robert Fair               | "                       |
| B. J. Coghlin, office                   | "          | "              | Burr Block          | "                        | J. Corkery                | "                       |
| John Duncan & Co., office and warehouse | "          | "              | D. W. Gordon (M.P.) | Nanaimo, B.C.            | Isaac J. Wiser            | Prescott, Ont.          |
| Pilkington Bros.                        | "          | "              | Dr. McLaren         | Ottawa, Ont.             | T. Wickett                | Port Hope, Ont.         |
| Royal Electric Co., offices             | "          | "              | Ald. W. J. Campbell | "                        | J. Clemes                 | "                       |
| H. & N. E. Hamilton, warehouse          | "          | "              | Ald. W. R. Stroud   | "                        | John Hume                 | "                       |
| Montreal Street Railway, offices        | "          | "              | James Mather        | "                        | T. A. Crane               | Point Claire, Que.      |

## Safford Radiators

### References—Continued.

|   |              |
|---|--------------|
| W. H. Pallister, residence, Port William, N.S.    |              |
| W. R. Robertson, " " " " " "                      | Pictou, N.S. |
| James A. Thompson " " " " " "                     | " "          |
| Charles A. Russell " " " " " "                    | " "          |
| Henry Ives " " " " " "                            | " "          |
| J. S. Harris " " " " " "                          | " "          |
| Mercer Murray " " " " " "                         | " "          |
| E. McPhail " " " " " "                            | " "          |
| James Thompson " " " " " "                        | " "          |
| H. H. Hamilton " " " " " "                        | " "          |
| Tanner & Sons " " " " " "                         | " "          |
| Gieve House " " " " " "                           | " "          |
| Louis Poulin " " " " " "                          | " "          |
| Hon. Honore Mercier <sup>14</sup> " " " " " "     | Quebec, Que. |
| John Simons " " " " " "                           | " "          |
| George E. Paré " " " " " "                        | " "          |
| Cyr Duquet " " " " " "                            | " "          |
| Thomas Lawrence " " " " " "                       | " "          |
| Mrs. A. Laurie " " " " " "                        | " "          |
| Dr. S. E. Grondin " " " " " "                     | " "          |
| Charles Gagnon " " " " " "                        | " "          |
| Clair Dion " " " " " "                            | " "          |
| F. N. Dion " " " " " "                            | " "          |
| A. Dion " " " " " "                               | " "          |
| Madame V. T. LaRiviere, residence, Quebec, Que.   |              |
| C. O. Simard " " " " " "                          | " "          |
| A. Letellier " " " " " "                          | " "          |
| Dr. A. Marius " " " " " "                         | " "          |
| E. Charest " " " " " "                            | " "          |
| F. O. Pagan " " " " " "                           | " "          |
| D. Ouellet (architect) " " " " " "                | " "          |
| E. d'Eschmail " " " " " "                         | " "          |
| J. B. Labrie, office and warehouse " " " " " "    | " "          |
| E. E. Webb, residence " " " " " "                 | " "          |
| St. Andrew's Church Manse, residence " " " " " "  | " "          |
| Mrs. J. Woodley " " " " " "                       | " "          |
| Mrs. M. DePreston " " " " " "                     | " "          |
| Mrs. Waddell " " " " " "                          | " "          |
| J. G. Ross & J. Gilib Est., warehouse " " " " " " | " "          |

|                          |            |                           |
|--------------------------|------------|---------------------------|
| J. Ritchie,              | residence, | Quebec, Que.              |
| E. Jones                 | "          | "                         |
| Miss O'Leary             | "          | "                         |
| St. Matthew's Parsonage, | residence  | "                         |
| P. Garneau, Fils & Cie,  | store      | "                         |
| George Tessier,          | residence  | "                         |
| J. N. Belliau            | "          | "                         |
| Alexander Lindsay        | "          | "                         |
| J. N. Millar             | "          | "                         |
| Ovide Granther           | "          | "                         |
| J. G. Boyce              | "          | "                         |
| L. G. Dumas              | "          | "                         |
| L. P. Sirois             | "          | "                         |
| Mrs. Lemieux & Cie,      | shop       | "                         |
| Mrs. Amos Bowen,         | residence  | "                         |
| Dr. J. W. Golliveau      | "          | "                         |
| J. G. Couture, M.P.      | "          | "                         |
| Joseph Picard            | "          | "                         |
| Charles Pelletier        | "          | "                         |
| J. W. Gignac             | "          | "                         |
| S. N. Parent             | "          | "                         |
| Cyr Kiricacs             | "          | "                         |
| W. Brunet                | "          | "                         |
| Nap. Drouin              | "          | "                         |
| Joseph Cote              | "          | "                         |
| Gasparid Rochette        | "          | "                         |
| J. A. Fortin             | "          | "                         |
| Charles S. Rivern        | "          | "                         |
| Charles Dione            | "          | "                         |
| Joseph Gagnon            | "          | "                         |
| A. B. Dupuis             | "          | "                         |
| Charles Bellerive        | "          | "                         |
| Charles Vezina           | "          | "                         |
| Charles Pettigrew        | "          | "                         |
| T. J. Delaney            | "          | "                         |
| C. G. Beaulieu           | "          | Petite Riviere, Que.      |
| Telephore Beaulieu       | "          | Levis, Que.               |
| Dame V. Tessier          | "          | "                         |
| Fred LaForest            | "          | St. Jean, Port Joli, Que. |
|                          |            | Edmundson, Que.           |

|                                    |                      |                      |
|------------------------------------|----------------------|----------------------|
| Joseph Rioux,                      | residence,           | Trois Pistoles, Que. |
| Mr. Barr                           | "                    | Renfrew, Ont.        |
| George Middlefield,                | "                    | Ridgetown, Ont.      |
| John Marlett, packing-house office | "                    | "                    |
| Dr. George Stanton                 | "                    | Simcoe, Ont.         |
| Dr. Smith                          | "                    | "                    |
| E. C. Coleman                      | "                    | Seaforth, Ont.       |
| C. Bixel                           | "                    | "                    |
| Mr. Proctor, stores,               | Sarnia, Ont.         |                      |
| Archibald McCallum, residence,     | St. Marys, Ont.      |                      |
| Dr. McElrath                       | "                    | St. Thomas, Ont.     |
| J. Stacey                          | "                    | "                    |
| Journal Printing Co., office       | "                    | "                    |
| George Lloyd, store, St.           | Catharines, Ont.     |                      |
| R. McCallum & son, office          | "                    |                      |
| W. J. Smith, residence             | "                    |                      |
| Mrs. Miller                        | "                    | "                    |
| Joseph Mills                       | "                    | "                    |
| Robert Lawrie                      | "                    | "                    |
| Richard Blank, residence,          | St. Catharines, Ont. |                      |
| George Lloyd                       | "                    | "                    |
| Charles Case                       | "                    | "                    |
| Samuel Platt                       | "                    | "                    |
| John Murray                        | "                    | "                    |
| Dr. Jesson                         | "                    | "                    |
| James Chaplin                      | "                    | "                    |
| W. J. Chaplin                      | "                    | "                    |
| Dr. Leitch                         | "                    | "                    |
| A. McFarren                        | "                    | "                    |
| J. Clench                          | "                    | "                    |
| R. H. Smith                        | "                    | "                    |
| Rev. J. A. H. Allaine, residence   | "                    | "                    |
| Dr. L. Cruickshank                 | "                    | "                    |
| S. P. Gourlay                      | "                    | "                    |
| Hon. James Holbey                  | "                    | St. John, N.B.       |
| Dr. James Berryman                 | "                    | "                    |
| Joseph Bullock, office,            | "                    | "                    |
| J. M. Anderson, residence          | "                    | "                    |
| J. R. Stone                        | "                    | "                    |

# Safford Radiators

## References—Continued.

James Jack, residence, St. John, N.B.

James H. Doudy " " "

H. P. Hayward " " "

G. H. Waterberry " " "

W. C. Pittfield " " "

G. Fred. Fisher " " "

G. R. Smith " " "

Dr. H. E. Gillmore " " "

William L. Prince " " "

J. J. McCaffigan " " "

W. C. Druie " " "

Joseph Bullock " " "

Pugsley's Buildings, offices " " "

Queen Insurance Co. " " "

Walker Building " " "

Massey-Harris, office and warehouse, St. John, N.B.

Sir. Leonard Tilley, residence, St. John, N.B.

B. J. Driscoll " " "

Felix McManus " " "

Hugh H. McLean " " "

J. H. Pullen " " "

John McGinty " " "

Dr. W. W. White " " "

Falmouth St. Manse " Sydney, C.B.

Dr. McGillivray, residence and office, Sydney, C.B.

C. R. Rigby, residence, Sydney, C.B.

G. R. McKeene, residence, North Sydney, C.B.

Baptist Parsonage " " "

J. W. Ingraham " " "

Joseph Wood, M.P., store and office, Sackville, N.B.

H. Cooper, residence, Springhill, N.S.

Fred. Faulkner, residence, Stellarton, N.S.

W. G. Millar " " "

Jno. McChanie " " "

W. C. Trotter " St. Johns, Que.

H. N. Bernier " St. Hyacinthe, Que.

A. A. Tallion " Sorel, Que.

Geo. W. Dowker " St. Anne de Bellevue, Que.

Dr. Oldright " Toronto, Ont.

Rev. J. Hunter, residence, Toronto, Ont.

Professor Hays " " "

Sir Adam Wilson " " "

Dr. Aikins " " "

Rev. G. M. Milligan, residence, Toronto, Ont.

William Mulock, Q.C., M.P., residence, Toronto, Ont.

Col. F. C. Denison, M.P. " " "

Dr. G. S. Ryerson " " "

Dr. L. M. Sweetman " " "

Dr. Palmer " " "

Rev. T. C. S. Macklem " " "

Rev. Dr. Burns " " "

Dr. Smith, V.S. " " "

Dr. Davison " " "

E. B. Osler, Q.C. " " "

Major Carlaw " " "

Dr. Avison " " "

Rev. Elmore Harris " " "

Charles Moss, Q.C. " " "

Z. A. Lash, Q.C. " " "

Dr. Czar " " "

Major Gray " " "

Captain Krangle " " "

Robert Jeffrey " " "

Dr. E. Bull " " "

Dr. Lairet Smith " " "

John I. Davidson " " "

J. K. Kerr, Q.C. " " "

Rev. John Alexander " " "

Dr. Grafton " " "

Harcourt Vernon " " "

Warren Kennedy " " "

Paul Campbell " " "

Dr. Moorehouse " 10 houses

A. V. Delaporte " residence

J. H. Macdonald, Q.C. " " "

Dr. Coverton " " "

Hugh Kynn " " "

T. Eaton " " "

W. D. Matthews, residence, Toronto, Ont.

Dr. Bryce, block, store, and offices, Toronto, Ont.

James Carruthers, residence, Toronto, Ont.

Albert Gooderham " " "

Alex. Manning " " "

H. P. Dwight, 2 houses " " "

Edmund Wragge, residence " " "

T. R. East, 4 houses " " "

George A. Cox, residence " " "

Eugene O'Keefe " " "

Alfred Beardmore " " "

D. W. Alexander " " "

G. L. Beardmore " " "

George Gooderham " " "

Gus. Thomas " " "

Ambrose Kent " " "

Chief Ardagh " " "

John V. Reid " " "

A. McArthur " " "

John Drynan " " "

E. J. Lennox, Architect, residence, Toronto, Ont.

J. Pugsley, residence, Toronto, Ont.

E. H. Duggan " " "

H. L. Love " " "

Jas. Crowther " " "

Mrs. McGee " " "

Mrs. Cawthra " " "

Miss Gwynn " " "

Mrs. Durie " " "

Mrs. E. Stanley " " "

Mr. Van Every " " "

Mrs. M. McArthur, residence, Toronto, Ont.

G. A. McKenzie " " "

D. E. Thompson " " "

W. S. Thompson, 4 houses " " "

A. C. Thompson, 4 " " "

Adam Armstrong, 2 " " "

J. B. Davidson, store and residence, Toronto, Ont.

Fred. A. Stewart, residence, Toronto, Ont.

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## References—Continued.

R. M. Gray, residence, Toronto, Ont.  
 L. A. Morrison " " "  
 Robert Davies " " "  
 John Donagh " " "  
 E. Buchan " " "  
 P. W. Atkinson " " "  
 T. R. Wood " " "  
 Thos. Long " " "  
 George Gall " " "  
 George Gouling " " "  
 Jno. Rennie " " "  
 B. Rosamond " " "  
 Henry Swan " " "  
 James Swift " " "  
 W. D. Gillen " " "  
 T. Kinnear " " "  
 F. McCrae " " "  
 Irwin Walker " " "  
 W. Davidson " " "  
 W. Williamson " " "  
 Thos. A. Gregg " " "  
 S. E. Townsend " " "  
 Thomas Souden " " "  
 C. H. Rundle, 6 houses " " "  
 F. F. Pickering, 3 " " "  
 A. L. Anderson, 2 " " "  
 Frank Arnoldi, 2 " " "  
 Geo. McKibbin, 2 " " "  
 Brown & Love, 2 " " "  
 Daney Bros. 2 " " "  
 Farquhar & Co., 2 " " "  
 C. R. S. Dinnick, 5 " " "  
 John Scully, residence " " "  
 M. McConnell " " "  
 J. P. Murray " " "  
 W. J. Gage " " "  
 A. J. Somerville " " "  
 George Laidlaw " " "  
 Duncan Coulson " " "

Henry Winnett, residence, Toronto, Ont.  
 John Lambers " " "  
 John F. Taylor " " "  
 Chas. Cluthe " " "  
 Lewis Lukes " " "  
 J. O. Thorne " " "  
 Daniel M. Defoe " " "  
 Richard Brown " " "  
 G. M. Millar (architect), residence, Toronto, Ont.  
 H. B. Gordon " " "  
 Wm. Davies, residence, Toronto, Ont.  
 H. J. Scott " " "  
 Chas. Lindsay " " "  
 A. K. Ray " " "  
 J. T. McCabe " " "  
 Wm. Levack " " "  
 Chas. Wilson " " "  
 J. L. Brodie " " "  
 Jas. Morrison " " "  
 J. W. G. Whitney " " "  
 Robert Forbes " " "  
 A. H. Rundle " " "  
 G. E. Smith " " "  
 H. Gordon McKenzie, residence, Toronto, Ont.  
 G. A. Elliott " " "  
 Bedford & Sons " " "  
 Wm. White " " "  
 Jno. Poucher " " "  
 A. Thornton Todd " " "  
 J. A. Roe " " "  
 W. J. Guy " " "  
 A. M. Wickens " " "  
 J. K. Fairbairn " " "  
 G. L. Hillman " " "  
 H. P. Blachford, 2 houses " " "  
 T. R. Woods, residence " " "  
 John Bradshaw " " "  
 F. N. Walker " " "  
 Richard Dinnis & Son " " "

E. A. Meredith, residence, Toronto, Ont.  
 N. N. Miller " " "  
 John Bain " " "  
 Alex. Fraser " " "  
 Mrs. Webster " " "  
 Mr. Niddrie " " "  
 F. N. Kingston " " "  
 R. F. Pieper " " "  
 Alex. Cameron " " "  
 T. F. Blackwood " " "  
 G. W. Hunter " " "  
 T. C. O'Callaghan " " "  
 E. Boronow " " "  
 W. H. Adamson " " "  
 Joseph Wright " " "  
 S. C. Moore " " "  
 Charles Langley " " "  
 James Black " " "  
 James Henderson " " "  
 John Buchan " " "  
 George P. McGinn " " "  
 Thomas Bell " " "  
 John Russell " " "  
 J. G. Cook " " "  
 Thos. Cuthenden " " "  
 Mr. Matheson " " "  
 Mr. Nordheimer " " "  
 Mr. Dale " " "  
 Mrs. Kent " " "  
 Sherman E. Townsend " " "  
 J. D. Nasmith, 2 blocks, stores and offices, Toronto, Ont.  
 S. H. Jones, offices, Toronto, Ont.  
 Adamant Manfg. Co., offices, Toronto, Ont.  
 C. P. R. Telegraph " " "  
 Davidson & Henderson, warehouse, Toronto, Ont.  
 D. McCall & Co. " " "  
 R. Walker & Sons, stores " " "  
 R. & T. Watson, offices " " "  
 Gunn, Flavell & Co., office " " "

# Safford Radiators

## References—Continued.

Robert Thompson, office, Toronto, Ont.  
 George Constable, 2 stores "  
 R. J. Barrow, store and residence "  
 James Morrison, warehouse "  
 Rice Lewis & Son, stores "  
 Frank Hayden, residence "  
 J. B. Andrews, residence "  
 W. C. Harris "  
 Vacuum Oil Co., offices "  
 Mr. Pratt, residence "  
 John Abell "  
 H. D. Warren, residence "  
 W. G. P. Cassells "  
 Wm. Muir "  
 Wm. Boulthbee "  
 C. C. Wichall "  
 Mrs. Love, restaurant "  
 W. C. Cormack, residence "  
 Mr. Matthews "  
 T. R. Labelle "  
 R. S. Jenkins "  
 O. Midgley "  
 Mrs. M. J. Macdonald "  
 W. L. Symons "  
 C. G. Begg "  
 Miss Round "  
 T. Watson "  
 Pellatt & Pellatt, office "  
 W. A. Firstbrook, residence "  
 George A. Chapman, residence "  
 J. P. Murray "  
 R. Millichamp "  
 A. M. Rice "  
 R. N. Gooch office "  
 J. T. McCabe residence "  
 Steele Bros. & Co., warehouse "  
 M. K. Beard "  
 E. Bickford residence "  
 L. E. Embrice "

S. F. Kilgour, residence, Toronto, Ont.  
 A. J. Thompson "  
 John Mallon "  
 C. H. Ritchie, Q.C. "  
 T. B. Wadsworth "  
 James Harold "  
 J. D. Oliver "  
 Mason & Risch, piano factory "  
 Warwick & Son, warehouse "  
 Major Carlaw "  
 Cowan & Co. "  
 D. Wagstaff, residence "  
 C. S. Williams "  
 Ex.-Ald. Atkinson, 2 "  
 Mr. Fennell "  
 J. S. Hamilton "  
 J. J. Follett "  
 John Lea "  
 H. Heintzman "  
 Fred Crompton "  
 Pugsley, Dingman & Co., warehouse "  
 G. R. Cummings, store and residence "  
 N. W. Glendon, residence "  
 J. L. Thompson "  
 W. S. Thompson "  
 McGuire & Bird, store and shop "  
 J. L. Thompson, store and offices "  
 J. E. Thompson, Alphonso Block "  
 H. Stephenson, residence "  
 T. Crittenden, store and residence "  
 J. Sim & Co. "  
 Thomas Smellie, residence "  
 J. Sim "  
 R. Dunn "  
 T. O. Rowan "  
 R. M. Scott 3 "  
 Matthew Evans "  
 John Abell "  
 C. H. Hubbard "

Coffee House, Elm St., residence, Toronto, Ont.  
 G. A. Devaney "  
 Moore Estate, warehouse "  
 John Paton, residence "  
 J. McCormack "  
 Dr. Rae "  
 Hon. A. M. Ross "  
 C. J. McCuaig "  
 Thomas A. Lytle "  
 G. R. H. Holmes "  
 Mr. Monteith "  
 Thomas Jones "  
 Mr. McDermid "  
 H. A. Massey "  
 G. W. Hunter "  
 T. R. Earles "  
 Mr. Poulson "  
 W. D. Matthews "  
 Mr. Leys "  
 Mr. Wilson "  
 W. Davies & Co. "  
 Sir David Macpherson "  
 Shearer & Brown "  
 Dr. Thorbourn "  
 Mr. Todd "  
 Mr. Hill "  
 Dr. Carlyle "  
 Mr. Whitton "  
 N. D. Matthews "  
 John Sloan "  
 Mr. Davidson "  
 S. Percy "  
 J. J. Brown "  
 Mr. Hoyle "  
 A. McFarren "  
 Mr. Muir "  
 Mr. Macklem "  
 Mr. Warren "  
 ---, Crassett "

# Safford Radiators

## References—Continued.

|                         |                        |   |   |
|-------------------------|------------------------|---|---|
| A. J. Brown, residence, | Toronto, Ont.          | Thomas Dunn, residence, Vancouver, B.C. | Dr. McKay, residence, Woodstock, Ont.               |
| Mr. Riordan, " "        | " "                    | Holland Block, " "                      | Rev. Mr. McKay, store, " "                          |
| Mr. Goulding, " "       | " "                    | Five Sisters' Block, " "                | Dr. Wellford, " "                                   |
| F. J. Phillips, " "     | " "                    | Davie Block, " "                        | William Millman, store, " "                         |
| Chief Stewart, " "      | " "                    | Ward's Building, " "                    | George Caldikirk, " "                               |
| Mrs. Love, " "          | " "                    | Maynard Building, " "                   | T. Cuthbertson, residence, " "                      |
| H. W. Darling, " "      | " "                    | Fai Yure Block, " "                     | G. L. Hobson, " "                                   |
| H. A. Walker, " "       | " "                    | A. C. Gellately, residence, " "         | F. Colquhoner, " "                                  |
| E. Y. Eaton, " "        | " "                    | James Dunsmuir, " "                     | Senator W. A. Sanford, " "                          |
| Dr. Howett, " "         | " "                    | G. H. Burns, " "                        | W. Chesterton (architect), " "                      |
| Dr. Cotton, " "         | " "                    | Joseph Sayward, " "                     | Dean Grisdale, " "                                  |
| F. W. Doty, " "         | " "                    | James Muirhead, " "                     | H. M. Howell, " "                                   |
| Mr. Frankland, " "      | " "                    | Mrs. Sehl, " "                          | G. J. Maulson, " "                                  |
| Mr. Bowes, " "          | " "                    | T. C. Sorby, " "                        | W. H. Nicoll, " "                                   |
| John Lee, " "           | " (Deer Park)          | W. T. McAuley, " "                      | A. H. Mathewson, " "                                |
| J. C. Scott, " "        | " "                    | C. Rossi, " "                           | L. M. Lewis, " "                                    |
| John Hudson, " "        | " "                    | Mrs. A. Adams, " "                      | F. T. Kirby, " "                                    |
| Mr. Wickett, " "        | " "                    | J. D. Pemberton, " "                    | M. Aldous, " "                                      |
| A. M. Rice, " "         | " "                    | T. B. Hall, " "                         | W. A. Mettleberry, " "                              |
| R. Dennis, " "          | " "                    | Dr. Powell, " "                         | W. H. Mathews, " "                                  |
| E. Curry, " "           | " "                    | Thomas Hooper, " "                      | J. N. Rogers, store, " "                            |
| Mr. Thorn, " "          | " "                    | Major Dupont, " "                       | Stolart, Sons & Co., wholesale block, " "           |
| James Fowler, " "       | " "                    | Frank Adams, " "                        | Dr. De Wolf Smith, residence, New Westminster, B.C. |
| W. J. Mountain, " "     | " "                    | Thomas Shotbolt, " "                    | A. J. McColl, " "                                   |
| John Kline, " "         | " "                    | J. W. Carter, " "                       | Corbould & McColl, stores, " "                      |
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| Mr. Nelson, " "         | " "                    | Sir M. B. Bigbie, " "                   | G. D. Gildert & Co., store, " "                     |
| J. B. Andrews, " "      | " "                    | Bowley Bros., " "                       | G. P. Payzant, office, " "                          |
| H. Webb, " "            | " "                    | Mr. Robin, " "                          | W. K. Dinnock, residence, " "                       |
| Mr. Graydon, " "        | " "                    | Mr. Reid, " "                           | George Wilcox, " "                                  |
| R. Brick, " "           | " "                    | J. Walker & Sons, " "                   | Mark Barry, " "                                     |
| J. J. Davies, " "       | " "                    | H. A. Walker, " "                       | G. W. Bradshaw, " "                                 |
| Mr. Heintzman, " "      | Toronto Junction, Ont. | Squire Rohms, " "                       | Rev. A. Cahoon, " "                                 |
| Dr. Gilmour, " "        | " "                    | Capt. Sharks, " "                       | S. A. Crowell, " "                                  |
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# USEFUL INFORMATION

Pertaining to the System of

## Hot Water and Steam Heating and Ventilation

... Compiled by ...

JOHN M. TAYLOR, Secretary and General Manager

..... for .....

**The Toronto Radiator Manufacturing Company, Ltd.**

Assisted by the Works of

HASWELL, BALDWIN, BOX, HOOD, and others.

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We shall be pleased to give further information to our friends on the above subjects on receipt of enquiry.

## Hot Water Heating

**Theory of Circulation.**—That all falling bodies gravitate with the same velocity, and therefore descend through a certain definite space in a given time, is an effect of which gravity is the cause; by it the circulation of hot water is attained. This circulation causes all the water in an apparatus to pass successively through the boiler, and then communicates the heat received to the various apartments to be warmed.

*In an apparatus for warming,* when heat is applied to a boiler, the water becomes lighter, and the water in the lower or return pipe of the apparatus being colder and heavier presses with a greater weight than in the boiler.

By means of this unequal pressure in the lower pipe, the water is forced to circulate through the apparatus, and it will continue to do so as long as the water in the returns has a lower temperature than that in the boiler and flow pipes, and as one is continually receiving heat while the other is as constantly parting with it an equality of temperature never can occur; if it did, the circulation would cease. So we find the circulation of water in an apparatus is caused by the unequal pressure in the "up" and "down" pipes, and is not the result of any alteration in the level of the water contained.

A greater permanence of temperature may be obtained by hot water than by any other method, and it is also superior in its economy of fuel.

The relative weight of steam and water at  $212^{\circ}$  is about as one is to 1,640. So that a pipe filled with water at  $212^{\circ}$  contains 1,640 times the matter that it does when filled with steam. When the temperature of the steam falls below  $212^{\circ}$  condensation begins, and continues until all its latent heat is abstracted; it then contains a heating power of an equal bulk of water, or as quantity occupying  $\frac{1}{1,640}$  part of space the steam did. The specific heat of steam, as compared with that of water, is for equal weights as .847 is to 1, and taking the latent heat of steam at  $1,000^{\circ}$  the relative heat from equal weights of condensed steam and water by reducing their temperatures from  $212^{\circ}$  to  $60^{\circ}$  is as 7.425 is to 1, but for equal bulks it will be as 1 for steam to 228 for water; therefore, steam will lose as much heat in one minute as the same bulk of water will lose in  $3\frac{1}{2}$  hours.

The colder the water in the descending pipes, as compared with that in the boiler, the more rapid will be the circulation through the pipes.

*The gravitating force* of an apparatus is inversely proportioned to the temperature; that is, it is less as the temperature is greater.

Provision must be made for the escape of air in the pipes, else no circulation can be had. Water while boiling evolves air, and when cooling it imbibes it again; and as the air is lighter than water, it lodges in the high parts of the circulating pipes, and allowance must be made for its escape or for carrying it off.

*With closed boilers,* pipes may be carried to any height, depending only on the strength of the material employed. The higher the ascending and descending pipes are run, the more rapid will be the motion of the water, because of the greater difference in their weights.

*The pressure by water* is calculated by its columnar height reckoned from the bottom of the vessel, and this pressure on each square inch of surface increases at the rate of about half a pound for every foot of perpendicular height.

Neither the principle nor practical working of an apparatus is in the least affected by having any additional pipes leading into or out of the boiler. The effect is the same with more flows than returns, and conversely.

Increasing the number of vertical branches does not increase the pressure in an apparatus if the vertical height is not increased.

**Law of Velocity of Flow.**—The motive power of the circulation in a hot water apparatus is the difference between the specific gravities of the ascending and descending pipes. This effective pressure is very small, and is equal to about one grain for each foot in height for each degree difference between the pipes; thus, with a height of 12" in "up" pipe, and a difference between the temperatures of the up and down pipes of 8°, the difference in their specific gravities is equal to 8.16 grains on each square inch of the section of return pipe, and the velocity of the circulation is proportioned to these differences in temperature and height.

*To calculate velocity of flow.*—Thus, with a height of ascending pipe equal to 10', and a difference in temperatures of the flow and return pipes of 8°, the difference in their specific gravities will equal 81.6 grains, or  $\div 7000 = .01166$  lbs., or  $\times 2.31$  (feet of water in one pound) = .0269 feet, and by the law of falling bodies the velocity will be equal to  $8\sqrt{.0269} = 1.312$  feet per second, or  $\times 60 = 78.7$  feet per minute. In this calculation the effect of friction is entirely omitted. Considerable deduction must be made on this account. Even in apparatus where length of pipe is not great, and with pipes of larger areas, and with few bends or angles, a large deduction for friction must be made from the theoretical velocity, while in large and complex apparatus with small head, the velocity is so much reduced by friction that sometimes as much as from 50 to 90 per cent. must be deducted to obtain the true rate of circulation.

*Velocity modified by areas of pipe.*—The motive power of the circulation increases with the size of pipe: that in 4" being 4 times that in 2", or about as their areas, but resistance also increases in the same ratio, so that the actual working effect is the same in pipes of all sizes.

Friction of water in pipes varies according to their arrangement and size, being much greater in small than in large pipes, because of greater surface the water contained is in contact with, and its increased circulation, on account of its more rapid cooling. By increasing velocity, the friction is increased nearly as the square of the velocity.

Water loses less of its heat in small than in large pipes, since it travels more rapidly, and the loss of heat by water is directly as the time and the surface conjointly.

**To Increase Activity of Circulation.**—There are two ways of increasing the effective or motive power, viz., by causing water to cool a greater number of degrees by transit through greater length of pipe, or by exposing it to more surface in proportion to water contained in pipes; and, second, by increasing the vertical height. This last is principally depended upon when additional power is required to overcome obstructions.

If the circulation be doubled in velocity, the water will pass through the same length in half the time, and lose only one-half as much heat, because the rate of cooling is not proportioned to the distance through which water circulates, but to the time of transit.

Increased velocity is indicative of increased power, and in hot water apparatus it is increased velocity which overcomes unusual obstructions.

Care must be taken in arranging pipes, so that water in its descent may not be obstructed by differences of level or angles where air may accumulate, for this effectually prevents circulation by dividing the streams.

*Friction increases with velocity*, but the latter is checked by friction, and so a mean rate is assumed.

**Flow Pipes.**—All the flow pipes in an apparatus should have an upward pitch toward the heaters, and the return pipes a downward one toward the boiler; in either case about 1 inch in 20 feet will answer.

*Pressure in pipes does not aid circulation*, because the back pressure always equals the pressure ahead.

Since difference in the temperatures of the two columns is essential, the water should rise as much as possible directly it leaves the boiler, while it is hottest and lightest, and do most of its falling just before entering the boiler, when coldest and heaviest; and, as the motive power at best is small, every advantage should be taken of it. Flow pipes should be covered to retain heat to point where they are to be used. With the return pipe it is not important, as any loss of heat is compensated for by increased circulation.

The advantage of conveying the water through ascending pipes from boilers is twofold. It allows the freest escape for the air and steam, which prevent circulation, and also facilitates the circulation by increasing the actual and relative weight of the descending column.

**Horizontal Pipe.**—The distance through which water will circulate in an apparatus is very considerable; the limit has not been ascertained, as the higher it rises above the boiler, the greater distance it will circulate. Generally, it is best to shorten circulations, and an apparatus will be more efficient if run through two or more short than through one long circulation; for while impediments are overcome by considerable differences in temperatures, the apparatus is most satisfactory when they do not differ widely.

When a boiler is placed considerably below the pipes and other surfaces, the circulation is sure to be rapid, and the circulation should be as short as possible, to have but little difference in temperature of flow and return pipes; but when boiler is placed nearly on the level of the pipes, it is often necessary to have greater differences in the temperatures, so as to secure a good circulation.

Horizontal leading pipes require to be much larger in proportion to their branches than is necessary with vertical leading or main flow pipes, because the friction in an upward pipe is exceedingly small.

Frequently pipes branching from an upright are required to circulate at different levels, as in the warming of several floors; then either one of two methods may be adopted. First, the mains are run to the highest level, and passing round such room descend to and circulate through each of the lower floors in turn, finally returning to the boiler; or each floor may have a separate range of pipes branching out of a main upright supply. By the first method the upper floors receive most of the heat, while the lower ones warm slowly. In the second method, if the laterals are taken at right angles from the upright main, the whole of the water is apt to rise to the upper floor, because of the rapidity with which water circulates in an upright pipe. This may be obviated by arranging checks or valves at the points of the lateral branches, or each floor may have a separate supply pipe rising directly from the boiler to each floor.

**Surface in Boilers.**—The extent of surface which a boiler should expose to the fire should be proportional to the quantity of pipe to be heated, and a small apparatus should have more surface of boiler in proportion to length of pipe than a larger one, as the fire is less intense and burns to less advantage in a small furnace than in a large one.

It is more economical to work with larger surface of boiler at moderate heat than to keep the boiler at its maximum temperature.

Boilers for hot water apparatus should expose the largest surface to the fire in the smallest space.

They should so effectually absorb the heat from the fuel that as little as possible may escape by the chimney.

They should allow the freest circulation of water throughout their entire extent.

They should not easily get out of order, nor rapidly deteriorate by continued use.

There is no advantage gained in using boilers containing a larger quantity of water than is required for the work to be done. The boilers are always full, the lower pipe bringing the supply of cooled water as fast as the ascending pipe carries off the warmed water.

When the water in an apparatus has been raised to the temperature at which it is desired to run it, no more fuel is necessary to maintain it at this point, if the boiler, circulating mains, and radiators contain a large volume, than if a small quantity.

It is desirable, however, that the cubic feet of water in an apparatus should be small, for the reason that in the first heating it, more fuel is required to bring it up to the desired point, and in cooling an excess of heat may have to be used before the temperature falls to where it is wanted.

*All Radiators* should be placed as near the cooling surfaces--the windows and outer walls--as possible, to prevent currents of cool air across the floors. The kind of Radiator is very important. "Safford" cast-iron Radiators are considerably more effective than wrought-iron Radiators, and are therefore recommended.

**Valves and Connections.**--Every Radiator or coil should be provided with a valve, which may be placed either on the flow or return pipe, for controlling the circulation and regulating the amount of heat given out.

All Radiator and other valves in the circulating system should be best quality valves, having full openings to permit the free passage of the water.

Air cocks must be placed at the highest point on all Radiators or coils to permit of the escape of air when the system is filled, or the admission of air when the system is to be emptied.

#### Sizes for Radiator Connections

|        |  |
|--------|--|
| 1"     | will supply a Radiator containing 50 square feet of surface. |
| 1 1/4" | " " " " 125 " "  |
| 1 1/2" | " " " " 250 " "  |

**Sizes of Mains.**--All piping should be laid out with reference to the free passage of the water in the pipes, which will be aided largely by the use of "Y's," 45's and long bends, instead of elbows, tees, etc.

Friction in the pipes hinders circulation, and for this reason no smaller pipes than 1" should be used.

Main flow pipes from the heater, from which branches may be taken, are to be preferred to the practice of taking off nearly as many pipes from the heater as there are Radiators to supply.

It is not necessary that the main flow and return pipes should equal in capacity that of all their branches. The hottest water will seek the highest level, while gravity will cause an even distribution of the heated water if the surface is properly proportioned.

It is good practice to reduce the size of the vertical mains as they ascend, say at the rate of one size for each floor.

As with steam, so with hot water, the pipes must be unconfined to allow for consequent expansion of the pipes on having their temperatures increased.

An *expansion tank* is required to keep the apparatus filled with water, which latter expands  $\frac{1}{21}$  of its bulk on being heated from 40° to 212°, and the cistern must have capacity to hold certainly this increased bulk. It is recommended that the supply cistern be placed on level with or above the highest pipes of the apparatus, in order to receive the air which collects in the mains and Radiators, and capable of holding at least  $\frac{1}{20}$  of the water in the entire apparatus.

**There are two distinct forms of modifications** of hot water apparatus, depending upon the temperature of the water.

In the first or open tank system the water is never above 212° temperature, and rarely above 200°. This method always gives satisfaction where the surface is sufficiently liberal, but in making it so its cost is considerably greater than a steam-heating apparatus.

The second method is sometimes called (erroneously) high-pressure hot water heating, or the closed system apparatus.

This form need not be high pressure. For ordinary steam heating a higher pressure than 10 lbs. is rarely used, and with no thought of danger. In a hot water apparatus with closed system and with a safety valve set to discharge at a pressure of 10 lbs. on the expansion tank, there would be no kind of danger to be feared; its temperature would be about the same as with 10 lbs. steam, and the surfaces of boiler and Radiators and other proportions would not require to be any larger or more costly than a steam apparatus, while it would be quite as effective.

Water that has been boiled freezes sooner than water that has not been boiled.

When salt water is used in an apparatus, the effect produced on cast or wrought-iron pipes and boilers by 10 per cent. of salt in solution would not be of much importance, although in process of time the apparatus would corrode in some degree. After an apparatus is once filled with salt water, any waste that occurs should be replaced by fresh water.

The larger the quantity of salt in water, the greater is the degree of cold required to freeze it. Water containing 3 per cent. of salt in solution congeals at  $28^{\circ}$ , with 6 per cent. at  $25.5^{\circ}$ , and with 11 per cent. it would freeze at  $21\frac{1}{2}^{\circ}$ .

Water at medium temperature can hold in solution nearly 36 per cent. of common salt, and at its boiling point nearly 40 per cent. Water will receive heat from iron 2.6 times as rapidly as iron will receive it from the fire.

### . . . AIR . . .

Atmospheric air is a mechanical mixture—not chemically combined—and when in its purest state consists of oxygen 20.96, nitrogen 79, and carbonic acid gas .04.

One cubic foot at temperature of  $32^{\circ}$  Fahr. under a pressure of 14.7 lbs. or 30" of mercury weighs 565.1 grains or .0807 lb., and 1 lb. is equal to 12.387 cubic feet. Its weight varies about 1 grain for each degree of heat. It is 773 times lighter than water at  $32^{\circ}$  Fahr.

The mean weight of a column one foot square and of an altitude equal to the height of the atmosphere weighs 3124.7 lbs., or  $\div 144 = 14.7$  lbs. per square inch, or  $\div 62.5$  it will support a column of water about 34 feet high, or  $\div 846$  lbs. (weight of 1 cubic foot of mercury) it will support a column of mercury 30 inches high.

The vital element in air is oxygen gas, which is remarkable for its wonderful energy, and requires nearly four times its weight of nitrogen to dilute it sufficiently to meet the requirements of life. The volume of oxygen in equal bulks of air varies with its temperature; thus dry air at  $85^{\circ}$  contains 10 per cent. less than at  $32^{\circ}$ , and when saturated with vapor the difference is 12 per cent.; so that if in winter 1500 feet of air is required, in summer 1650 feet will be necessary to supply the same quantity of oxygen. An average man requires about 1 cubic foot of oxygen per minute for respiration, and this quantity is contained in about 5 cubic feet of common air.

The motions of air and all gases are precisely alike to those of fluids.

The temperature of the air at the surface of the earth varies with the geographical position, local circumstances, and with the height above the sea level. The influence of elevation above the sea is very considerable, varying with the climate, season, and general contour of the ground. When the slope is gradual the cold produced is about  $1^{\circ}$  for 430 feet; on steep mountain slopes  $1^{\circ}$  in about 355 feet, and balloon ascensions  $1^{\circ}$  in about 330 feet.

The temperature of the surface of the ground follows closely that of the air, but at a certain depth there is a stratum, the temperature of which is invariable throughout the year, and is equal to the mean temperature of the air at that place. Below this the heat increases about  $1^{\circ}$  for every 58 feet of depth; so that if at the surface the temperature is  $62^{\circ}$ , water would boil at  $212^{\circ} - 60^{\circ} \times 58 = 8700$  feet, or  $\div 5280$  at 1.647 miles.

The rate of expansion of air and all other elastic fluids for all temperatures and densities is essentially uniform; from  $32^{\circ}$  to  $212^{\circ}$  or  $180^{\circ}$  they expand from 1000 to 1376 = .00209, or  $\frac{1}{475}$  part of their bulk or volume for each degree, and from  $212^{\circ}$  to  $680^{\circ}$  they increase in volume from  $1.97\%$  to  $2.32\%$ , or .00202 per degree.

The specific heat of air under 30" of mercury with constant pressure is .238, water being 1.00. When heated with constant volume, the pressure is increased, and the specific heat is less than when expansion is permitted.

## . . STEAM . .

*Steam* is pure water expanded by heat into an invisible vapor. Perfect steam is in no way moist, but is as dry as are the permanent gases. It has in a complete degree those properties of fluidity, mobility, elasticity, and quality of pressure, in every direction, that distinguishes gases.

Saturated steam is the normal condition of steam generated in free contact with water, and the same density and same pressure always exist in conjunction with the same temperature. It therefore is at both its condensing and generating points, *i. e.*, it is condensed. If its temperature is reduced, and more water is evaporated if its temperature is raised.

The pressure and density of steam, generated in free contact with water, rise with the temperature, and reciprocally, temperature rises with the pressure and density, the higher the temperature the more exactly proportionate to the variations of temperature. Under this condition, steam is termed "saturated" from its containing the largest amount of water possible at any given temperature.

The pressure of steam at a boiling point of 212° is equal to the pressure of the atmosphere, which is 14.7 lbs. upon a square inch.

The expansive force of the vapor of all fluids is the same at their boiling points.

A cubic inch of water evaporated under ordinary atmospheric pressure is converted into 1,610 cubic inches of steam, nearly 1 cubic foot, and it exerts a mechanical force equal to raising  $14.7 \times 144 = 2,120$  lbs. 1 foot high.

One pound pressure of steam will support a column of mercury = 2.0376 inches high.

The boiling point of water varies with the pressure of the atmosphere or vapor under which it is effected.

Steam for heating purposes possesses an advantage over hot water in the ease of its application where great inequalities and frequent alterations of level occur, and particularly when the boiler must be placed higher than the place to be heated. For buildings occupied at intervals, steam is more effective than hot water in its rapid generation of heat.

The most prominent of the properties of steam are its high expansive force, its condensation by the abstraction of its temperature, its concealed or undeveloped heat, and the inverted ratio of its pressure to the space it occupies.

The expansive force of steam arises from the absence of cohesion between and among the particles of water. If a known volume of steam of a certain pressure be made to occupy but one-half of its volume, its elastic power will be doubled.

Steam has an expanding force always equal to the pressure under which it is generated, and its temperature theoretically is always the same as that of the water in contact with it.

The sum of its sensible and latent heat is always the same and is equal to 1146° above the freezing point of water.

Under ordinary atmospheric pressure 27.222 cubic feet weigh one pound, and it has a gravity about equal to one-half that of air at 34°; but if the temperature of air be increased 160°, the gravity of steam will equal two-thirds of the weight of air.

SIZES OF MAIN STEAM AND RETURN PIPES.

| Radiating surface in square feet to be supplied. | Size of steam pipes. | Size of return pipes. |
|--|----------------------|-----------------------|
| 125 .....  | 1½                   | 1                     |
| 125 to 200 .....                                 | 1½                   | 1½                    |
| 200 to 500 .....                                 | 2                    | 1½                    |
| 500 to 1000 .....                                | 2½                   | 2                     |
| 1000 to 1500 .....                               | 3                    | 2½                    |
| 1500 to 2500 .....                               | 3½                   | 3                     |

When mains and surfaces are very much above the boiler, the pipes need not be as large as given above. Under very favorable circumstances and conditions a 4-inch pipe may supply from 2,000 to 2,500 feet of surface, a 6-inch pipe for 5,000 feet, and 10-inch pipe for 15,000 to 20,000 feet if the distance of run from boiler is not too great. Less than 1½-inch pipes should not be used horizontally in a main unless for a single radiator connection. The return sizes named are large enough in ordinary pipe work, though when horizontal pipes with many fittings are used they should be of the same diameter as the steam pipes.

## . . . HEAT . . .

*Heat* is simply a mode of motion, or an influence by which motion is produced among the atoms of substances. The motion is imperceptible, heat being detected only by sense of feeling.

It is a universal force, and is referred to as cause and effect. Heat and cold are conditions, and not substances. They are relatively, not absolutely, different, being merely higher or lower degrees of heat.

The three most apparent effects of heat, so far as they relate to the form and dimensions of bodies, are expansion, liquefaction, and vaporization. Its effect is most evident in those bodies which are the least influenced by the attraction of cohesion; thus in solids it is comparatively trifling, in liquids it is much greater, while in gases it is very considerable.

The force with which bodies expand and contract under the influence of an increase or diminution of heat is irresistible, and is one of the greatest forces in nature.

The ratio of expansion in solids and liquids increases with the temperature, while in gases it is sensibly uniform at all temperatures.

*A unit of heat* is the quantity of heat necessary to raise 1 lb. of water  $1^{\circ}$  F

*Specific heat* is the capacity of a body for heat, and is the number of heat units necessary to raise 1 lb. of any substance  $1^{\circ}$ . The specific heat of all bodies, except gases, increases with their temperatures.

*Latent heat* is the number of heat units absorbed by any body in passing from a solid state to a liquid, or from a liquid to a gaseous condition.

*Heat is transmitted or lost—*

By radiation—projected in rays and in straight lines.

By convection—rising in fluid masses or through flues.

By conduction—passing from one body to another in contact.

The heat necessary to warm a pound of water  $1^{\circ}$  will warm about  $1\frac{2}{3}$  lbs. of air  $1^{\circ}$ , or  $2\frac{1}{10}$  lbs. of vapor of water, or 9 lbs. of iron, or nearly 2 lbs. of ice, one degree. The heat necessary to convert 1 lb. of water from  $178^{\circ}$  (which is about the temperature of return water) to steam is about 1,000 units, and this will heat 52,000 cubic feet of air  $1^{\circ}$ , or 5,200 cubic feet  $10^{\circ}$ , or 52 feet  $100^{\circ}$ , without making allowance for the increase of its bulk because of its expansion, which for a difference of  $100^{\circ}$  will equal nearly 20 per cent. of its original bulk.



## .. WATER ..

Whether as a solid, liquid, or gas, water is one of the most wonderful substances in nature. At all temperatures above 32° F. the motion of heat is sufficient to keep its molecules from rigid union; but at 32° the motion becomes so reduced that the atoms seize upon each other and aggregate to a solid.

It is composed by a chemical union of oxygen and hydrogen in the proportions of:

By weight, oxygen, 88.9 parts; hydrogen, 1.11 parts.  
By volume, " 1 " " 2 "

Liquids transmit pressure equally in all directions, unchanged and without loss of power. This equality of pressure is their most characteristic property.

Water when heated from 40°—which is nearly the temperature at its maximum density—to 212° expands .0466 times its volume, or .00027 of its bulk for each degree, making its increase for 180° equal to 1 cubic foot in 21.41 feet. Below 39.1°, its point of maximum density, its ratio of expansion decreases at first slowly, but progresses rapidly to the point of congelation, where it suddenly expands .0855 of its volume; a cubic foot of ice weighing 57.5 lbs., or about 5 lbs. less than when at 40° temperature. At 46° it has about the same volume as at 32°.

It is compressible at the rate of about  $\frac{1}{21,400}$  or about  $\frac{1}{100}$  of an inch in 18.1 feet by each atmosphere or pressure of 15 lbs. per square inch. When the pressure is removed, its elasticity restores its original bulk. By compression, Mr. Perkins, of London, required a pressure of 15,000 lbs. to reduce water  $\frac{1}{24}$  part of its volume. Water at 39.1° is taken as the unit of weight upon which the specific gravity of steam is based.

A standard gallon at 39.1° Fah., Barometer at 30" mercury, weighs 8.34 pounds, and is equal to 231 cubic inches.

A pound of distilled water at 39.88°, Bar. 30", is equal to 27.7 cubic inches, and a cubic inch weighs 252.69 grains. A cubic foot contains 7.48 gallons, and at 39.83° weighs 998 ounces or 62.83 lbs. advoirdupois, and is 828 times heavier than atmospheric air. For ease of calculation, its weight is taken as 1,000 ounces or 62.5 lbs.

Water at 1,000 ounces is assumed as unity in the comparison of gravity of different substances.

It evaporates at all temperatures, dissolves more substances than any other agent, and has a greater capacity for heat than any other known substance except hydrogen gas.

Twenty volumes of water absorb one volume of air under atmospheric pressure.

A miner's inch is a measure for the flow of water, and is an opening 1" square through a plank 2" thick under a head of 6" of water to the upper edge of the opening. It will discharge  $11\frac{3}{4}$  gallons in one minute.

A cylinder  $3\frac{1}{2}$  inches in diameter and 6 inches high will hold almost exactly one quart, and one 7 inches in diameter and 6 inches high will hold very nearly one gallon.

The ratio of fresh water to salt water is about as is 36 to 35 by weight.

## RADIATION OF HEAT

Radiation of heat is diffusion of heat by projection of it in right lines into space, from a body having a higher temperature than space surrounding it, or body or bodies enveloping it.

Radiation is affected by nature of surface of body: thus, black and rough surfaces radiate and absorb more heat than light and polished surfaces. Bodies which radiate heat best absorb it best.

Radiant heat passes through moderate thicknesses of air and gas without suffering any appreciable loss or heating them. When a polished surface receives a ray of heat, it absorbs a portion of it and reflects the rest. The quantity of heat absorbed by the body from its surface is the measure of its absorbing power, and the heat reflected that of its reflecting power.

When temperature of a body remains constant it is in consequence of quantity of heat emitted being equal to quantity of heat absorbed by body.

Reflecting power of a body is complement of its absorbing power; or, sum of absorbing and reflecting powers of all bodies is the same. Thus, if quantity of heat which strikes a body = 100, and radiating and reflecting power each 90, the absorbent would be 10.

## CONDUCTION OR CONVECTION OF HEAT

Air and gases are very imperfect conductors. Heat appears to be transmitted through them almost entirely by conveyance, the heated portions of air becoming lighter, and diffusing the heat through the mass in their ascent. Hence, in heating a room with air, the hot air should be introduced at lowest part. Convection of heat refers to transfer and diffusion of heat in a fluid mass, by means of the motion of the particles of the mass.

## STEAM HEATING

*The method of warming buildings by steam* depends upon the rapid condensation of steam into water when admitted into any vessel which is not so hot as itself. At the moment of condensation the latent heat of the steam is given out to the vessel containing it, and thus diffuses the heat to the surrounding space.

*A low-pressure gravity apparatus* is the most healthful, economical, cleanly, and perfect heating appliance known, and may be constructed to heat a single room or the largest building with a uniformity that cannot be attained by any other means.

A gravity apparatus is one without an outlet whose circulation is perfect, wasting no water and requiring no mechanical means for returning the water of condensation to the boiler. It has been very properly likened unto the circulation of blood in the human system.

This form of apparatus is extensively employed in warming private houses, churches, schools, and other public buildings, with very satisfactory results. Its chief merits are its safety, noiselessness, the ease with which it is managed, the low and uniform temperature of its surfaces, and the positive return of the water of condensation to the boiler under all conditions.

**A Low Pressure Gravity Circulation Apparatus** consists of—

*The Boiler*, with its various attachments for the automatic regulation of its draughts and pressures.

*Main Steam Pipes and Risers* for conveying the steam to the various parts of a building to be warmed, and the corresponding return risers and mains for the return of condensation to the boiler.

*Relief Pipes* for relieving the mains and risers of the water of condensation, and for equalizing the pressure throughout the apparatus.

*Safford Radiators* for the several rooms to be warmed, with their necessary valves and connections.

**There are Two Systems** by which the steam may be communicated when desired.

1st. *By direct radiation*, consisting of radiators, as illustrated on pages 8 to 39, placed within a room or building to warm the air and maintain its temperature. This system is not connected with any definite method of ventilation.

2nd. *By indirect radiation*, embracing all heating surfaces placed outside the rooms to be warmed, and can only be used in connection with some system of ventilation. This form of surface warms only the air that passes into a room, and has to raise the temperature of all the air admitted to that room in order to maintain any desired temperature, and make up the loss by ventilation. This surface is generally divided into many parts placed near the lower ends of vertical flues leading to the several rooms to be warmed. For this method of surface a building should be arranged especially with some definite system of flues sufficient to change the entire air of an apartment at least once in an hour.

**There are Five Systems** by which a building may be furnished with circulating pipes for a steam apparatus.

1st. *With main steam pipes and risers*, with accompanying return pipes. When properly constructed, and with pipes of sufficient area, this method will work satisfactorily at any pressure, and is the system usually employed in large buildings.

2nd. *With main steam pipes and risers*, with accompanying return main, and with separate return risers for each coil or heater. These several return risers must not connect with each other except below the water line of the boiler. When properly constructed this method will be perfectly noiseless, and the air in the pipes is readily disposed of. This system should always be used in private houses and in buildings where extremely low pressures are employed.

3rd. *Main steam pipes and risers* with corresponding return mains, but without separate return risers, the steam risers conveying the water of condensation back through a relief to the main return pipes on floor of basement.

4th. *A single pipe system* in which there is but one steam pipe run from the top of the boiler and thence vertically to the several radiators which it is to supply—single branches being taken off for each. The water of condensation returns through these to the steam pipe, and considerable pitch is necessary to insure the water returning against the steam current.

This system is not advised except where the distances to be run horizontally are small, and the radiating surfaces standing nearly in a line above the other.

5th. *A single pipe for every heater* runs direct from the top of the boiler, rising continually toward the heaters, and with sufficient area to allow the steam to rise to the heaters, while the water of condensation is returned through the same pipes to the boiler. This system is identical with that described in No. 4, except that the steam supply pipe being subdivided there is less difficulty likely to occur from conflict of the currents of steam and water of condensation.

By systems Nos. 3, 4, and 5, a slight saving in the first cost of the apparatus is made, consisting of a return line of piping, and rendering necessary but a single valve for each of the heaters. These systems are not, however, recommended except for very small apparatus.

*The low pressure gravity apparatus* depends for a circulation on the difference of level of water in the return riser and the boiler, without regard to the steam pressure in any part of the distributing pipes, but the maximum pressure of steam carried must never exceed the equivalent of a difference in the level of the water between the water line of the boiler and the lowest point of the distributing main.

To return the water of condensation in the apparatus directly to the boiler under all conditions of pressure, the main pipes must be large enough to maintain the pressure of the boiler to within one pound in every part of the apparatus, and the water line of the boiler should be not less than four feet from the bottom of the horizontal main at its lowest part, though somewhat less difference in level can be used with safety, provided a less difference of pressure is carried between the flow and return mains.

**Steam Boilers.**—Boilers for steam warming should have few parts, and be as simple in their construction as it is possible to make them. They should admit of easy access for cleaning and repairs, and be capable of evaporating as much water as the pipes can condense in equal times. The most economical size is a medium one, and a departure therefrom occasions a loss of effect, a very large or small boiler giving less duty for fuel consumed than a medium size properly proportioned to the work to be done. Boilers are recommended that have the largest amount of direct fire surface with a medium of indirect surface, as it is desirable in house heating to have slow combustion in order to reduce as much as possible the necessary attendance.

**To Estimate Size of Boiler.**—For boilers of moderate heating surface, such as have been in general use for house warming, the ordinary method of estimating the size of boiler has been, first, to obtain the amount of steam likely to be condensed by the radiating surface, and from this adapt the boiler accordingly.

Economy is, however, chiefly obtained by so proportioning the boiler that for every square inch of grate area there should be the largest practicable amount of heating surface over which the flame and smoke are to be passed and cooled on their way to the flue. It is obvious that the more nearly the gases are cooled to the actual temperature of the boiler before being ejected, the less heat is lost and the greatest number of units retained for each pound of coal burned.

It has been found by actual experiment that vertical tube radiators emit about  $2\frac{1}{2}$  heat units per square foot per hour for each degree difference between temperatures of the pipe surface and the surrounding air; so that with pipe surface at 212 degrees and the air at 70, their difference in temperature would be 142 degrees. This, then, multiplied by the above  $2\frac{1}{2}$  units, gives an emission of 318 heat units per hour per square foot of surface.

There are approximately 1,000 heat units in a pound of steam, and hence each square foot of surface would condense about .31 lbs. of steam per hour.

In practice like the above, where the boiler surface is deficient and the products of combustion pass to the chimney at a higher temperature than they should, one square foot of boiler surface will evaporate approximately  $2\frac{1}{2}$  lbs. of water per hour, and  $2\frac{1}{2}$  lbs. divided by .31 gives a ratio of 1 square foot of boiler to about 8 square feet of radiating surface in the apparatus.

**Radiators** are the most important feature in connection with a steam or hot water plant; those most generally used throughout Canada and the United States are cast-iron, with concave surfaces and *Screwed Nipple Connections*. The only Radiator made on this principle is the "Safford," which by experts has been tested and found superior to all other forms of radiation upon the market. It is found that greater possibility of ornamental designs are to be had by the use of "Safford" Radiators. Cast-iron being homogeneous gives off heat with greater freedom, representing a superiority over wrought-iron as a Radiator of from 18 to 25 per cent.

## Safford Radiators

### Indirect Radiation and Ventilation

Is shown very clearly by the accompanying engraving. All the radiating surface, consisting of a "stack" of cast-iron loops (as shown on page 41), is placed in the cellar, and is encased in an air-tight box communicating with the outside atmosphere by a flue.

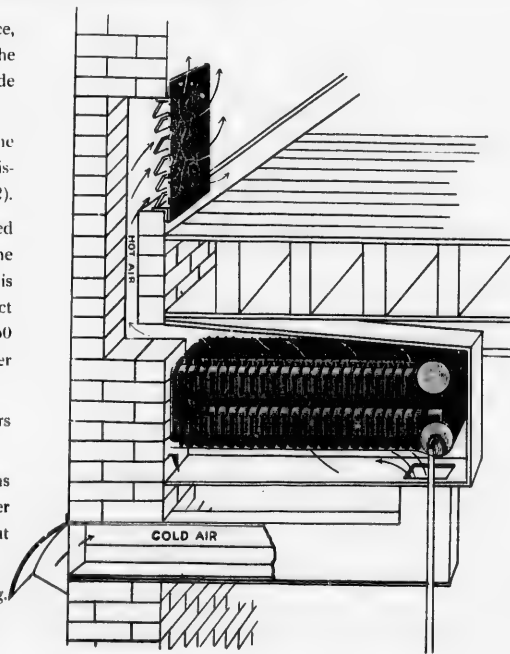
The steam is admitted to the stack and is there condensed, heating the cold air which flows around it, which ascends, and by means of flues is distributed throughout the several apartments (see specification pages 131 and 132).

The air is thus thoroughly warmed, but is not superheated or contaminated with gases, as in the case with a furnace; hence fresh warm air flows into the rooms whenever the registers are open. The ventilation obtained by this method of heating is absolutely perfect, but is not quite as economical as direct radiation, as it requires a larger amount of radiating surface in the stacks (50 per cent. increase), uses more steam, and consequently requires greater boiler capacity.

It is a most agreeable method of heating, and avoids the use of radiators in the rooms, thus saving floor space.

It is universally conceded desirable to use both indirect and direct systems—that is, by warming all or part of the first floor by the indirect, and the upper floors by the direct system, which gives perfect ventilation, and the cost is but little above that of the (entire) direct system.

On pages 134 and 135 we present plans of the indirect system of heating.



# Safford Radiators Flow and Return Pipes

To proportion pipe areas to radiating surface the use of multipliers is convenient. When the surface to be supplied exceeds 2,500 feet, multiply the number of square feet by .01 for indirect radiation, and by .008 for direct radiation, and the product gives the approximate area of pipe in square inches. The actual size of the pipe will be the pipe which has the area NEAREST to that found by the calculation.

## SIZES OF FLOW AND RETURN PIPES APPROXIMATELY PROPORTIONED TO SURFACE IN RADIATORS

BY JOHN J. HOGAN

| Size of Pipe<br>Nominal<br>Diameter<br>Inches | MAINS   |   |   | BRANCHES AND RISERS  |   |  |
|---|---|---|---|--|---|--|
|   | Square Feet of Surface<br>in Indirect Radiators<br>in Cellar or Basement. | Square Feet of Surface<br>in Direct Radiators on<br>one or more floors.<br>Average. | Square Feet of Surface<br>in Radiators on First<br>Floor, or 10 ft. to 15 ft.<br>above level of fire. | Square Feet of Surface<br>in Radiators on Second<br>Floor, or 15 ft. to 25 ft.<br>above level of fire. | Square Feet of Surface<br>in Radiators on Third<br>Floor, or 25 ft. to 35 ft.<br>above level of fire. | Square Feet of Surface<br>in Radiators on Fourth<br>Floor, or 35 ft. to 45 ft.<br>above level of fire. |
| 3/4   |   |   | 50  | 40   | 45  | 50   |
| 1   |   |   | 50  | 75   | 80  | 85   |
| 1 1/4   | 100   | 135   | 110   | 120  | 135   | 150  |
| 1 1/2   | 135   | 220   | 180   | 195  | 210   | 230  |
| 2   | 225   | 350   | 200   | 320  | 350   | 370  |
| 2 1/4   | 320   | 460   | 400   | 490  | 525   | 550  |
| 3   | 500   | 675   | 620   | 650  | 690   | 730  |
| 3 1/4   | 650   | 850   | 820   | 870  | 920   | 970  |
| 4   | 850   | 1100  | 1050  | 1120   | 1185  | 1250   |
| 4 1/4   | 1050  | 1350  | 1325  | 1400   | 1485  | 1560   |
| 5   | 1350  | 1700  |   |  |   |  |
| 6   | 2000  | 3600  |   |  |   |  |
| 7   | 3000  | 4800  |   |  |   |  |
| 8   | 5000  | 6200  |   |  |   |  |
| 9   | 6300  | 7700  |   |  |   |  |
| 10  | 7900  | 9800  |   |  |   |  |
| 11  | 9500  | 11800   |   |  |   |  |
| 12  | 11400   | 14000   |   |  |   |  |

# Safford Radiators

## Wrought-Iron Welded Pipe

FOR STEAM, GAS, WATER, OR OIL.

1 inch and below, butt-welded; prove to 300 pounds per square inch, hydraulic pressure.

1½ inch and above, lap-welded; prove to 500 pounds per square inch, hydraulic pressure.

TABLE OF STANDARD SIZES

| Inside Diameter,<br>Nominal. | Actual Outside<br>Diameter. | Thickness. | External<br>Circumference. | Length of Pipe, per<br>Square Foot of<br>Radiating Surface. | Actual<br>Internal Area. | External<br>Area. | Length of Pipe<br>Containing<br>One Cubic Foot. | Weight per Foot<br>of Length. | No. of Threads<br>per Inch of<br>Screw. | Contents in<br>Gallons per Foot. |
|------------------------------|-----------------------------|------------|----------------------------|---|--------------------------|-------------------|---|-------------------------------|---|----------------------------------|
|                              | Inches                      | Inches     | Inches                     | Feet  | Inches                   | Inches            | Feet  | Lbs.                          |   |                                  |
| ½                            | .405                        | .008       | 1.272                      | 9.44  | .6572                    | .129              | 2500.   | .243                          | 27                                      | .0006                            |
| ¾                            | .54                         | .008       | 1.606                      | 7.075   | .1041                    | .229              | 1385.   | .422                          | 18                                      | .0026                            |
| 1                            | .675                        | .001       | 2.121                      | 5.457   | .1916                    | .358              | 751.5   | .561                          | 18                                      | .0057                            |
| 1½                           | .84                         | .100       | 2.652                      | 4.502   | .3048                    | .554              | 472.1   | .845                          | 14                                      | .0102                            |
| 2                            | 1.05                        | .113       | 3.290                      | 3.657   | .3333                    | .806              | 270.  | 1.126                         | 14                                      | .0230                            |
| 2½                           | 1.315                       | .131       | 4.131                      | 2.963   | .3827                    | 1.357             | 166.9   | 1.670                         | 11½                                     | .0408                            |
| 3                            | 1.46                        | .149       | 5.215                      | 2.301   | 1.490                    | 2.164             | 96.25   | 2.258                         | 11½                                     | .0658                            |
| 3½                           | 1.9                         | .145       | 5.960                      | 2.01  | 2.038                    | 2.835             | 70.65   | 2.694                         | 11½                                     | .0918                            |
| 4                            | 2.375                       | .154       | 7.461                      | 1.611   | 2.355                    | 4.430             | 42.36   | 3.667                         | 11½                                     | .1632                            |
| 4½                           | 2.875                       | .204       | 9.032                      | 1.328   | 4.789                    | 6.491             | 30.11   | 5.773                         | 8                                       | .2550                            |
| 5                            | 3.5                         | .217       | 10.993                     | 1.091   | 7.388                    | 9.621             | 19.49   | 7.547                         | 8                                       | .3673                            |
| 5½                           | 4.                          | .236       | 12.566                     | .955  | 9.837                    | 12.506            | 14.50   | 9.655                         | 8                                       | .4908                            |
| 6                            | 4.5                         | .247       | 14.137                     | .849  | 12.730                   | 15.964            | 11.31   | 10.728                        | 8                                       | .6526                            |
| 6½                           | 5.                          | .247       | 15.708                     | .765  | 15.9.9                   | 19.6.5            | 9.63  | 12.492                        | 8                                       | .8263                            |
| 7                            | 5.563                       | .250       | 17.475                     | .689  | 19.900                   | 24.269            | 7.21  | 14.564                        | 8                                       | 1.020                            |
| 7½                           | 6.025                       | .280       | 20.813                     | .577  | 28.869                   | 34.471            | 4.98  | 18.767                        | 8                                       | 1.463                            |
| 8                            | 6.625                       | .311       | 21.054                     | .505  | 38.737                   | 45.663            | 3.72  | 23.110                        | 8                                       | 1.989                            |
| 8½                           | 8.025                       | .322       | 27.090                     | .444  | 50.031                   | 58.126            | 2.88  | 28.318                        | 8                                       | 2.611                            |
| 9                            | 9.088                       | .344       | 30.433                     | .394  | 63.633                   | 73.715            | 2.36  | 34.6.7                        | 8                                       | 3.300                            |
| 10                           | 10.75                       | .398       | 33.722                     | .355  | 78.838                   | 90.702            | 1.89  | 40.411                        | 8                                       | 4.081                            |

# Safford Radiators

## Heating Surfaces

To approximate the amount of heating surfaces for warming buildings (to 70 degrees at zero weather), much depends upon the class of building to be heated; it is necessary to provide for window surface and leakage in windows, also number of exposed walls. Much blame is attached at times, by the inexperienced, to the inability of the furnace to do the work, and in this we ask you to hesitate and ascertain if the Radiation provided is of the construction having large full water-ways, as small passages create friction, and friction means increased consumption of fuel and hard work for the furnace. Safford Radiators are the only Heaters made with large and unobstructed water-ways.

We give below a table which may be of use in calculating radiating surfaces:

### PROPORTIONING SURFACE IN RADIATORS TO CUBIC CONTENTS OF APARTMENTS

External Temperature 0° Fahr.

Internal Temperature 70° Fahr.

Temperature of Water in Radiators 160° Fahr.

| Description of Apartments Warmed.                   | Direct Radiation.                               | Indirect Radiation. |
|---|---|---------------------|
|   | One Square Foot of Surface in Radiators, Heats. |                     |
| Dwelling apartments on first floor .....            | 25 to 35 cubic feet                             | 15 to 25 cubic feet |
| Dwelling apartments on second and upper floors..... | 30 to 45 "                                      | 20 to 30 "          |
| Dwelling bath rooms .....                           | 15 to 25 "                                      | 10 to 20 "          |
| Dwelling halls .....                                | 20 to 30 "                                      | 15 to 25 "          |
| Schoolrooms, offices, etc. ....                     | 30 to 60 "                                      | 25 to 40 "          |
| Factories, stores, etc.....                         | 45 to 70 "                                      | 25 to 40 "          |
| Auditoriums, churches, etc.....                     | 80 to 100 "                                     | 50 to 80 "          |

Care must be exercised to provide for any special conditions, such as exposure of building, material for construction, location, and length and size of mains governing plant under consideration.

In estimating the radiating surface, it should be borne in mind that a large surface at a comparatively low temperature gives a much pleasanter atmosphere than a small surface at a high temperature.

Excess of surface is no discomfort, since the temperature can easily be controlled by varying the fire or by valve on Radiator.



# Safford Radiators

WEIGHT PER FOOT OF WROUGHT IRON PIPE

| Size.              | Weight.    | Size.               | Weight     |
|--------------------|------------|---------------------|------------|
| $\frac{3}{4}$ inch | 1.126 lbs. | $3\frac{1}{4}$ inch | 9.055 lbs. |
| 1 "                | 1.670 "    | 4 "                 | 10.728 "   |
| $1\frac{1}{4}$ "   | 2.258 "    | $4\frac{1}{2}$ "    | 12.492 "   |
| $1\frac{1}{2}$ "   | 2.604 "    | 5 "                 | 14.564 "   |
| 2 "                | 3.667 "    | 6 "                 | 18.767 "   |
| $2\frac{1}{2}$ "   | 5.773 "    | 7 "                 | 23.271 "   |
| 3 "                | 7.547 "    | 8 "                 | 28.180 "   |

TABLE OF PRESSURE DUE TO HEIGHT

| Feet Head | Equals Pressure Per Sq. Inch | Feet Head | Equals Pressure Per Sq. Inch | Feet Head | Equals Pressure Per Sq. Inch |
|-----------|------------------------------|-----------|------------------------------|-----------|------------------------------|
| 1         | 0.34                         | 35        | 15.16                        | 70        | 30.32                        |
| 5         | 2.16                         | 40        | 17.32                        | 75        | 32.48                        |
| 10        | 4.33                         | 45        | 19.49                        | 80        | 34.65                        |
| 15        | 6.49                         | 50        | 21.65                        | 85        | 36.82                        |
| 20        | 8.66                         | 55        | 23.82                        | 90        | 38.98                        |
| 25        | 10.82                        | 60        | 25.99                        | 95        | 41.15                        |
| 30        | 12.99                        | 65        | 28.15                        | 100       | 43.31                        |

TABLE OF EXPANSION OF WROUGHT AND CAST IRON PIPE TO WITHIN ONE-HUNDREDTH PART OF AN INCH.

| Temperature of the Air when the Pipe is Fitted | Length of Pipe when Fitted | Length of Pipe, when Heated to |        |                         |        |                         |        |                          |        |
|--|----------------------------|--------------------------------|--------|-------------------------|--------|-------------------------|--------|--------------------------|--------|
|  |                            | 215 or 1 lb. of Steam          |        | 265 or 25 lbs. of Steam |        | 297 or 50 lbs. of Steam |        | 338 or 100 lbs. of Steam |        |
|  |                            | Feet                           | Inches | Feet                    | Inches | Feet                    | Inches | Feet                     | Inches |
| 0  | 100                        | 100                            | 1.72   | 100                     | 2.12   | 100                     | 2.31   | 100                      | 2.70   |
| 32   | 100                        | 100                            | 1.47   | 100                     | 1.78   | 100                     | 2.12   | 100                      | 2.45   |
| 64   | 100                        | 100                            | 1.21   | 100                     | 1.61   | 100                     | 1.86   | 100                      | 2.19   |
| CAST IRON                                      |                            |                                |        |                         |        |                         |        |                          |        |
| 0  | 100                        | 100                            | 1.59   | 100                     | 1.96   | 100                     | 2.20   | 100                      | 2.50   |
| 32   | 100                        | 100                            | 1.36   | 100                     | 1.65   | 100                     | 1.96   | 100                      | 2.27   |
| 64   | 100                        | 100                            | 1.12   | 100                     | 1.43   | 100                     | 1.73   | 100                      | 2.00   |

# Safford Radiators

TABLE SHOWING THE RELATIVE AREAS OF STANDARD WROUGHT IRON GAS, WATER, AND STEAM PIPE, FROM  $\frac{1}{8}$  TO 9 INCHES INCLUSIVE

| Sizes          | $\frac{1}{8}$ | $\frac{1}{4}$ | $\frac{3}{8}$ | $\frac{1}{2}$  | $\frac{5}{8}$  | 1              | $1\frac{1}{8}$ | $1\frac{1}{4}$ | 2              | $2\frac{1}{2}$ | 3              | $3\frac{1}{2}$ | 4              | 5              | 6              | 7              | 8              | 9              |
|----------------|---------------|---------------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| $\frac{1}{8}$  | 1             |               |               |                |                |                |                |                |                |                |                |                |                |                |                |                |                |                |
| $\frac{1}{4}$  |               | 4             | 9             | 16             | 25             | 36             | 49             | 64             | 81             | 100            | 121            | 144            | 169            | 196            | 225            | 256            | 289            | 324            |
| $\frac{3}{8}$  |               |               | 1             | $1\frac{1}{4}$ | $2\frac{1}{4}$ | 4              | 6              | 9              | 16             | 25             | 36             | 49             | 64             | 81             | 100            | 121            | 144            | 169            |
| $\frac{1}{2}$  |               |               |               | 1              | $1\frac{1}{2}$ | 2              | 3              | 4              | 6              | 9              | 12             | 16             | 21             | 25             | 36             | 49             | 64             | 81             |
| $\frac{5}{8}$  |               |               |               |                | 1              | $1\frac{1}{4}$ | $1\frac{3}{4}$ | 2              | 3              | 4              | 6              | 9              | 12             | 16             | 21             | 25             | 36             | 49             |
| 1              |               |               |               |                |                | 1              | $1\frac{1}{4}$ | $1\frac{1}{2}$ | 2              | 3              | 4              | 6              | 9              | 12             | 16             | 21             | 25             | 36             |
| $1\frac{1}{8}$ |               |               |               |                |                |                | 1              | $1\frac{1}{4}$ | $1\frac{1}{2}$ | 2              | 3              | 4              | 6              | 9              | 12             | 16             | 21             | 25             |
| $1\frac{1}{4}$ |               |               |               |                |                |                |                | 1              | $1\frac{1}{4}$ | $1\frac{1}{2}$ | 2              | 3              | 4              | 6              | 9              | 12             | 16             | 21             |
| 2              |               |               |               |                |                |                |                |                | 1              | $1\frac{1}{4}$ | $1\frac{1}{2}$ | 2              | 3              | 4              | 6              | 9              | 12             | 16             |
| $2\frac{1}{2}$ |               |               |               |                |                |                |                |                |                | 1              | $1\frac{1}{4}$ | $1\frac{1}{2}$ | 2              | 3              | 4              | 6              | 9              | 12             |
| 3              |               |               |               |                |                |                |                |                |                |                | 1              | $1\frac{1}{4}$ | $1\frac{1}{2}$ | 2              | 3              | 4              | 6              | 9              |
| $3\frac{1}{2}$ |               |               |               |                |                |                |                |                |                |                |                | 1              | $1\frac{1}{4}$ | $1\frac{1}{2}$ | 2              | 3              | 4              | 6              |
| 4              |               |               |               |                |                |                |                |                |                |                |                |                | 1              | $1\frac{1}{4}$ | $1\frac{1}{2}$ | 2              | 3              | 4              |
| 5              |               |               |               |                |                |                |                |                |                |                |                |                |                | 1              | $1\frac{1}{4}$ | $1\frac{1}{2}$ | 2              | 3              |
| 6              |               |               |               |                |                |                |                |                |                |                |                |                |                |                | 1              | $1\frac{1}{4}$ | $1\frac{1}{2}$ | 2              |
| 7              |               |               |               |                |                |                |                |                |                |                |                |                |                |                |                | 1              | $1\frac{1}{4}$ | $1\frac{1}{2}$ |
| 8              |               |               |               |                |                |                |                |                |                |                |                |                |                |                |                |                | 1              | $1\frac{1}{4}$ |

Example—To find how many  $\frac{1}{8}$  inch pipes it takes to equal 1 inch pipe, we find the smaller size ( $\frac{1}{8}$  inch) in first column on the left, and follow the line to the larger size at top of table, and thus find that our 1 inch pipe is equal to 64,  $\frac{1}{8}$  inch pipes.

# Safford Radiators

## THE POWER OF CHIMNEYS TO STEAM BOILERS, HAVING FLUES 100 FEET LONG IN CIRCUIT FROM FURNACE TO CHIMNEY

BY THOMAS BOX

| Size at the<br>Top<br>Inside |        | 40 Feet |        | 60 Feet |        | 80 Feet |        | 100 Feet |        | 120 Feet |        | 150 Feet |        |
|------------------------------|--------|---------|--------|---------|--------|---------|--------|----------|--------|----------|--------|----------|--------|
|                              |        | Round   | Square | Round   | Square | Round   | Square | Round    | Square | Round    | Square | Round    | Square |
| Feet                         | Inches | H.P.    | H.P.   | H.P.    | H.P.   | H.P.    | H.P.   | H.P.     | H.P.   | H.P.     | H.P.   | H.P.     | H.P.   |
| 1.                           | 0.     | 6.4     | 8.1    |         |        |         |        |          |        |          |        |          |        |
| 1.                           | 3.     | 10.9    | 13.9   | 12.8    | 16.3   |         |        |          |        |          |        |          |        |
| 1.                           | 6.     | 16.6    | 21.0   | 19.5    | 24.8   | 21.7    | 27.5   |          |        |          |        |          |        |
| 1.                           | 9.     | 23.6    | 30.0   | 27.9    | 34.2   | 31.1    | 40.0   |          |        |          |        |          |        |
| 2.                           | 0.     | 31.9    | 41.0   | 37.3    | 47.5   | 42.3    | 53.8   | 45.7     | 58.2   |          |        |          |        |
| 2.                           | 3.     |         |        | 49.4    | 62.8   | 55.3    | 70.4   | 60.0     | 76.4   | 63.8     | 81.2   |          |        |
| 2.                           | 6.     |         |        | 65.3    | 83.1   | 70.4    | 90.0   | 76.5     | 97.4   | 81.      | 103.   | 85.      | 108.   |
| 2.                           | 9.     |         |        | 78.     | 100.0  | 88.     | 112.   | 94.9     | 121.   | 101.     | 128.   | 106.     | 135.   |
| 3.                           | 0.     |         |        | 94.     | 123.0  | 106.    | 135.   | 114.     | 145.   | 129.     | 157.   | 130.     | 165.   |
| 3.                           | 6.     |         |        |         |        | 150.    | 191.   | 163.     | 207.   | 175.     | 223.   | 186.     | 237.   |
| 4.                           | 0.     |         |        |         |        | 202.    | 257.   | 220.     | 280.   | 235.     | 300.   | 252.     | 321.   |
| 5.                           | 9.     |         |        |         |        |         |        | 360.     | 458.   | 388.     | 494.   | 415.     | 528.   |
| 6.                           | 0.     |         |        |         |        |         |        |          |        | 577.     | 734.   | 615.     | 783.   |

NOTE.—The power of the Chimneys in this table is three-fourths of their absolute maximum power; thus the maximum power of a chimney 3 ft. 6 in. diameter, 80 ft. high, is  $\frac{150 \times 4}{3} = 200$  horse-power, etc.

# Safford Radiators

## Contract and Specification for Hot Water Heating Apparatus

To ..... 189

We submit herewith specification and tender for construction of a first-class Hot Water Heating Apparatus in your .....

**Furnace**—Furnish complete, and set up in basement ..... No. .... Hot Water Boiler, with smoke stack same size as opening on top of Boiler, a full set of fire tools to accompany the same.

**Radiators**—Provide and fit up in apartments to be heated ..... "Safford" Patent Radiators ..... Pattern, containing in all ..... square feet of surface, made up as follows :

| Heights     | 20½ in. | 26½ in. | 32½ in. | 38½ in. | 42½ in. |
|-------------|---------|---------|---------|---------|---------|
| Square feet |         |         |         |         |         |

**Expansion Tank**—Furnish and set in place one heavy Galvanized Iron Tank, fitted with all necessary mountings.

**Piping**—Provide and fit two (1½ in. and 1¼ in.) supply and return pipes from Boiler to Heaters, the supply and return to be the same size and separate for each floor, and must be carefully graded and so arranged as to obtain a free circulation of hot water through every heater with a low fire.

All main and return pipes to be properly suspended from basement ceiling with cast or wrought-iron hangers of best make, fastened to timbers overhead.

**Ceiling and Floor Plates**—Where pipes pass through floors or ceilings, the openings shall be fitted with nickel-plated ceiling and floor plates.

**Temperature Regulator**—Provide one No. 4 Powers Temperature Regulator (and connect same to system) to automatically regulate the temperature of the building to any degree of heat desired from 55 to 70 degrees Fahr.

## Safford Radiators

### Hot Water Specification—Continued.

**Valves and Air Cocks**—Each radiator to be furnished with a nickel-plated wood wheel radiator valve of full opening ; also with a nickel-plated air cock with wood wheel.

**Tank**—Provide automatic water tank to supply water to the system, to be placed at least three feet above the highest radiator, and fitted with automatic ball cock, also globe and check valve, and connect with 1½ inch overflow pipe direct to drain.

**Blow-off Cock**—furnish, feed, and draw-off cock of proper size.

**Covering**—All supply and return pipes in basement to be well covered with ¾ inch hair felt and canvas, securely sewn on.

**Bronzing**—All radiators and exposed pipes above cellar to be neatly bronzed, or painted plain, as owner may select.

**Carpenter Work**—All carpenter work to be paid for by owner.

**Extras, Changes, and Alterations**—Any alteration or deviation from the plans agreed upon, involving extra expense, will be subjected to an additional charge.

The workmanship and materials used to be of the best description, and the apparatus to be left perfect and in good running order.

**Proposal**—We offer to construct and furnish a Hot Water Heating Apparatus, complete, in accordance with the above specification, for the sum of ..... dollars (\$ .....).

**Terms**—Payments to be made as the work progresses, at the rate of ..... per cent. of the value of work done and material deposited ; the balance to be paid within 30 days after completion of the work.

**Note**—The contractors for this work do not hold themselves responsible for delays occasioned by strikes, or other causes beyond their control ; nor will they be responsible for the safety of a heating apparatus while being run for temporary heating,, unless the same is in charge of their own employees.

# Safford Radiators

## Specification for a Low Pressure Steam Heating Apparatus

For Heating by the DIRECT System, with a Steam Pressure of from  
one to five pounds per square inch.

---

**Boiler**—Furnish and erect in the cellar, in position as shown on plans.....boiler....., of the latest improved design; the said boiler to be guaranteed of ample capacity to furnish all steam required by the radiators.

**Fixtures**—Furnish for said generator the following improved attachments, viz.: One steam gauge, one safety valve, one water column, one glass water-gauge (with fixtures), three gauge cocks, and all valves, pipes, and fittings necessary to render their connection to the boiler complete.

**Regulator**—Furnish with boiler one Powers Temperature Regulator, No. 3, and connect same properly to boiler, for the purpose of automatically controlling the temperature of the building.

**Fire Tools**—Furnish with boiler the following tools, viz.: One hoe, one poker, one slice bar, and one steel flue brush of suitable size.

**Smoke Pipe**—Connect the boiler to chimney by means of smoke pipe, of suitable dimensions, with damper in same.

**System of Piping**—The system of piping throughout will be constructed and erected on the "Double Pipe Gravity Return" plan, and all runs of pipe will be of ample size to readily perform the service for which they are designed.

**Steam and Return Piping**—Furnish and erect runs of horizontal supply and return mains, as shown on the plans; all such runs to be carefully graded, and run in true straight lines, and all horizontal overhead piping to be suspended from ceiling by means of adjustable pipe hangers. From the supply and return mains, branch connecting pipes will be run to and connected with the radiators on first story, and to lines of vertical "riser pipes" which connect with the radiators on second story; also provide the necessary vertical drip pipes from "riser pipes," connected into a main return pipe, and discharging into the boiler, insuring the active delivery of dry steam to the radiating surface, and the easy flow of water of condensation back to the boiler. Side by side with supply main, erect a line of main-air pipe, and from such air main extend branch lines with each line of "riser pipes," and to all radiators,

# Safford Radiators

## Specification Low Pressure Steam—Continued.

**Radiators**—Provide and fit up in different apartments to be heated ..... "Safford" Patent Steam Radiators. .... Pattern, containing in all ..... square feet of surface, made up as follows:

|             |         |         |         |         |         |
|-------------|---------|---------|---------|---------|---------|
| Heights     | 20½ in. | 26½ in. | 32½ in. | 38½ in. | 42½ in. |
| Square feet |         |         |         |         |         |

**Radiators**—The radiators to be located in the positions as shown on the plans, and where the radiator stands in front of window it shall not be higher than the sill.

**Celling and Floor Plates**—Where pipes pass through floors or ceilings, the openings shall be fitted with telescope tin thimbles, and furnished with cast iron or spun metal plates (nickel-plated), as the case may require.

**Radiator Valves**—All supply and return connections to radiators will be provided with full-sized "Jenkins" Seat Radiator Valves, with wood-wheel handle, with union, and nickel-plated mountings.

**Air Valves**—Each radiator to have attached to it an automatic air valve (plated), of the Eureka or "Jenkins" pattern, and connected to the line of air pipe.

**Quality of Material**—All materials used in construction of this apparatus are to be the best of their respective kinds. All fittings to be heavily beaded, and of the best gray iron, and with clean-cut threads.

**Painting and Bronzing**—All cellar pipes not otherwise covered, and the exposed ironwork of the boiler, will be painted two coats, with the best black japan varnish; and all exposed piping above the cellar will be handsomely finished in gold bronze; two coats of flat colored paint to be put on the radiators, and relieved in bronzes of the best quality of shades, to be chosen by proprietor.

**Pipe Covering**—All cellar pipes (both supply and return) will be neatly covered with best one-inch hair felt and canvas, securely sewn on.

**Guarantee**—The apparatus, when completed, is guaranteed to be of ample capacity to readily and noiselessly supply all steam required by the radiating surfaces to maintain an even temperature of 70 degrees Fahr. in each of the rooms in which radiators are located, when the outside temperature is at zero.

*And if after a year's use the said radiators or any part of the apparatus be defective in workmanship material or principle or inefficient to secure above results the same to be made right by the Contractor—without charge—*

# Safford Radiators

## Specification for a Low Pressure Steam Heating Apparatus

For heating by the INDIRECT System, with a Steam Pressure of from one to five pounds per square inch.

**Boiler**—Furnish and erect in cellar, in position as shown on cellar plans ..... boiler..... of the latest improved design, guaranteed to be of ample capacity to supply all steam required by the radiators.

**Fixtures**—Furnish for said boiler the following improved attachments, viz.: One steam gauge, one safety valve, one water column, one glass water gauge (with fixtures) three gauge cocks, and all pipes, valves, and fittings necessary to render their connection to the boiler complete.

**Regulator**—Furnish with boiler one Powers Temperature Regulator, No. 3, and connect same properly to boiler, for the purpose of automatically controlling the temperature of the building.

**Fire Tools**—Also provide for said boiler, a hoe, slice bar, and poker for working the fire, and a flue brush, of suitable size.

**Smoke Pipe**—Connect the boiler to chimney by means of a galvanized iron smoke pipe, of suitable dimensions, with damper in same.

**System of Piping**—The system of piping throughout will be constructed on the "Double Pipe Gravity Return" plan, and the several rooms heated will receive their heat from radiating surfaces of Indirect Radiators set in clusters or "stacks," each hung from near the ceiling of the cellar, and the heat from these "stacks" will be conveyed to the room to be heated by means of tin warm-air pipes set in the walls and leading from cellar to the room to be heated; each room heated to have an independent "stack," and to be connected therewith by an independent tin warm-air pipe. Each of the "stacks" of Indirect Radiators will be enclosed in a neat and well-made box or casing, made of galvanized iron, and from each "stack" there will be a galvanized iron duct, of proper size, leading to the nearest window, where the same shall be connected, to have opening to admit cold or fresh air to the "stack."

**Steam and Return Piping**—Furnish and erect all supply and return main and branch or connecting pipes, of the correct sizes, and located in the relative positions shown on plans, all piping to be graded and properly dripped, and to be hung in position by means of expansion pipe hangers.



# Safford Radiators

## Specification Indirect Steam—Continued.

**Indirect Radiators**—Furnish and erect in cellar, in the positions as shown on plans.....“stacks” of Safford “Climax” Pattern Indirect Radiators, containing in all.....square feet of radiating surface, made up as follows:

|  |   |       |   |   |
|--|---|-------|---|---|
| .....“Stacks” to contain.....square feet of surface. |   |       |   |   |
| .....“   | “ | ..... | “ | “ |
| .....“   | “ | ..... | “ | “ |
| .....“   | “ | ..... | “ | “ |
| .....“   | “ | ..... | “ | “ |
| .....“   | “ | ..... | “ | “ |

**Valves**—The supply and return connecting pipe to each “stack” will be provided with a globe shut-off valve, and each “stack” will have an approved automatic air valve attached to it.

**Pipe Covering**—All cellar pipes will be neatly covered with one-inch thick hair felt and canvas, securely sewn on.

**Registers**—Furnish and set in position in each room heated a vertical wheel register, of the size shown on plans. All registers for first story to be bronze finish, and all others to be black or white japan finish, as shall be selected.

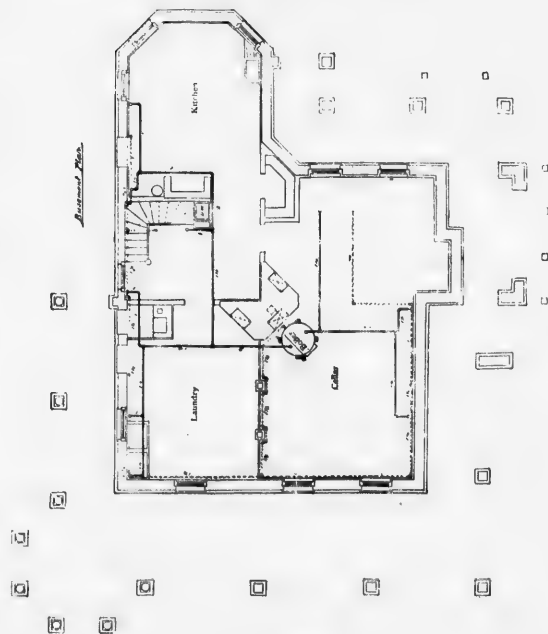
**Tin Wall Pipes**—Furnish to builder (and by him to be set in position as shown on plans) all tin wall pipes for warm air to the rooms to be heated, all to be made of 1 X tin, and of the sizes shown on plans.

**Galvanized Iron Work**—Furnish and erect in cellar, as shown on plan, galvanized iron casings or boxes for the “stacks,” and to each “stack” from the nearest window a galvanized iron duct, to conduct fresh air to the “stacks,” all to be of the sizes and dimensions shown on plans, and to be constructed in a substantial and workmanlike manner. Each fresh air duct to be provided with a damper.

**Quality of Material**—All materials used in the construction of this apparatus are to be of the best of their respective kinds; all fittings to be heavily beaded, and made of the best gray iron, with clean-cut threads.

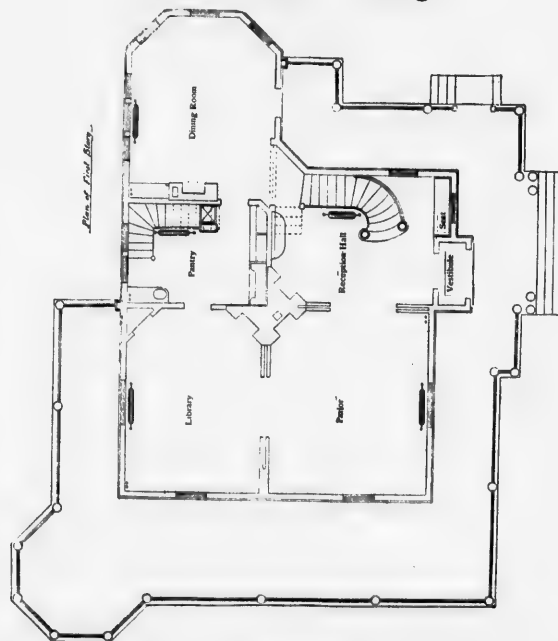
**Guarantee**—The contractor guarantees that the apparatus when completed will be of ample capacity to maintain an even temperature of 70 degrees Fahr. in the rooms heated, when the outside temperature is zero; and that the apparatus will afford free circulation throughout, and be noiseless in operation.

Plan of "Direct" Heating



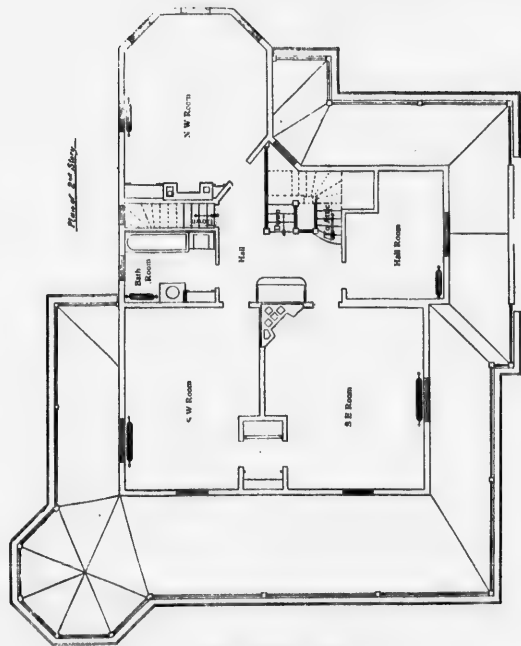
PLAN OF BASEMENT.

Plan of "Direct" Heating



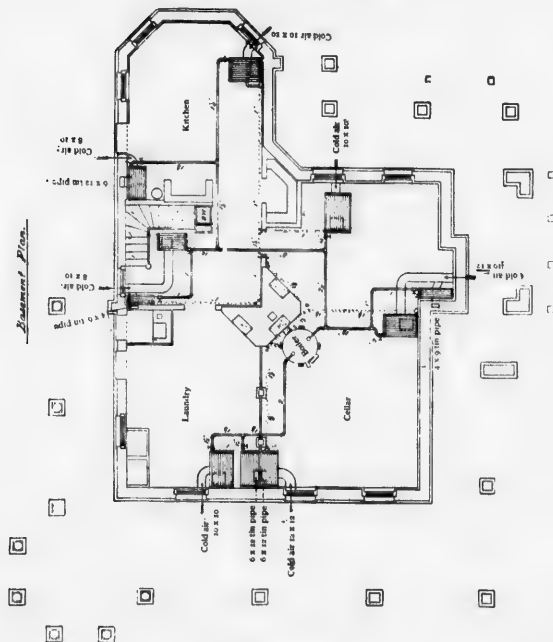
PLAN OF FIRST STORY.

# Plan of "Direct" Heating



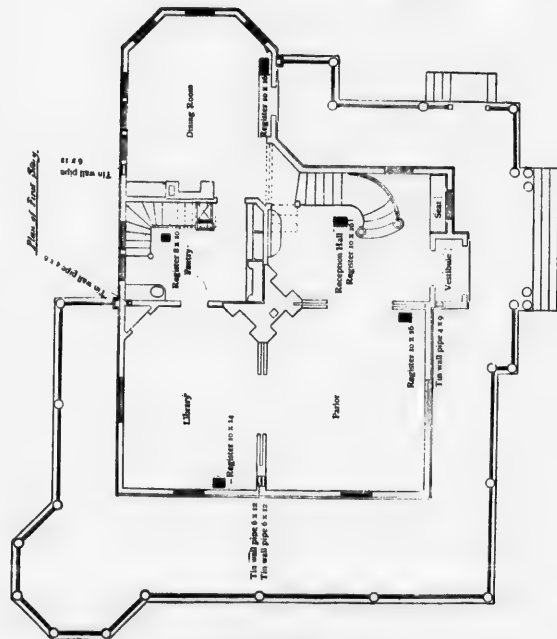
PLAN OF SECOND STORY.

# Plan of "Indirect" Heating



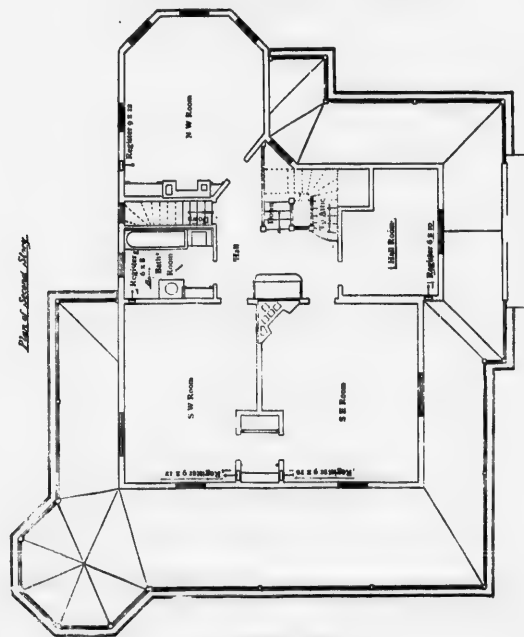
PLAN OF BASEMENT.

Plan of "Indirect" Heating



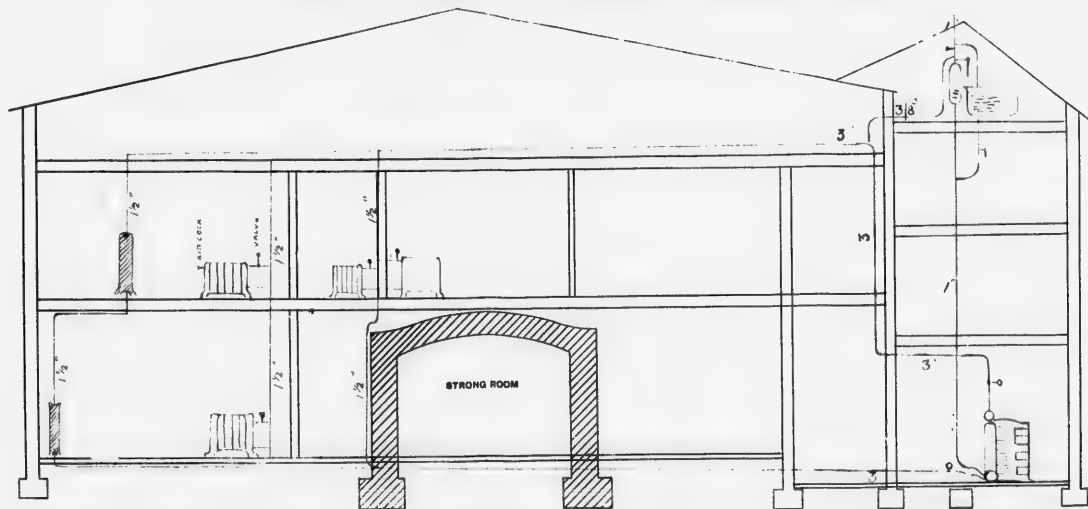
PLAN OF FIRST STORY.

Plan of "Indirect" Heating



PLAN OF SECOND STORY.

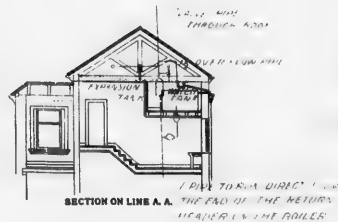
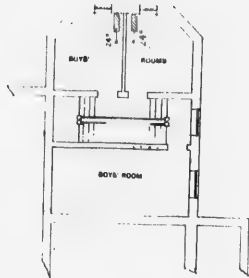
ON PAGES 136 TO 139 WE SHOW AN OVERHEAD SYSTEM OF HOT WATER HEATING FOR THE  
Bank of Hongkong and Shanghai, Tientsin, China



SECTION

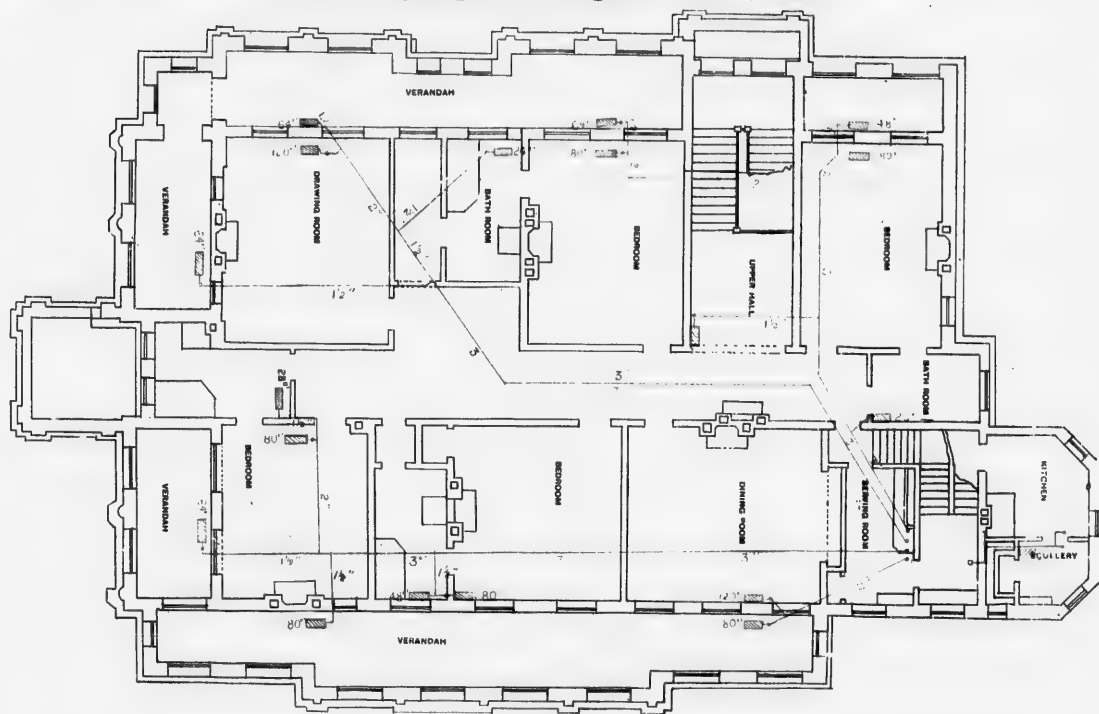
SECTIONAL VIEW SHOWING POSITION OF BOILER AND RISE OF PIPES

## c.



~~————~~ RED LINES SHOW SUPPLY AND RETURN MAINS

# Bank of Hongkong and Shanghai, Tientsin, China



FIRST FLOOR PLAN

**Safford Radiators**

BASEMENT PLAN  
Freehold Loan and Savings Co.'s  
Building, Toronto,  
SHOWING  
FLOW AND RETURN PIPES  
AND RISERS.  
All Steam Pipe Work.

—139—

**BASEMENT PLAN**  
Freehold Loan and Savings Co.'s  
Building, Toronto.  
**FLOW AND RETURN PIPES  
AND RISERS.**  
All Steam Pipe Work.

## 2 Loop.



# Safford Radiators

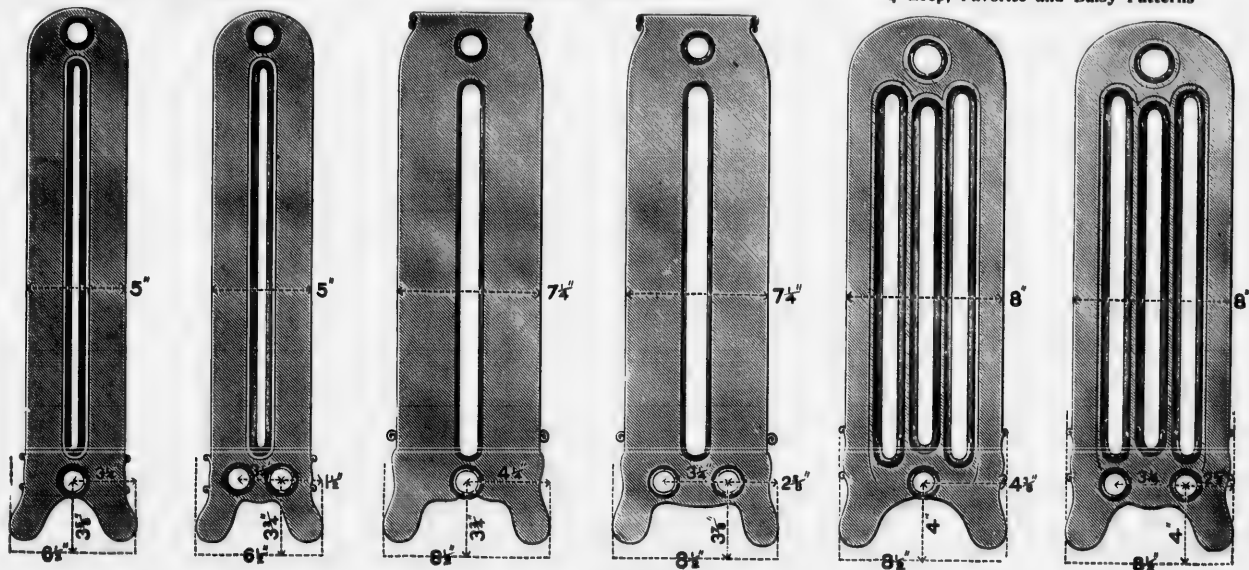
## Dimensions in Inches of "Safford" Loops

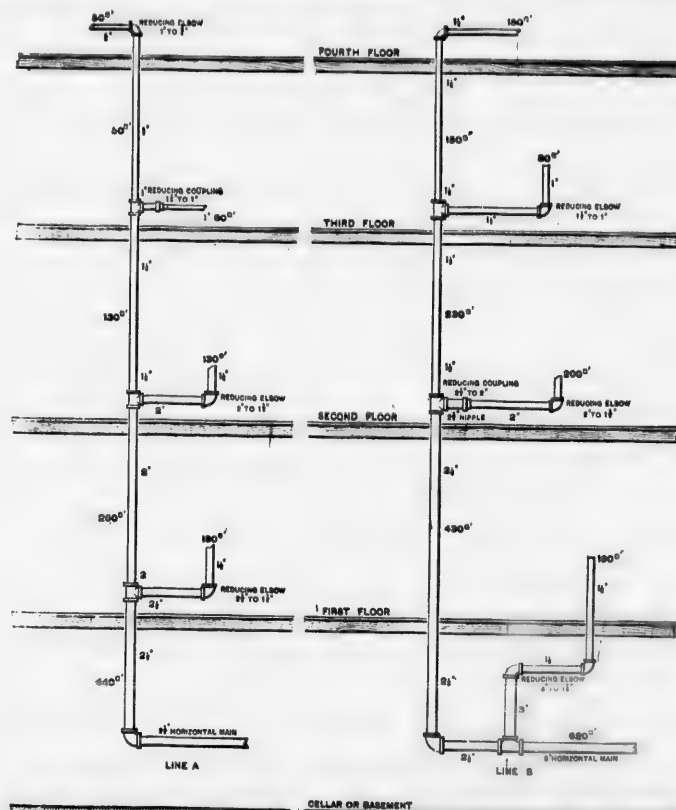
THE DIFFERENT HEIGHTS ARE EXACTLY THE SAME IN WIDTH AND DISTANCES FROM CENTRES TO FLOOR LINE

2 Loop, Favorite and Daisy Patterns

Perfect, Plain, and Provincial

4 Loop, Favorite and Daisy Patterns



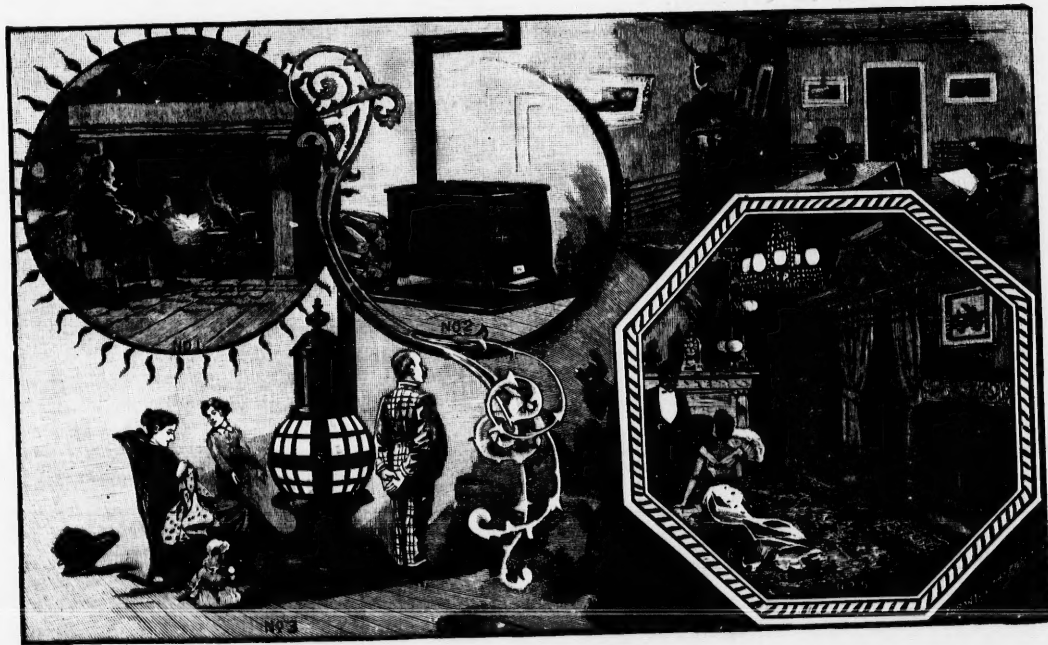


-Diagram of Vertical Lines of Pipe Proportioned to Obtain Uniform Temperature.

# TABLE OF CANADIAN CURRENCY, NOMINAL AND ACTUAL VALUE, AND THE EQUIVALENT IN STERLING

BY MR. JOHN BROWN, TORONTO

| Nominal Value in \$ | Actual Value in Canadian Currency at Par of Exchange. | Equivalent in Sterling to Actual Canadian Currency at Par of Exchange. | Nominal Value in \$ | Actual Value in Canadian Currency at Par of Exchange. | Equivalent in Sterling to Actual Canadian Currency at Par of Exchange. | Nominal Value in \$ | Actual Value in Canadian Currency at Par of Exchange. | Equivalent in Sterling to Actual Canadian Currency at Par of Exchange. | Nominal Value in \$ | Actual Value in Canadian Currency at Par of Exchange. | Equivalent in Sterling to Actual Canadian Currency at Par of Exchange. |
|---------------------|---|--|---------------------|---|--|---------------------|---|--|---------------------|---|--|
| 1                   | .00808  | 4 14   | 26                  | 26.00117  | 5 6 10 1/2   | 51                  | 50.99849  | 10 9 7   | 76                  | 76.00008  | 15 12 1  |
| 2                   | 1.00736   | 8 2 1/2  | 27                  | 26.99985  | 5 10 11 1/2  | 52                  | 52.00224  | 10 13 8 1/2  | 77                  | 76.99960  | 15 16 5 1/2  |
| 3                   | 2.00664   | 12 3 1/2   | 28                  | 27.99853  | 5 15 0 1/2   | 53                  | 53.00092  | 10 17 9 1/2  | 78                  | 77.99834  | 16 0 6 1/2   |
| 4                   | 3.00579   | 16 5 1/2   | 29                  | 29.00218  | 5 19 2 1/2   | 54                  | 53.99960  | 11 1 11  | 79                  | 79.00209  | 16 4 8   |
| 5                   | 4.00447   | 1 0 6 1/2  | 30                  | 30.00086  | 6 3 3 1/2  | 55                  | 54.99828  | 11 6 0 1/2   | 80                  | 80.00077  | 16 8 9 1/2   |
| 6                   | 5.00715   | 1 4 7 1/2  | 31                  | 31.00054  | 6 7 4 1/2  | 56                  | 56.00203  | 11 10 1 1/2  | 81                  | 80.99945  | 16 12 10 1/2   |
| 7                   | 7.00000   | 1 8 9 1/2  | 32                  | 32.00320  | 6 11 6 1/2   | 57                  | 57.00071  | 11 14 3  | 82                  | 81.99813  | 16 16 11 1/2   |
| 8                   | 7.00059   | 1 12 10 1/2  | 33                  | 33.00197  | 6 15 7 1/2   | 58                  | 57.99939  | 11 18 4 1/2  | 83                  | 83.00188  | 17 1 1 1/2   |
| 9                   | 8.00826   | 1 16 11 1/2  | 34                  | 34.00065  | 6 19 8 1/2   | 59                  | 59.00314  | 12 2 5 1/2   | 84                  | 84.00056  | 17 5 2 1/2   |
| 10                  | 10.00201  | 2 1 1 1/2  | 35                  | 34.99933  | 7 3 10   | 60                  | 60.00182  | 12 6 7   | 85                  | 84.99924  | 17 9 3 1/2   |
| 11                  | 11.00089  | 2 5 2 1/2  | 36                  | 36.00398  | 7 7 11 1/2   | 61                  | 61.00059  | 12 10 8 1/2  | 86                  | 85.99792  | 17 13 5  |
| 12                  | 11.99837  | 2 9 3 1/2  | 37                  | 37.00176  | 7 12 0 1/2   | 62                  | 61.99918  | 12 14 9 1/2  | 87                  | 87.00167  | 17 17 6 1/2  |
| 13                  | 13.00012  | 2 13 5 1/2   | 38                  | 38.00044  | 7 16 2   | 63                  | 63.00293  | 12 18 11   | 88                  | 88.00035  | 18 1 7 1/2   |
| 14                  | 14.00180  | 2 17 6 1/2   | 39                  | 38.99912  | 8 0 3 1/2  | 64                  | 64.00161  | 13 3 0 1/2   | 89                  | 88.99903  | 18 5 9   |
| 15                  | 15.00048  | 3 1 7 1/2  | 40                  | 40.00287  | 8 4 4 1/2  | 65                  | 65.00020  | 13 7 1 1/2   | 90                  | 90.00278  | 18 9 10 1/2  |
| 16                  | 15.99916  | 3 5 9  | 41                  | 41.00155  | 8 8 6  | 66                  | 65.99897  | 13 11 2 1/2  | 91                  | 91.00146  | 18 13 11 1/2   |
| 17                  | 17.00201  | 3 9 10 1/2   | 42                  | 42.00023  | 8 12 7 1/2   | 67                  | 67.00272  | 13 15 4 1/2  | 92                  | 92.00014  | 18 18 1  |
| 18                  | 18.00159  | 3 13 11 1/2  | 43                  | 43.00398  | 8 16 8 1/2   | 68                  | 68.00140  | 13 19 5 1/2  | 93                  | 92.99882  | 19 2 2 1/2   |
| 19                  | 19.00027  | 3 18 1   | 44                  | 44.00209  | 9 0 10   | 69                  | 69.00008  | 14 3 6 1/2   | 94                  | 94.00257  | 19 6 3 1/2   |
| 20                  | 20.00402  | 4 2 2 1/2  | 45                  | 45.00134  | 9 4 11 1/2   | 70                  | 69.99876  | 14 7 8   | 95                  | 95.00125  | 19 10 5  |
| 21                  | 21.00270  | 4 6 3 1/2  | 46                  | 46.00002  | 9 8 0 1/2  | 71                  | 71.00251  | 14 11 9 1/2  | 96                  | 95.99903  | 19 14 6 1/2  |
| 22                  | 22.00138  | 4 10 5   | 47                  | 46.99870  | 9 13 1 1/2   | 72                  | 72.00119  | 14 15 10 1/2   | 97                  | 96.99861  | 19 18 7 1/2  |
| 23                  | 23.00006  | 4 14 6 1/2   | 48                  | 48.00245  | 9 17 3 1/2   | 73                  | 72.99987  | 15 0 0   | 98                  | 98.00236  | 20 2 0   |
| 24                  | 23.99874  | 4 18 7 1/2   | 49                  | 49.00113  | 10 1 4 1/2   | 74                  | 73.99855  | 15 4 1 1/2   | 99                  | 99.00104  | 20 6 10 1/2  |
| 25                  | 25.00240  | 5 2 9  | 50                  | 49.99981  | 10 5 5 1/2   | 75                  | 75.00230  | 15 8 2 1/2   | 100                 | 99.99972  | 20 10 11 1/2   |



A Study in Heating

